

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
10 March 2005 (10.03.2005)

PCT

(10) International Publication Number
WO 2005/021569 A1

(51) International Patent Classification⁷: **C07H 19/01,**
A01N 43/90

(21) International Application Number:
PCT/EP2004/009594

(22) International Filing Date: 27 August 2004 (27.08.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
0320176.1 28 August 2003 (28.08.2003) GB

(71) Applicant (for all designated States except US): SYNGENTA PARTICIPATIONS AG [CH/CH]; Schwarzwaldallee 215, CH-4058 Basel (CH).

(72) Inventors; and

(75) Inventors/Applicants (for US only): MURPHY KESSABI, Fiona [IE/CH]; Syngenta Corp. Protection AG, Schwarzwaldallee 215, CH-4058 Basel (CH). PITTERNA, Thomas [AT/CH]; Syngenta Crop. Protection AG, Schwarzwaldallee 215, CH-4058 Basel (CH). MAIENFISCH, Peter [CH/CH]; Syngenta Crop Protection AG, Schwarzwaldallee 215, CH-4058 Basel (CH).

CASSAYRE, Jérôme [FR/CH]; Syngenta Crop Protection AG, Schwarzwaldallee 215, CH-4058 Basel (CH). QUARANTA, Laura [IT/CH]; Syngenta Crop Protection AG, Schwarzwaldallee 215, CH-4058 Basel (CH). JUNG, Pierre [FR/CH]; Syngenta Crop Protection AG, Schwarzwaldallee 215, CH-4058 Basel (CH). HUETER, Ottmar, Franz [DE/CH]; Syngenta Crop Protection AG, Schwarzwaldallee 215, CH-4058 Basel (CH).

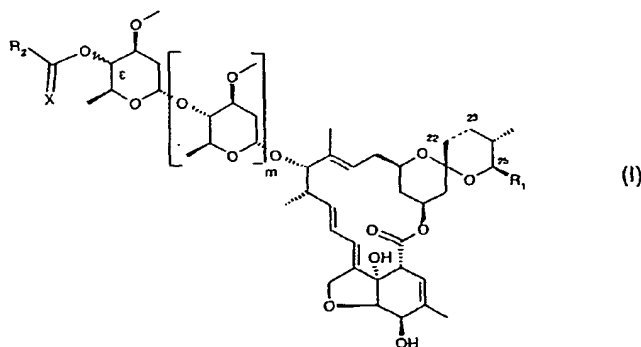
(74) Common Representative: SYNGENTA PARTICIPATIONS AG; Intellectual Property, P.O. Box, CH-4002 Basel (CH).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),

[Continued on next page]

(54) Title: AVERMECTINS AND AVERMECTIN MONOSACCHARIDES SUBSTITUTED IN THE 4'- AND 4" POSITION HAVING PESTICIDAL PROPERTIES



(57) Abstract: Described is a compound of the formula (I) wherein the bond between carbon atoms 22 and 23 is a single or double bond; m is 0 or 1; R₁ is C₁-C₁₂alkyl, C₃-C₈cycloalkyl or C₂-C₁₂alkenyl; and either (A) R₂ is -N(R₃)R₄, and (1) X is O, wherein R₃ is, for instance, hydrogen, unsubstituted or mono- to pentasubstituted C₁-C₁₂alkyl, and R₄ is, for instance, mono- to pentasubstituted C₁-C₁₂alkyl, unsubstituted or mono- to pentasubstituted C₃-C₁₂cycloalkyl; or (2) X is S, wherein R₃ is, for instance, hydrogen, unsubstituted or mono- to pentasubstituted C₁-C₁₂alkyl, and R₄ is, for instance, hydrogen, unsubstituted or mono- to pentasubstituted C₁-C₁₂alkyl; or (3) X is O or S, wherein R₃ and R₄ together are, for instance, a three- to seven membered alkylene or a four- to seven-membered alkenylene bridge; or (B) R₂ is OR₅, X is O or S, wherein R₅ is, for instance, C₁-C₁₂alkyl, mono- to pentasubstituted C₁-C₁₂alkyl; or, if appropriate, an E/Z isomer, E/Z isomer mixture and/or tautomer thereof, in each case in free form or in salt form; such a compound demonstrates pesticidal activity.



European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

— *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments*

Published:

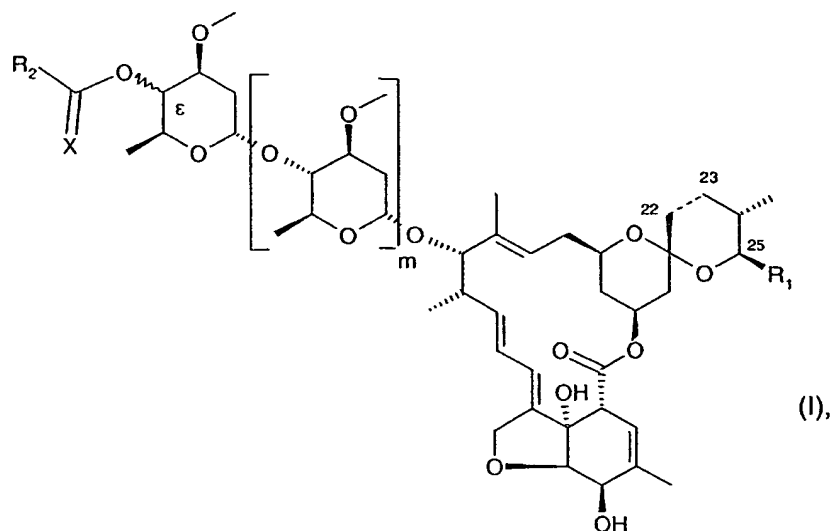
— *with international search report*

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

- 1 -

Avermectins and Avermectin monosaccharides substituted in the 4'- and 4"-position having
pesticidal properties

The invention provides (1) a compound of the formula



5

wherein the bond between carbon atoms 22 and 23 is a single or double bond;

m is 0 or 1;

R_1 is C_1 - C_{12} alkyl, C_3 - C_8 cycloalkyl or C_2 - C_{12} alkenyl; and either

(A) R_2 is $-N(R_3)R_4$, and

10

(1) X is O, wherein

R_3 is hydrogen, unsubstituted or mono- to pentasubstituted C_1 - C_{12} alkyl, unsubstituted or mono- to pentasubstituted C_3 - C_{12} cycloalkyl, unsubstituted or mono- to pentasubstituted C_2 - C_{12} alkenyl, unsubstituted or mono- to pentasubstituted C_2 - C_{12} alkynyl, aryl or heterocyclyl, and

15

R_4 is mono- to pentasubstituted C_1 - C_{12} alkyl, unsubstituted or mono- to pentasubstituted C_3 - C_{12} cycloalkyl, unsubstituted or mono- to pentasubstituted C_2 - C_{12} alkenyl, unsubstituted or mono- to pentasubstituted C_2 - C_{12} alkynyl, unsubstituted and mono- to trisubstituted heterocyclyl, unsubstituted and mono- to pentasubstituted aryl, NH_2 , NHC_1 - C_{12} alkyl, $N(C_1$ - C_{12} alkyl) $_2$, C_1 - C_6 alkyl- $N(C_1$ - C_{12} alkyl) $_2$, $-C_1$ - C_6 alkyl- $N^+(C_1$ - C_{12} alkyl) $_3$, SO_2NH_2 , $SO_2NHC_6H_5$, SO_2 Phenyl, SO_2 Benzyl, OH, $-OC_1$ - C_{12} alkyl, $-OC_1$ - C_{12} alkenyl or $-OC_1$ - C_{12} alkynyl; or

20

- 2 -

(2) X is S, wherein

R₃ is hydrogen, unsubstituted or mono- to pentasubstituted C₁-C₁₂alkyl, unsubstituted or mono- to pentasubstituted C₃-C₁₂cycloalkyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkenyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkynyl; aryl or heterocyclyl, and

R₄ is hydrogen, unsubstituted or mono- to pentasubstituted C₁-C₁₂alkyl, unsubstituted or mono- to pentasubstituted C₃-C₁₂cycloalkyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkenyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkynyl, unsubstituted and mono- to trisubstituted heterocyclyl, unsubstituted and mono- to pentasubstituted aryl, NH₂, NHC₁-C₁₂alkyl, N(C₁-C₁₂alkyl)₂, SO₂NH₂, SO₂NHC₆H₅, SO₂Phenyl, SO₂Benzyl, OH or -OC₁-C₁₂alkyl; or

(3) X is O or S, wherein R₃ and R₄ together are a three- to seven-membered alkylene or a four- to seven-membered alkenylene bridge, in which a CH₂ group may be replaced by O, S, C=O or NR₆; or

(B) R₂ is OR₅ and X is O or S, wherein R₅ is C₁-C₁₂alkyl, mono- to pentasubstituted C₁-C₁₂alkyl, unsubstituted or mono- to pentasubstituted C₃-C₁₂cycloalkyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkenyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkynyl;

in which the substituents of the alkyl-, alkenyl-, alkynyl-, alkylene-, alkenylene-, heterocyclyl-, aryl- and cycloalkyl-radicals mentioned under R₃, R₄ and R₅ are selected from the group consisting of OH, halogen, halo-C₁-C₂alkyl, CN, SCN, NO₂, C₂-C₆alkynyl, C₃-C₈cycloalkyl which is unsubstituted or substituted by one to three methyl groups; norbornylenyl; C₃-C₈cycloalkenyl which is unsubstituted or substituted by one to three methyl groups; C₃-C₈halocycloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂alkoxyC₁-C₁₂alkoxy, C₃-C₈cycloalkoxy, C₁-C₁₂alkylthio, C₃-C₈cycloalkylthio, C₁-C₁₂haloalkylthio, C₁-C₁₂alkylsulfinyl, C₃-C₈cycloalkylsulfinyl, C₁-C₁₂haloalkylsulfinyl, C₃-C₈halocycloalkylsulfinyl, C₁-C₁₂alkylsulfonyl, C₃-C₈cycloalkylsulfonyl, C₁-C₁₂haloalkylsulfonyl, C₃-C₈halocycloalkylsulfonyl, C₂-C₈alkenyl, C₂-C₈alkynyl, -N(R₆)₂, wherein the two R₆ are independent of each other; -C(=O)R₇, -O-C(=O)R₈, -NHC(=O)R₇, -S-C(=S)R₈, -P(=O)(OC₁-C₆alkyl)₂, -S(=O)₂R₁₁; -NH-S(=O)₂R₁₁, -OC(=O)-C₁-C₆alkyl-S(=O)₂R₁₁; aryl, benzyl, heterocyclyl, aryloxy, benzyloxy, heterocycloxy, arylthio, benzylthio, heterocyclthio; and also aryl, heterocyclyl, aryloxy, benzyloxy, heterocycloxy, arylthio, benzylthio or heterocyclthio which, depending on the

- 3 -

possibilities of substitution on the ring, are mono- to pentasubstituted by substituents selected from the group consisting of OH, halogen, CN, NO₂, C₁-C₁₂alkyl, C₃-C₈cycloalkyl, C₁-C₁₂haloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂haloalkoxy, C₁-C₁₂alkylthio, C₁-C₁₂haloalkylthio, C₁-C₆alkoxy-C₁-C₆alkyl, dimethylamino-C₁-C₆alkoxy, C₂-C₈alkenyl, C₂-C₈alkynyl, phenoxy, phenyl-C₁-C₆alkyl, methylenedioxy, -C(=O)R₇, -O-C(=O)-R₈, -NH-C(=O)R₈, -N(R₁₀)₂, wherein the two R₁₀ are independent of each other; C₁-C₆alkylsulfinyl, C₃-C₈cycloalkylsulfinyl, C₁-C₆haloalkylsulfinyl, C₃-C₈halocycloalkylsulfinyl, C₁-C₆alkylsulfonyl, C₃-C₈cycloalkylsulfonyl, C₁-C₆haloalkylsulfonyl and C₃-C₈halocycloalkylsulfonyl;

R₆ is H, C₁-C₈alkyl, hydroxy-C₁-C₈alkyl, C₃-C₈cycloalkyl, C₂-C₈alkenyl, C₂-C₈alkynyl, phenyl, benzyl, -C(=O)R₇, or -CH₂-C(=O)-R₇;

R₇ is H, OH, SH, -N(R₁₀)₂, wherein the two R₁₀ are independent of each other; C₁-C₂₄alkyl, C₂-C₁₂alkenyl, C₁-C₈hydroxyalkyl, C₁-C₁₂haloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂haloalkoxy, C₁-C₆alkoxy-C₁-C₆alkyl, C₁-C₆alkoxy-C₁-C₆alkoxy, C₁-C₆alkoxy-C₁-C₆alkoxy-C₁-C₆alkyl, C₁-C₁₂alkylthio, C₂-C₈alkenyloxy, C₂-C₈alkynyloxy, NH-C₁-C₆alkyl-C(=O)R₉, -N(C₁-C₆alkyl)-C₁-C₆alkyl-C(=O)-R₉, -O-C₁-C₂alkyl-C(=O)-R₉, -C₁-C₆alkyl-S(=O)₂R₉; aryl, benzyl, heterocyclyl, aryloxy, benzyloxy, heterocyclyloxy; or aryl, benzyl, heterocyclyl, aryloxy, benzyloxy or heterocyclyloxy, which are unsubstituted or mono- to trisubstituted in the ring independently of one another by halogen, nitro, C₁-C₆alkyl, C₁-C₆alkoxy, C₁-C₆haloalkyl or C₁-C₆haloalkoxy;

R₈ is H, C₁-C₂₄alkyl, C₁-C₁₂haloalkyl, C₁-C₁₂hydroxyalkyl, C₂-C₈alkenyl, C₂-C₈alkynyl, C₁-C₆alkoxy-C₁-C₆alkyl, N(R₁₀)₂, wherein the two R₁₀ are independent of each other; -C₁-C₆alkyl-C(=O)R₁₀, -C₁-C₆alkyl-S(=O)₂R₉, aryl, benzyl, heterocyclyl; or aryl, benzyl or heterocyclyl which, depending on the possibilities of substitution on the ring, are mono- to trisubstituted by substituents selected from the group consisting of OH, halogen, CN, NO₂, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂haloalkoxy, C₁-C₁₂alkylthio and C₁-C₁₂haloalkylthio;

R₉ is H, OH, C₁-C₂₄alkyl which is optionally substituted with OH, or -S(=O)₂-C₁-C₆alkyl; C₁-C₁₂alkenyl, C₁-C₁₂alkynyl, C₁-C₁₂alkoxy, C₁-C₆alkoxy-C₁-C₆alkyl, C₁-C₆alkoxy-C₁-C₆alkoxy, C₂-C₈alkenyloxy, aryl, aryloxy, benzyloxy, heterocyclyl, heterocyclyloxy or -N(R₁₀)₂, wherein the two R₁₀ are independent of each other;

R₁₀ is H, C₁-C₆alkyl, which is optionally substituted with one to five substituents selected from the group consisting of halogen, C₁-C₆alkoxy, hydroxy and cyano; C₁-C₈cycloalkyl, aryl, benzyl, heterocyclyl; or aryl, benzyl or heterocyclyl, which, depending on the possibilities of substitution on the ring, are mono- to trisubstituted by substituents selected

- 4 -

from the group consisting of OH, halogen, CN, NO₂, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂haloalkoxy, C₁-C₁₂alkylthio and C₁-C₁₂haloalkylthio;

or, if appropriate, an E/Z isomer, E/Z isomer mixture and/or tautomer thereof, in each case in free form or in salt form;

5 a process for preparing these compounds, their isomers and tautomers and the use of these compounds, their isomers and tautomers; pesticidal compositions whose active compound is selected from these compounds and their tautomers; intermediates for the preparation of the said compounds of the formula (I), and a method for controlling pests, especially plant damaging pests, using such compositions.

10 Hereinbefore and hereinafter, the bond marked by the symbol \sim in formula (I) and for formulae (II) to (V) below indicates that at the ϵ -position (4'- or 4''-position) the S- as well as the R-isomer is meant.

The literature proposes certain macrolide compounds for controlling pests. However, the biological properties of these known compounds are not entirely satisfactory, and, as a
15 consequence, there is still a need for providing further compounds having pesticidal properties, in particular for the control of insects and representatives of the order Acarina. According to the invention, this object is achieved by providing the present compounds of the formula (I).

The compounds claimed according to the invention are derivatives of Avermectin.
20 Avermectins are known to the person skilled in the art. They are a group of structurally closely related pesticidally active compounds which are obtained by fermenting a strain of the microorganism *Streptomyces avermitilis*. Derivatives of Avermectins can be obtained by conventional chemical syntheses.

The Avermectins which can be obtained from *Streptomyces avermitilis* are referred to
25 as A1a, A1b, A2a, A2b, B1a, B1b, B2a and B2b. The compounds referred to as "A" and "B" have a methoxy radical and an OH group, respectively, in the 5-position. The "a" series and the "b" series are compounds in which the substituent R₁ (in position 25) is a sec-butyl radical and an isopropyl radical, respectively. The number 1 in the name of the compounds means that atoms 22 and 23 are linked by double bonds; the number 2 means that they are
30 linked by a single bond and that the C atom 23 carries an OH group. The above nomenclature is adhered to in the description of the present invention to denote the specific structure type in the not naturally occurring Avermectin derivatives according to the invention which corresponds to the naturally occurring Avermectin. The present invention makes available derivatives of compounds of the B1 series, in particular mixtures of derivatives of

- 5 -

Avermectin B1, especially B1a and B1b, along with derivatives having a single bond between carbon atoms 22 and 23, and derivatives having other substituents in the 25-position, as well as the corresponding monosaccharides.

Some of the compounds of the formula (I) can be present as tautomers. Accordingly, hereinafter and hereinbelow, the compounds of the formula (I) are, if appropriate, also to be understood as including the corresponding tautomers, even if the latter are not specifically mentioned in each case.

The compounds of formula (I) and, where applicable, their tautomers can form salts, for example acid addition salts. These acid addition salts are formed, for example, with strong inorganic acids, such as mineral acids, for example sulfuric acid, a phosphoric acid or a hydrohalic acid, with strong organic carboxylic acids, such as unsubstituted or substituted, for example halo-substituted, C₁-C₄alkanecarboxylic acids, for example acetic acid, unsaturated or saturated dicarboxylic acids, for example oxalic acid, malonic acid, maleic acid, fumaric acid or phthalic acid, hydroxycarboxylic acids, for example ascorbic acid, lactic acid, malic acid, tartaric acid or citric acid, or benzoic acid, or with organic sulfonic acids, such as unsubstituted or substituted, for example halo-substituted, C₁-C₄alkane- or aryl-sulfonic acids, for example methane- or p-toluene-sulfonic acid. Compounds of formula (I) that have at least one acidic group can furthermore form salts with bases. Suitable salts with bases are, for example, metal salts, such as alkali metal salts or alkaline earth metal salts, for example, sodium, potassium or magnesium salts, or salts with ammonia or with an organic amine, such as morpholine, piperidine, pyrrolidine, a mono-, di- or tri-lower alkylamine, for example, ethylamine, diethylamine, triethylamine or dimethylpropylamine, or a mono-, di- or trihydroxy-lower alkylamine, for example, mono-, di- or tri-ethanolamine. Corresponding internal salts may also be formed where appropriate. The free form is preferred. Among the salts of the compounds of formula (I), the agrochemically advantageous salts are preferred. Hereinafter and hereinafter, any reference to the free compounds of formula (I) or their salts is to be understood as including, where appropriate, also the corresponding salts or the free compounds of formula (I), respectively. The same applies to tautomers of compounds of formula (I) and salts thereof.

Unless defined otherwise, the general terms used hereinafter and hereinbelow have the meanings given below.

Unless defined otherwise, carbon-containing groups contain in each case 1 up to and including 6, preferably 1 up to and including 4, in particular 1 or 2, carbon atoms.

- 6 -

Halogen- as a group per se and also as a structural element of other groups and compounds, such as haloalkyl, haloalkoxy and haloalkylthio - is fluorine, chlorine, bromine or iodine, in particular fluorine, chlorine or bromine, especially fluorine or chlorine.

Alkyl - as a group per se and also as a structural element of other groups and compounds, such as haloalkyl, alkoxy and alkylthio - is, in each case taking into account the number of carbon atoms contained in each case in the group or compound in question, either straight-chain, i.e. methyl, ethyl, propyl, butyl, pentyl, hexyl, heptyl or octyl, or branched, for example isopropyl, isobutyl, sec-butyl, tert-butyl, isopentyl, neopentyl or isohexyl. Preferred number of carbon atoms in an alkyl group is between 1 to 6, such as 1 to 4.

Cycloalkyl - as a group per se and also as a structural element of other groups and compounds, such as, for example, of halocycloalkyl, cycloalkoxy and cycloalkylthio - is, in each case taking into account the number of carbon atoms contained in each case in the group or compound in question, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl or cyclooctyl. Preferred number of carbon atoms in a cycloalkyl group is between 3 to 6, such as 3 to 4.

Alkenyl - as a group per se and also as a structural element of other groups and compounds - is, taking into account the number of carbon atoms and conjugated or isolated double bonds contained in the group, either straight-chain, for example vinyl, allyl, 2-butenyl, 3-pentenyl, 1-hexenyl, 1-heptenyl, 1,3-hexadienyl or 1,3-octadienyl, or branched, for example isopropenyl, isobutenyl, isoprenyl, tert-pentenyl, isohexenyl, isoheptenyl or isooctenyl. Preference is given to alkenyl groups having 3 to 12, in particular 3 to 6, especially 3 or 4, carbon atoms.

Alkynyl - as a group per se and also as a structural element of other groups and compounds - is, in each case taking into account the number of carbon atoms and conjugated or isolated double bonds contained in the group or compound in question, either straight-chain, for example ethynyl, propargyl, 2-butyne, 3-pentyne, 1-hexynyl, 1-heptyne, 3-hexen-1-ynyl or 1,5-heptadien-3-ynyl, or branched, for example 3-methylbut-1-ynyl, 4-ethylpent-1-ynyl, 4-methylhex-2-ynyl or 2-methylhept-3-ynyl. Preference is given to alkynyl groups having 3 to 12, in particular 3 to 6, especially 3 or 4, carbon atoms.

Halogen-substituted carbon-containing groups and compounds, such as, for example, halogen-substituted alkyl, alkenyl, alkynyl, cycloalkyl, alkoxy or alkylthio, can be partially halogenated or perhalogenated, where in the case of polyhalogenation the halogen substituents can be identical or different. Examples of haloalkyl - as a group per se and also as a

- 7 -

structural element of other groups and compounds, such as haloalkoxy or haloalkylthio - are methyl which is mono- to trisubstituted by fluorine, chlorine and/or bromine, such as CHF_2 or CF_3 ; ethyl which is mono- to pentasubstituted by fluorine, chlorine and/or bromine, such as CH_2CF_3 , CF_2CF_3 , CF_2CCl_3 , CF_2CHCl_2 , CF_2CHF_2 , CF_2CFCl_2 , CF_2CHBr_2 , CF_2CHClF , CF_2CHBrF or CClFCHClF ; propyl or isopropyl which is mono- to heptasubstituted by fluorine, chlorine and/or bromine, such as $\text{CH}_2\text{CHBrCH}_2\text{Br}$, $\text{CF}_2\text{CHFCH}_2\text{Br}$, $\text{CH}_2\text{CF}_2\text{CF}_3$, $\text{CF}(\text{CF}_3)_2$ or $\text{CH}(\text{CF}_3)_2$; butyl or one of its isomers, mono- to nonasubstituted by fluorine, chlorine and/or bromine, such as $\text{CF}(\text{CF}_3)\text{CHFCH}_2\text{Br}$ or $\text{CH}_2(\text{CF}_2)_2\text{CF}_3$; pentyl or one of its isomers, mono- to undecasubstituted by fluorine, chlorine and/or bromine, such as $\text{CF}(\text{CF}_3)(\text{CHF}_2)\text{CF}_3$ or $\text{CH}_2(\text{CF}_2)_3\text{CF}_3$; and hexyl or one of its isomers, mono- to tridecasubstituted by fluorine, chlorine and/or bromine, such as $(\text{CH}_2)_4\text{CHBrCH}_2\text{Br}$, $\text{CF}_2(\text{CHF})_4\text{CF}_3$, $\text{CH}_2(\text{CF}_2)_4\text{CF}_3$ or $\text{C}(\text{CF}_3)_2(\text{CHF})_2\text{CF}_3$.

Aryl is in particular phenyl, naphthyl, anthracenyl, phenanthrenyl, perylenyl or fluorenyl, preferably phenyl.

Heterocyclyl is understood as being a three- to seven-membered monocyclic ring, which may be saturated or unsaturated, and that contains from one to three hetero atoms selected from the group consisting of N, O and S, especially N and S; or a bicyclic ring-system having from 8 to 14 ring atoms, which may be saturated or unsaturated, and that may contain either in only one ring or in both rings independently of one another, one or two hetero atoms selected from N, O and S; heterocyclyl is in particular piperidinyl, piperazinyl, oxiranyl, morpholinyl, thiomorpholinyl, pyridyl, N-oxidopyridinio, pyrimidyl, pyrazinyl, s-triazinyl, 1,2,4-triazinyl, thienyl, furanyl, dihydrofuranyl, tetrahydrofuranyl, pyranyl, tetrahydropyranyl, pyrrolyl, pyrrolinyl, pyrrolidinyl, pyrazolyl, imidazolyl, imidazoliny, thiazolyl, isothiazolyl, triazolyl, oxazolyl, thiadiazolyl, thiazolinyl, thiazolidinyl, oxadiazolyl, dioxaborolanyl, phthalimidoyl, benzothienyl, quinolinyl, quinoxalinyl, benzofuranyl, benzimidazolyl, benzpyrrolyl, benzthiazolyl, indolinyl, isoindolinyl, cumariny, indazolyl, benzothiophenyl, benzofuranyl, pteridinyl or purinyl, which are preferably attached via a C atom; thienyl, benzofuranyl, benzothiazolyl, tetrahydropyranyl, dioxaborolanyl, or indolyl is preferred; in particular dioxaborolanyl, pyridyl or thiazolyl. The said heterocyclyl radicals may preferably be unsubstituted or – depending on the substitution possibilities on the ring system - substituted by 1 to 3 substituents selected from the group consisting of halogen, =O, -OH, =S, SH, nitro, C_1 - C_6 alkyl, C_1 - C_6 hydroxyalkyl, C_1 - C_6 alkoxy, C_1 - C_6 haloalkyl, C_1 - C_6 haloalkoxy, phenyl and benzyl.

In the context of the present invention, preference is given to

- 8 -

(2) compounds according to group (1) of the formula (I) in which R₁ is isopropyl or sec-butyl, preferably to those in which a mixture of the isopropyl and the sec-butyl derivative is present;

(3) compounds according to group (1) of the formula (I) in which R₁ is cyclohexyl;

5 (4) compounds according to group (1) of the formula (I) in which R₁ is 1-methyl-butyl;

(5) compounds according to anyone of groups (1) to (4) of formula (I), in which the bond between the bond between carbon atoms 22 and 22 is a single bond;

(6) compounds according to anyone of the groups (1) to (4) of formula (I), in which atoms the bond between carbon atoms 22 and 23 is a double bond;

10 (7) compounds according to anyone of the groups (1) to (6) of formula (I), in which m is 0;

(8) compounds according to anyone of the groups (1) or (6) of formula (I), in which m is 1;

15 (9) compounds according to anyone of the groups (1) to (8) of the formula (I) in which the configuration at the ε-position is (R);

(10) compounds according to anyone of the groups (1) to (8) of the formula (I) in which the configuration at the ε-position is (S);

(11) compounds according to anyone of the groups (1) to (10) of the formula (I) in which X is O;

20 (12) compounds according to anyone of the groups (1) to (10) of the formula (I) in which X is S;

(13) compounds according to anyone of the groups (1) to (12) of the formula (I) in which R₂ is -N(R₃)R₄, R₃ is hydrogen and R₄ is mono- to trisubstituted C₁-C₁₂alkyl or unsubstituted or mono- to pentasubstituted C₃-C₁₂cycloalkyl;

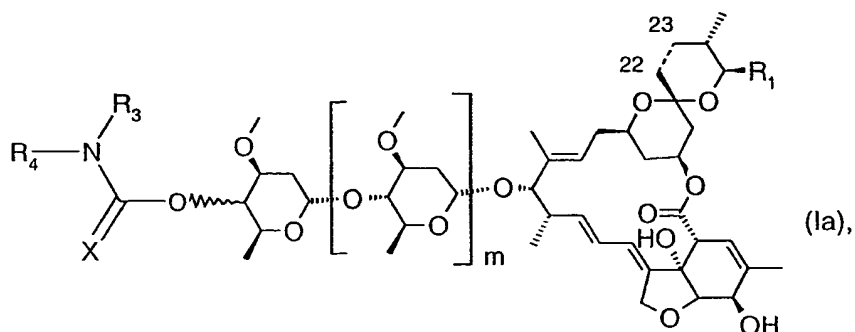
25 (14) compounds according to anyone of the groups (1) to (12) of formula (I), in which R₂ is OR₅ and R₅ is C₁-C₁₂alkyl, C₃-C₁₂cycloalkyl or C₂-C₁₂alkenyl.

A further aspect of the invention is a compound of formula (I), wherein R₁ is as defined for formula (I) under (1), m is 0 or 1, the bond between carbon atoms 22 and 23 is a single or a double bond, X is O, R₂ is -N(R₃)R₄ and R₃ and R₄ are H or C₁-C₁₂alkyl, especially
30 wherein R₃ is H and R₄ is C₁-C₆-alkyl.

- 9 -

In the context of the invention, particular preference is given to the compounds of the formula (I) listed in the tables and, if appropriate, to their *E/Z* isomers and *E/Z* isomer mixtures.

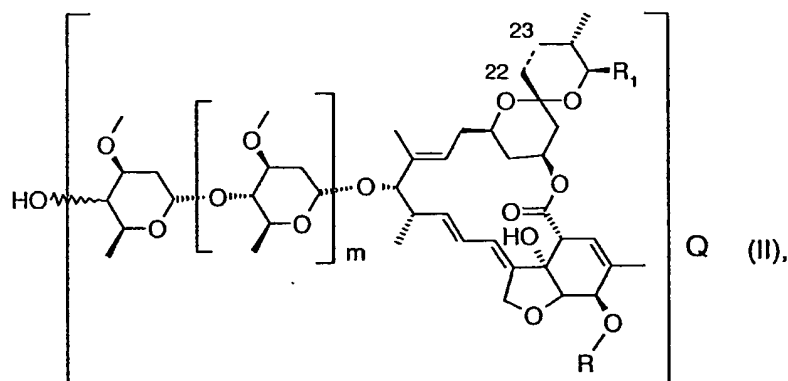
The invention also provides a process for preparing the compounds of the formula



5

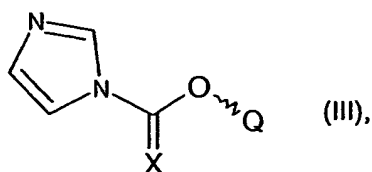
and, if appropriate, tautomers thereof, wherein R₁, R₃, R₄, X and m have the same meanings as given above under (1) for formula (I), and the bond between carbon atoms 22 and 23 is a single or double bond, wherein

(A) a compound of the formula



10

and which is known or can be prepared according to known procedures, wherein R₁ and m have the meanings as given in formula (I) and R is a protecting group, is converted with 1,1'-carbonyldiimidazole or 1,1'-thiocarbonyldiimidazole into a compound of the formula

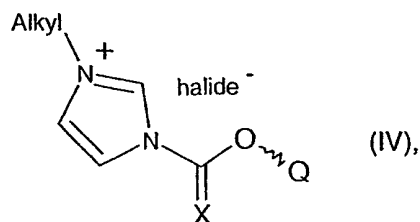


15

- 10 -

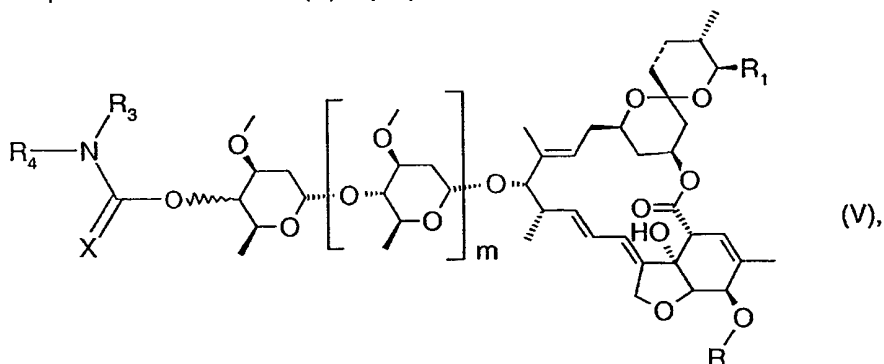
wherein Q has the same meaning as the part of the formula (II) which is in the bracket marked with Q, and X is O or S ("acylation");

(B) a compound of the formula (IV) is prepared



5 wherein X and Q have the same meanings as given for formula (III), by reacting a compound of the formula (III) with a haloalkane, preferably iodomethane ("activation");

(C) a compound of the formula (V) is prepared



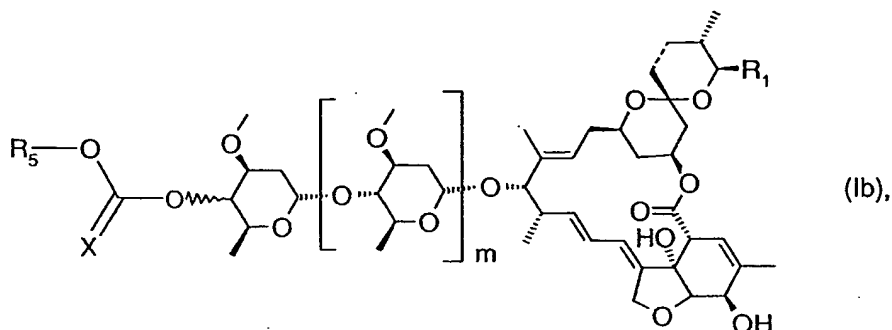
10 wherein R_1 , m , R_3 , R_4 and X have the same meanings as given for formula (I), and the bond between carbon atoms 22 and 23 is a single or double bond, and R is a protecting group as in formula (II), by reacting a compound of the formula (IV) with a compound of the formula $\text{HN}(\text{R}_3)\text{R}_4$, wherein R_3 , R_4 and X have the same meanings as given for formula (I) ("amination"); and

(D) the said compound of the formula (V) is deprotected.

15 The invention also provides

(E) a process for preparing the compounds of the formula

- 11 -



and, if appropriate, tautomers thereof, wherein R_1 , R_5 , X and m have the same meanings as given above under (1) for formula (I), and the bond between carbon atoms 22 and 23 is a single or double bond, wherein

- 5 a compound of the above formula (IV) is reacted with a compound of the formula $R_5\text{-OH}$, wherein R_5 has the same meanings as given above under (1) for formula (I), and the resulting compound is deprotected in analogy to step (D).

- In an alternative variant of the above process for the preparation of the compound of the formula (Ia), the deprotection step (D) can be carried out before the "activation" step (B).
 10 The "amination" step (C) will then be carried out with the compound of the formula (IV) not having a protecting group in the 5-position.

- Likewise, the activating step (B) can be omitted completely, that is to say the compound of the formula (III) is either first according to step (C) converted directly into compound (V) and the said compound (V) then deprotected according to step (D), or compound
 15 (III) is first deprotected and then in analogy to step (C) converted into a compound (Ia).

In an alternative variant for the preparation of the compound of the formula (Ia), wherein R_3 is H and R_4 is as defined above, a compound of the formula (II) is reacted with a compound of the formula $R_4\text{N}=\text{C}=\text{X}$, wherein X is O or S, and the resulting compound is deprotected in analogy to step (D).

- 20 In an additional variant for the preparation of the compound of the formula (Ia), wherein R_3 and R_4 are as defined above, a compound of the formula (II) is reacted with a compound of the formula $R_3R_4\text{N}(\text{C}=\text{X})\text{Cl}$, wherein X is O or S, and the resulting compound is deprotected in analogy to step (D).

- In an alternative variant of the above process for the preparation of the compound of
 25 the formula (Ib), the deprotection step (D) can be carried out before the "activation" step (B). The reaction with a compound of the formula $R_5\text{OH}$ (step (E)) will then be carried out with the compound of the formula (IV) not having a protecting group in the 5-position.

- 12 -

In another alternative of the above process for the preparation of compounds (Ib), the activating step can be omitted completely and the reaction of the compound of formula (III), wherein X is O, with a compound of the formula R_5OH in the presence of an acid, preferably methanesulphonic acid, provides compounds of formula (Ib) directly, where $X = O$.

- 5 In an additional variant for the preparation of the compound of formula (Ib), where $X = O$, a compound of the formula (II) is reacted with a compound of the formula R_5OCOCi or of the formula $R_5O(C=O)O(C=O)OR_5$, wherein R_5 has the same meanings as defined for formula (I), and the resulting compound is deprotected in analogy to step (D).

- 10 The comments made above in connection with tautomers of compounds of formula (I) apply analogously to the starting materials mentioned hereinabove and hereinbelow in respect of their tautomers and diastereomers.

- The reactions described hereinabove and hereinbelow are carried out in a manner known *per se*, for example in the absence or, customarily, in the presence of a suitable solvent or diluent or of a mixture thereof, the reactions being carried out, as required, with cooling, at room temperature or with heating, for example in a temperature range of approxi-
15 mately from $-80^\circ C$ to the boiling temperature of the reaction medium, preferably from approximately $0^\circ C$ to approximately $+150^\circ C$, and, if necessary, in a closed vessel, under pressure, under an inert gas atmosphere and/or under anhydrous conditions. Especially advantageous reaction conditions can be found in the Examples.

- 20 The reaction time is not critical; a reaction time of from about 0.1 to about 24 hours, especially from about 0.5 to about 10 hours, is preferred.

The product is isolated by customary methods, for example by means of filtration, crystallization, distillation or chromatography, or any suitable combination of such methods.

- Protecting groups are as defined for instance in the compounds of formulae (II), (III),
25 (IV) and (V) include: alkyl ether radicals, such as methoxymethyl, methylthiomethyl, tert-butylthiomethyl, benzyloxymethyl, p-methoxybenzyl, 2-methoxyethoxymethyl, 2,2,2-trichloroethoxymethyl, 2-(trimethylsilyl)ethoxymethyl, tetrahydropyranyl, tetrahydrofuranyl, 1-ethoxyethyl, 1-(2-chloroethoxy)ethyl, 1-methyl-1-methoxyethyl, 1-methyl-1-benzyloxyethyl, trichloroethyl, 2-trimethylsilylethyl, tert-butyl, allyl, p-methoxyphenyl, 2,4-dinitrophenyl,
30 benzyl, p-methoxybenzyl, o-nitrobenzyl, p-nitrobenzyl, triphenylmethyl; trialkylsilyl radicals, such as trimethylsilyl, triethylsilyl, dimethyl-tert-butylsilyl, dimethyl-isopropylsilyl, dimethyl-1,1,2-trimethylpropylsilyl, diethyl-isopropylsilyl, dimethyl-tert-hexylsilyl, but also phenyl-tert-alkylsilyl groups, such as diphenyl-tert-butylsilyl; esters, such as formates, acetates, chloroacetates, dichloroacetates, trichloroacetates, trifluoroacetates, methoxyacetates,

- 13 -

phenoxyacetates, pivaloates, benzoates; alkyl carbonates; such as methyl-, 9-fluorenyl-methyl-, ethyl-, 2,2,2-trichloroethyl-, 2-(trimethylsilyl)ethyl-, vinyl-, allyl-, benzyl-, p-methoxybenzyl-, o-nitrobenzyl-, p-nitrobenzyl-, but also p-nitrophenyl-carbonate.

Preference is given to trialkylsilyl radicals, such as trimethylsilyl, triethylsilyl, dimethyl-
5 tert-butylysilyl, diphenyl-tert-butylysilyl, esters, such as methoxyacetates and phenoxyacetates, and carbonates, such as 9-fluorenylmethylcarbonates and allylcarbonates. Dimethyl-tert-butylysilyl ether is especially preferred.

The starting materials mentioned hereinabove and hereinbelow that are used for the preparation of the compounds of formula (I) and, where applicable, their tautomers are
10 known or can be prepared by methods known *per se*, e.g. as indicated below.

The compounds of formulae (III) to (V) are also an aspect of the present invention. The compounds (III) to (V) have either a protecting group on the oxygen atom at the 5-position, or alternatively are deprotected. The compounds of the formula (I) and of the formulae (III) to (V) in both the protected and deprotected form are valuable intermediates for the synthesis
15 of compounds of formula (I), and can be prepared by methods known *per se*. The use of compounds of formula (II) and of the formulae (III) to (V) in both the protected and deprotected form for the synthesis of compounds of formula (I) are also a subject of this invention. The preferences for the substituents are the same as defined for the compound of the formula (I) in sections (2) to (14).

20 Process variant (A):

Examples of solvents and diluents include: aromatic, aliphatic and alicyclic hydrocarbons and halogenated hydrocarbons, such as benzene, toluene, xylene, mesitylene, tetralin, chlorobenzene, dichlorobenzene, bromobenzene, petroleum ether, hexane, cyclohexane, dichloromethane, trichloromethane, tetrachloromethane, dichloroethane, trichloroethene or tetrachloroethene; ethers, such as diethyl ether, dipropyl ether, diisopropyl ether, dibutyl ether, tert-butyl methyl ether, ethylene glycol monomethyl ether, ethylene glycol monoethyl ether, ethylene glycol dimethyl ether, dimethoxydiethyl ether, tetrahydrofuran or dioxane; esters of carboxylic acids, such as ethyl acetate; amides, such as dimethylformamide, dimethylacetamide or 1-methyl-2-pyrrolidinones; nitriles, such as acetonitrile;
25 sulfoxides, such as dimethyl sulfoxide; or mixtures of the mentioned solvents. Preference is given to amides, such as dimethylformamide and dimethylacetamide, especially dimethylacetamide.

The reactions are advantageously carried out in a temperature range of from approximately -70°C to 50°C, preferably at from -10°C to 25°C.

- 14 -

Especially preferred conditions for the reaction are described in Examples P.1 (step A) and P.7 (step A).

Process variant (B):

5 Examples of solvents and diluents are the same as those mentioned under Process variant A. In particular, nitriles, such as acetonitrile are especially suitable.

The reactions are advantageously carried out in a temperature range of from approximately -70°C to 50°C, preferably at from -10°C to 25°C.

Especially preferred conditions for the reaction are described in Examples P.1 (step C) and P.7 (step C).

10 Process variant (C):

Examples of solvents and diluents are the same as those mentioned under Process variant A.

The reactions are advantageously carried out in a temperature range of from approximately -70°C to 60°C, preferably at from 0°C to 25°C.

15 Especially preferred conditions for the reaction are described in Examples P.1 (step D), P.4 (step D) and P.7 (step D).

Process variant (D):

20 Examples of solvents and diluents are the same as those mentioned under Process variant A. In addition, alcohols, such as methanol, ethanol or 2-propanol, and water are suitable.

The reactions are advantageously carried out in a temperature range of approximately from -70°C to 100°C, preferably at from -10°C to 25°C.

25 Suitable for the removal of the protecting group are Lewis acids, such as hydrochloric acid, methanesulfonic acid, $\text{BF}_3 \cdot \text{OEt}_2$, HF in pyridine, $\text{Zn}(\text{BF}_4)_2 \cdot \text{H}_2\text{O}$, *p*-toluenesulfonic acid, AlCl_3 , HgCl_2 ; ammonium fluoride, such as tetrabutylammonium fluoride; bases, such as ammonia, trialkylamine or heterocyclic bases; hydrogenolysis with a catalyst, such as palladium-on-carbon; reducing agents, such as sodium borohydride or tributyltin hydride with a catalyst, such as $\text{Pd}(\text{PPh}_3)_4$, or also zinc with acetic acid.

30 Preference is given to acids, such as methanesulfonic acid or HF in pyridine; sodium borohydride with $\text{Pd}(0)$; bases, such as ammonia, triethylamine or pyridine; especially acids, such as HF in pyridine or methanesulfonic acid.

- 15 -

Especially preferred conditions for the reaction are described in Examples P.1 (step B), P.4 (step E), P.6 (step B) and P.10 (step C).

Process variant (E):

5 Examples of solvents and diluents are the same as those mentioned under Process variant A.

The reactions are advantageously carried out in a temperature range of from approximately -70°C to 60°C, preferably at from 0°C to 25°C.

Especially preferred conditions for the reaction are described in Examples P.21 (step A) and P.22.

10 The compounds of formula (I) may be in the form of one of the possible isomers or in the form of a mixture thereof, in the form of pure isomers or in the form of an isomeric mixture, i.e. in the form of a diastereomeric mixture; the invention relates both to the pure isomers and to the diastereomeric mixtures and is to be interpreted accordingly hereinabove and hereinbelow, even if stereochemical details are not mentioned specifically in every case.

15 The diastereomeric mixtures can be resolved into the pure isomers by known methods, for example by recrystallisation from a solvent, by chromatography, for example high pressure liquid chromatography (HPLC) on acetylcellulose, with the aid of suitable micro-organisms, by cleavage with specific, immobilised enzymes, or *via* the formation of inclusion compounds, for example using crown ethers, only one isomer being complexed.

20 Apart from by separation of corresponding mixtures of isomers, pure diastereoisomers can be obtained according to the invention also by generally known methods of stereoselective synthesis, for example by carrying out the process according to the invention using starting materials having correspondingly suitable stereochemistry.

25 In each case it may be advantageous to isolate or synthesise the biologically more active isomer, where the individual components have different biological activity.

The compounds of formula (I) may also be obtained in the form of their hydrates and/or may include other solvents, for example solvents which may have been used for the crystallisation of compounds in solid form.

30 The invention relates to all those embodiments of the process according to which a compound obtainable as starting material or intermediate at any stage of the process is used as starting material and some or all of the remaining steps are carried out or a starting material is used in the form of a derivative or salt and/or its racemates or antipodes or, especially, is formed under the reaction conditions.

- 16 -

In the processes of the present invention it is preferable to use those starting materials and intermediates which result in the compounds of formula (I) that are especially preferred.

The invention relates especially to the preparation processes described in any one of Examples P.1 to P.20.

5 In the area of pest control, the compounds of formula (I) according to the invention are active ingredients exhibiting valuable preventive and/or curative activity with a very advantageous biocidal spectrum and a very broad spectrum, even at low rates of concentration, while being well tolerated by warm-blooded animals, fish and plants. They are, surprisingly, equally suitable for controlling both plant pests and ecto- and endo-parasites in humans and
10 more especially in productive livestock, domestic animals and pets. They are effective against all or individual development stages of normally sensitive animal pests, but also of resistant animal pests, such as insects and representatives of the order Acarina, nematodes, cestodes and trematodes, while at the same time protecting useful organisms. The insecticidal or acaricidal activity of the active ingredients according to the invention may manifest
15 itself directly, i.e. in the mortality of the pests, which occurs immediately or only after some time, for example during moulting, or indirectly, for example in reduced oviposition and/or hatching rate, good activity corresponding to a mortality of at least 50 to 60 %.

Successful control within the scope of the subject of the invention is possible, in particular, of pests from the orders Lepidoptera, Coleoptera, Orthoptera, Isoptera,
20 Psocoptera, Anoplura, Mallophaga, Thysanoptera, Heteroptera, Homoptera, Hymenoptera, Diptera, Siphonaptera, Thysanura and Acarina, mainly Lepidoptera and Coleoptera. Very especially good control is possible of the following pests:

Abagrotis spp., Abraxas spp., Acantholeucania spp., Acanthoplusia spp., Acarus spp.,
Acarus siro, Aceria spp., Aceria sheldoni, Acleris spp., Acoloithus spp., Acompsia spp.,
25 Acossus spp., Acria spp., Acrobasis spp., Acrocercops spp., Acrolepia spp., Acrolepiopsis spp., Acronicta spp., Acropolitis spp., Actebia spp., Aculus spp., Aculus schlechtendali, Adoxophyes spp., Adoxophyes reticulana, Aedes spp., Aegeria spp., Aethes spp., Agapeta spp., Agonopterix spp., Agriopis spp., Agriotes spp., Agriphila spp., Agrochola spp., Agropirina spp., Alabama spp., Alabama argillaceae, Agrotis spp., Albuna spp., Alcaethoe spp.,
30 Alcis spp., Aleimma spp., Aletia spp., Aleurothrixus spp., Aleurothrixus floccosus, Aleyrodes spp., Aleyrodes brassicae, Allophytes spp., Alsophila spp., Amata spp., Amathes spp., Amblyomma spp., Amblyptilia spp., Ammoconia spp., Amorbia spp., Amphion spp., Amphipoea spp., Amphipyra spp., Amyelois spp., Anacamptodes spp., Anagrapha spp., Anarsia spp., Anatrachyntis spp., Anavitrinella spp., Ancylis spp., Andropolia spp., Anhimella spp.,
35 Antheraea spp., Antherigona spp., Antherigona soccata, Anthonomus spp., Anthonomus

- grandis, Anticarsia spp., Anticarsia gemmatalis, Aonidiella spp., Apamea spp., Aphanis spp.,
 Aphelia spp., Aphididae, Aphis spp., Apotomis spp., Aproaerema spp., Archippus spp.,
 Archips spp., Acromyrmex, Arctia spp., Argas spp., Argolamprotes spp., Argyresthia spp.,
 Argyrogramma spp., Argyroploce spp., Argyrotaenia spp., Arotrophora spp., Ascotis spp.,
 5 Aspidiotus spp., Aspilapteryx spp., Asthenoptycha spp., Aterpia spp., Athetis spp., Atomaria
 spp., Atomaria linearis, Atta spp., Atypha spp., Autographa spp., Axylia spp., Bactra spp.,
 Barbara spp., Batrachedra spp., Battaristis spp., Bembecia spp., Bemisia spp., Bemisia
 tabaci, Bibio spp., Bibio hortulanis, Bisigna spp., Blastesthia spp., Blatta spp., Blatella spp.,
 Blepharosis spp., Bleptina spp., Boarmia spp., Bombyx spp., Bomolocha spp., Boophilus
 10 spp., Brachmia spp., Bradina spp., Brevipalpus spp., Brithys spp., Bryobia spp., Bryobia
 praetiosa, Bryotropha spp., Bupalus spp., Busseola spp., Busseola fusca, Cabera spp.,
 Cacoecimorpha spp., Cadra spp., Cadra cautella, Caenurgina spp., Calipitimerus spp.,
 Callierges spp., Callophpora spp., Callophpora erythrocephala, Calophasia spp., Caloptilia
 spp., Calybites spp., Capnoptycha spp., Capua spp., Caradrina spp., Caripeta spp., Car-
 15 menta spp., Carposina spp., Carposina nipponensis, Catamacta spp., Catelaphris spp.,
 Catoptria spp., Caustoloma spp., Celaena spp., Celypha spp., Cenopis spp., Cephus spp.,
 Ceramica spp., Cerapteryx spp., Ceratitis spp., Ceratophyllus spp., Ceroplaster spp., Chaeto-
 cnema spp., Chaetocnema tibialis, Chamaesphecia spp., Charanvca spp., Cheimophila spp.,
 Chersotis spp., Chiasmia spp., Chilo spp., Chionodes spp., Choriotes spp., Choristoneura
 20 spp., Chrysaspidia spp., Chrysodeixis spp., Chrysomya spp., Chrysomphalus spp., Chry-
 somphalus dictyospermi, Chrysomphalus aonidium, Chrysoteuchia spp., Cilix spp., Cimex
 spp., Clysia spp., Clysia ambiguella, Clepsia spp., Cnaemidophorus spp., Cnaphalocrocis
 spp., Cnephasia spp., Coccus spp., Coccus hesperidum, Cochylis spp., Coleophora spp.,
 Colotois spp., Commophila spp., Conistra spp., Conopomorpha spp., Corcyra spp., Cornu-
 25 tiplusia spp., Cosmia spp., Cosmopolites spp., Cosmopterix spp., Cossus spp., Costae-
 onvexa spp., Crambus spp., Creatonotos spp., Crocidolomia spp., Crocidolomia binotalis,
 Croesia spp., Crymodes spp., Cryptaspa spp., Cryptoblabes spp., Cryptocala spp.,
 Cryptophlebia spp., Cryptophlebia leucotreta, Cryptoptila spp., Ctenopseustis spp., Cucullia
 spp., Curculio spp., Culex spp., Cuterebra spp., Cydia spp., Cydia pomonella, Cymbalophora
 30 spp., Dactylethra spp., Dacus spp., Dadica spp., Damalinea spp., Dasychira spp., Deca-
 darchis spp., Decodes spp., Deilephila spp., Deltodes spp., Dendrolimus spp., Depressaria
 spp., Dermestes spp., Dermanyssus spp., Dermanyssus gallinae, Diabrotica spp., Diachry-
 sia spp., Diaphania spp., Diarsia spp., Diasemia spp., Diatraea spp., Diceratura spp., Dicho-
 meris spp., Dichrocrocis spp., Dichrorampha spp., Dicycla spp., Dioryctria spp., Diparopsis
 35 spp., Diparopsis castanea, Dipleurina spp., Diprion spp., Diprionidae, Discestra spp., Distan-
 tiella spp., Distantiella theobroma, Ditula spp., Diurnea spp., Doratopteryx spp., Drepana

- spp., *Drosophila* spp., *Drosophila melanogaster*, *Dysauxes* spp., *Dysdercus* spp., *Dysstroma* spp., *Eana* spp., *Earias* spp., *Ecclitica* spp., *Ecdytolopha* spp., *Ecpyrrhorhoe* spp., *Ectomyelois* spp., *Eetropis* spp., *Egira* spp., *Elasmopalpus* spp., *Emmelia* spp., *mpoasca* spp., *Empyreuma* spp., *Enargia* spp., *Enarmonia* spp., *Endopiza* spp., *Endothenia* spp., *Endotricha* spp., *Eoreuma* spp., *Eotetranychus* spp., *Eotetranychus carpini*, *Epagoge* spp., *Epelis* spp., *Ephestia* spp., *Ephestiodes* spp., *Epiblema* spp., *Epiehoristodes* spp., *Epinotia* spp., *Epiphyas* spp., *Epiplema* spp., *Epipsestis* spp., *Epirrhoe* spp., *Episimus* spp., *Epitymbia* spp., *Eplachna* spp., *Erannis* spp., *Erastria* spp., *Eremnus* spp., *Ereunetis* spp., *Eriophyes* spp., *Eriosoma* spp., *Eriosoma lanigerum*, *Erythroneura* spp., *Estigmene* spp., *Ethmia* spp.,
- 10 *Etiella* spp., *Euagrotis* spp., *Eucosma* spp., *Euehlaena* spp., *Euelidia* spp., *Eueosma* spp., *Euchistus* spp., *Eucosmomorpha* spp., *Eudonia* spp., *Eufidonia* spp., *Euhypnometeoides* spp., *Eulepisodes* spp., *Eulia* spp., *Eulithis* spp., *Eupithecia* spp., *Euplexia* spp., *Eupoecilia* spp., *Eupoecilia ambiguella*, *Euproctis* spp., *Eupsilia* spp., *Eurhodope* spp., *Eurois* spp., *Eurygaster* spp., *Eurythmia* spp., *Eustrotia* spp., *Euxoa* spp., *Euzophora* spp., *Evergestis*
- 15 spp., *Evippe* spp., *Exartema* spp., *Fannia* spp., *Faronta* spp., *Feltia* spp., *Filatima* spp., *Fishia* spp., *Frankliniella* spp., *Fumibotys* spp., *Gaesa* spp., *Gasgardia* spp., *Gastrophilus* spp., *Gelechia* spp., *Gilpinia* spp., *Gilpinia polytoma*, *Glossina* spp., *Glyphipterix* spp., *Glyphodes* spp., *Gnorimoschemini* spp., *Gonodonta* spp., *Gortyna* spp., *Gracillaria* spp., *Graphania* spp., *Grapholita* spp., *Grapholitha* spp., *Gravitarmata* spp., *Gretchena* spp.,
- 20 *Griselda* spp., *Gryllotalpa* spp., *Gynaephora* spp., *Gypsonoma* spp., *Hada* spp., *Haematopinus* spp., *Halisidota* spp., *Harpiteryx* spp., *Harrisina* spp., *Hedya* spp., *Helicoverpa* spp., *Heliophobus* spp., *Heliopsis* spp., *Hellula* spp., *Helotropa* spp., *Hemaris* spp., *Hercinotrips* spp., *Herculia* spp., *Hermonassa* spp., *Heterogenea* spp., *Holomelina* spp., *Homadaula* spp., *Homoeosoma* spp., *Homoglaea* spp., *Homohadena* spp., *Homona* spp., *Homonopsis* spp.,
- 25 *Hoplocampa* spp., *Hoplodrina* spp., *Hoshinoa* spp., *Hxalomma* spp., *Hydraecia* spp., *Hydriomena* spp., *Hyles* spp., *Hyloicus* spp., *Hypagyrtis* spp., *Hypatima* spp., *Hyphantria* spp., *Hyphantria cunea*, *Hypocala* spp., *Hypocoena* spp., *Hypodema* spp., *Hyppobosca* spp., *Hypsipyla* spp., *Hyssia* spp., *Hysterosia* spp., *Idaea* spp., *Idia* spp., *Ipimorpha* spp., *Isia* spp., *Isochorista* spp., *Isophrictis* spp., *Isopolia* spp., *Isotrias* spp., *Ixodes* spp., *Itame* spp., *Jodia*
- 30 spp., *Jodis* spp., *Kawabea* spp., *Keiferia* spp., *Keiferia lycopersicella*, *Labdia* spp., *Laciniolia* spp., *Lambdina* spp., *Lamprothripa* spp., *Laodelphax* spp., *Lasius* spp., *Laspeyresia* spp., *Leptinotarsa* spp., *Leptinotarsa decemlineata*, *Leptocoris* spp., *Leptostales* spp., *Lecanium* spp., *Lecanium comi*, *Lepidosaphes* spp., *Lepisma* spp., *Lepisma saccharina*, *Lesmone* spp., *Leucania* spp., *Leucinodes* spp., *Leucophaea* spp., *Leucophaea maderae*,
- 35 *Leucoptera* spp., *Leucoptera scitella*, *Linognathus* spp., *Liposcelis* spp., *Lissorhoptrus* spp., *Lithacodia* spp., *Lithocolletis* spp., *Lithomoia* spp., *Lithophane* spp., *Lixodessa* spp., *Lobesia*

- spp., Lobesia botrana, Lobophora spp., Locusta spp., Lomanaltes spp., Lomographa spp., Loxagrotis spp., Loxostege spp., Lucilia spp., Lymantria spp., Lymnaecia spp., Lyonetia spp., Lyriomyza spp., Macdonnoughia spp., Macrauzata spp., Macronoctua spp., Macrosiphus spp., Malacosoma spp., Maliarpha spp., Mamestra spp., Mamestra brassicae,
- 5 Manduca spp., Manduca sexta, Marasmia spp., Margaritia spp., Matratinea spp., Matsumuraes spp., Melanagromyza spp., Melipotes spp., Melissopus spp., Melittia spp., Melolontha spp., Meristis spp., Meritastis spp., Merophyas spp., Mesapamea spp., Mesogona spp., Mesoleuca spp., Metanema spp., Metendothenia spp., Metzneria spp., Micardia spp., Microcorses spp., Microleon spp., Mnesictena spp., Mocis spp., Monima spp., Monochroa spp.,
- 10 Monomorium spp., Monomorium pharaonis, Monopsis spp., Morrisonia spp., Musca spp., Mutuuraia spp., Myelois spp., Mythimna spp., Myzus spp., Naranga spp., Nedra spp., Nemapogon spp., Neodiprion spp., Neosphaleroptera spp., Nephelodes spp., Nephrotettix spp., Nezara spp., Nilaparvata spp., Niphonympha spp., Nippoptilia spp., Noctua spp., Nola spp., Notocelia spp., Notodonta spp., Nudaurelia spp., Ochroleura spp., Ocnerostoma spp.,
- 15 Oestrus spp., Olethreutes spp., Oligia spp., Olindia spp., Olygonychus spp., Olygonychus gallinae, Oncocnemis spp., Operophtera spp., Ophisma spp., Opogona spp., Oraesia spp., Orniodoros spp., Orgyia spp., Oria spp., Orseolia spp., Orthodes spp., Orthogonia spp., Orthosia spp., Oryzaephilus spp., Oscinella spp., Oscinella frit, Osminia spp., Ostrinia spp., Ostrinia nubilalis, Otiorhynchus spp., Ourapteryx spp., Pachetra spp., Pachysphinx spp.,
- 20 Pagyda spp., Paleacrita spp., Paliga spp., Palthis spp., Pammene spp., Pandemis spp., Panemeria spp., Panolis spp., Panolis flammea, Panonychus spp., Parargyresthia spp., Paradiarsia spp., Paralobesia spp., Paranthrene spp., Parapandemis spp., Parapediasia spp., Parastichtis spp., Parasyndemis spp., Paratoria spp., Pareromeme spp., Pectinophora spp., Pectinophora gossypiella, Pediculus spp., Pegomyia spp., Pegomyia hyoscyami,
- 25 Pelochrista spp., Pennisetia spp., Penstemonia spp., Pemphigus spp., Peribatodes spp., Peridroma spp., Perileucoptera spp., Periplaneta spp., Perizoma spp., Petrova spp., Pexicopia spp., Phalonia spp., Phalonidia spp., Phaneta spp., Phlyctaenia spp., Phlyctinus spp., Phorbia spp., Phragmatobia spp., Phricanthes spp., Phthorimaea spp., Phthorimaea operculella, Phyllocnistis spp., Phyllocoptruta spp., Phyllocoptruta oleivora, Phyllonorycter spp.,
- 30 Phyllophila spp., Phylloxera spp., Pieris spp., Pieris rapae, Piesma spp., Planococcus spp., Planotortrix spp., Platyedra spp., Platynota spp., Platyptilia spp., Platysenta spp., Plodia spp., Plusia spp., Plutella spp., Plutella xylostella, Podosesia spp., Polia spp., Popillia spp., Polymixis spp., Polyphagotarsonemus spp., Polyphagotarsonemus latus, Prays spp., Prionoxystus spp., Probole spp., Proceras spp., Prochoerodes spp., Proeulia spp., Proschistis spp., Proselena spp., Proserpinus spp., Protagrotes spp., Proteoteras spp., Protobathra spp., Protoschinia spp., Pselnophorus spp., Pseudaletia spp., Pseudanthonomus

- 20 -

- spp., Pseudaternelia spp., Pseudaulacaspis spp., Pseudexentera spp., Pseudococcus spp., Pseudohermenias spp., Pseudoplusia spp., Psoroptes spp., Psylla spp., Psylliodes spp., Pterophorus spp., Ptycholoma spp., Pulvinaria spp., Pulvinaria aethiopica, Pyralis spp., Pyrausta spp., Pyrgotis spp., Pyrreferra spp., Pyrrharctia spp., Quadraspidiotus spp., Ran-
- 5 cora spp., Raphia spp., Reticulitermes spp., Retinia spp., Rhagoletis spp, Rhagoletis pomonella, Rhipicephalus spp., Rhizoglyphus spp., Rhizopertha spp., Rhodnius spp., Rhopha-
- losiphum spp., Rhopobota spp., Rhyacia spp., Rhyacionia spp., Rhynchopacha spp., Rhyzo-
- sthenes spp., Rivula spp., Rondotia spp., Rusidrina spp., Rynchaglaea spp., Sabulodes
- spp., Sahlbergella spp., Sahlbergella singularis, Saissetia spp., Samia spp., Sannina spp.,
- 10 Sanninoidea spp., Saphoideus spp., Sarcoptes spp., Sathrobrotia spp., Scarabeidae, Sceli-
- odes spp., Schinia spp., Schistocerca spp., Schizaphis spp., Schizura spp., Schrecken-
- steinia spp., Sciara spp., Scirpophaga spp., Scirthrips auranti, Scoparia spp., Scopula spp.,
- Scotia spp., Scotinophara spp., Scotogramma spp., Scrobipalpa spp., Scrobipalopsis spp.,
- Semiothisa spp., Sereda spp., Sesamia spp., Sesia spp., Sicya spp., Sideridis spp., Simyra
- 15 spp., Sineugraphe spp., Sitochroa spp., Sitobion spp., Sitophilus spp., Sitotroga spp., Solen-
- opsis spp., Smerinthus spp., Sophronia spp., Spaelotis spp., Spargaloma spp., Sparganthis
- spp., Spatalistis spp., Sperchia spp., Sphecia spp., Sphinx spp., Spilonota spp., Spodoptera
- spp., Spodoptera littoralis, Stagmatophora spp., Staphylinochrous spp., Stathmopoda spp.,
- Stenodes spp., Sterrha spp., Stomoxys spp., Strophedra spp., Sunira spp., Sutyna spp.,
- 20 Swammerdamia spp., Syllomatia spp., Sympistis spp., Synanthedon spp., Synaxis spp.,
- Syncopacma spp., Syndemis spp., Syngrapha spp., Synthomeida spp., Tabanus spp.,
- Taeniarchis spp., Taeniothrips spp., Tannia spp., Tarsonemus spp., Tegulifera spp., Teha-
- ma spp., Teleiodes spp., Telorta spp., Tenebrio spp., Tephрина spp., Teratoglaea spp., Terri-
- cula spp., Tethea spp., Tetranychus spp., Thalpophila spp., Thaumetopoea spp., Thiodia
- 25 spp., Thrips spp., Thrips palmi, Thrips tabaci, Thyridopteryx spp., Thyris spp., Tineola spp.,
- Tipula spp., Tortricidia spp., Tortrix spp., Trachea spp., Trialeurodes spp., Trialeurodes va-
- porariorum, Triatoma spp., Triaxomera spp., Tribolium spp., Tricodectes spp., Trichoplusia
- spp., Trichoplusia ni, Trichoptilus spp., Trioza spp., Trioza erytrae, Triphaenia spp., Tripho-
- sa spp., Trogoderma spp., Tyria spp., Udea spp., Unaspis spp., Unaspis citri, Utetheisa spp.,
- 30 Valeriodes spp., Vespa spp., Vespamima spp., Vitacea spp., Vitula spp., Witlesia spp., Xan-
- thia spp., Xanthorhoe spp., Xanthotype spp., Xenomicta spp., Xenopsylla spp., Xenopsylla
- cheopsis, Xestia spp., Xylena spp., Xylomyges spp., Xyrosaris spp., Yponomeuta spp., Yp-
- solopha spp., Zale spp., Zanclognathus spp., Zeiraphera spp., Zenodoxus spp., Zeuzera
- spp., Zygaena spp.,

- 21 -

It is also possible to control pests of the class Nematoda using the compounds according to the invention. Such pests include, for example,

root knot nematodes, cyst-forming nematodes and also stem and leaf nematodes;

especially of Heterodera spp., e.g. Heterodera schachtii, Heterodera avenae and
5 Heterodera trifolii; Globodera spp., e.g. Globodera rostochiensis; Meloidogyne spp., e.g. Meloidogyne incognita and Meloidogyne javanica; Radopholus spp., e.g. Radopholus similis; Pratylenchus, e.g. Pratylenchus neglectans and Pratylenchus penetrans; Tylenchulus, e.g. Tylenchulus semipenetrans; Longidorus, Trichodorus, Xiphinema, Ditylenchus, Aphe-
nchoides and Anguina; especially Meloidogyne, e.g. Meloidogyne incognita, and Heterodera,
10 e.g. Heterodera glycines.

An especially important aspect of the present invention is the use of the compounds of formula (I) according to the invention in the protection of plants against parasitic feeding pests.

The action of the compounds according to the invention and the compositions com-
15 prising them against animal pests can be significantly broadened and adapted to the given circumstances by the addition of other insecticides, acaricides or nematicides. Suitable additives include, for example, representatives of the following classes of active ingredient: organophosphorus compounds, nitrophenols and derivatives, formamidines, ureas, carba-
mates, pyrethroids, chlorinated hydrocarbons, neonicotinoids and Bacillus thuringiensis
20 preparations.

Examples of especially suitable mixing partners include: azamethiphos; chlorfenvin-
phos; cypermethrin, cypermethrin high-cis; cyromazine; diafenthiuron; diazinon; dichlorvos;
dicrotophos; dicyclanil; fenoxycarb; fluazuron; furathiocarb; isazofos; iodfenphos; kinoprene;
lufenuron; methacriphos; methidathion; monocrotophos; phosphamidon; profenofos; dio-
25 fenolan; a compound obtainable from the Bacillus thuringiensis strain GC91 or from strain NCTC11821; pymetrozine; bromopropylate; methoprene; disulfoton; quinalphos; tau-
fluvalinate; thiocyclam; thiometon; aldicarb; azinphos-methyl; benfuracarb; bifenthrin;
buprofezin; carbofuran; dibutylaminothio; cartap; chlorfluazuron; chlorpyrifos; cyfluthrin;
lambda-cyhalothrin; alpha-cypermethrin; zeta-cypermethrin; deltamethrin; diflubenzuron;
30 endosulfan; ethiofencarb; fenitrothion; fenobucarb; fenvalerate; formothion; methiocarb; hep-
tenophos; imidacloprid; thiamethoxam; clothianidine; isoprocarb; methamidophos; methomyl;
mevinphos; parathion; parathion-methyl; phosalone; pirimicarb; propoxur; teflubenzuron;
terbufos; triazamate; fenobucarb; tebufenozide; fipronil; beta-cyfluthrin; silafluofen;
fenpyroximate; pyridaben; fenazaquin; pyriproxyfen; pyrimidifen; nitenpyram; acetamiprid;

- 22 -

abamectin; emamectin; emamectin-benzoate; spinosad; a plant extract that is active against insects; a preparation that comprises nematodes and is active against insects; a preparation obtainable from *Bacillus subtilis*; a preparation that comprises fungi and is active against insects; a preparation that comprises viruses and is active against insects; chlorfenapyr;

5 acephate; acrinathrin; alanycarb; alphamethrin; amitraz; AZ 60541; azinphos A; azinphos M; azocyclotin; bendiocarb; bensultap; beta-cyfluthrin; BPMC; brofenprox; bromophos A; bufencarb; butocarboxin; butylpyridaben; cadusafos; carbaryl; carbophenothion; chloetho-

10 carb; chlorethoxyfos; chlormephos; cis-resmethrin; clocythrins; clofentezine; cyanophos; cycloprothrin; cyhexatin; demeton M; demeton S; demeton-S-methyl; dichlofenthion;

dicliphos; diethion; dimethoate; dimethylvinphos; dioxathion; edifenphos; esfenvalerate; ethion; ethofenprox; ethoprophos; etrimphos; fenamiphos; fenbutatin oxide; fenothiocarb; fenpropathrin; fenpyrad; fenthion; fluazinam; flucycloxuron; flucythrinate; flufenoxuron; flufenprox; fonophos; fosthiazate; fubfenprox; HCH; hexaflumuron; hexythiazox; IKI-220; iprobenfos; isofenphos; isoxathion; ivermectin; malathion; mecarbam; mesulfenphos;

15 metaldehyde; metolcarb; milbemectin; moxidectin; naled; NC 184; omethoate; oxamyl; oxydemethon M; oxydeprofos; permethrin; phenthoate; phorate; phosmet; phoxim; pirimiphos M; pirimiphos E; promecarb; propaphos; prothiofos; prothoate; pyrachlophos; pyradaphenthion; pyresmethrin; pyrethrum; tebufenozide; salithion; sebufos; sulfotep; sul-

20 profos; tebufenpyrad; tebupirimphos; tefluthrin; temephos; terbam; tetrachlorvinphos; thiachlo-

prid; thiafenox; thiodicarb; thiofanox; thionazin; thuringiensin; tralomethrin; triarthene; triazophos; triazuron; trichlorfon; triflumuron; trimethacarb; vamidothion; xylylcarb; YI 5301/5302; zetamethrin; DPX-MP062 — indoxacarb; methoxyfenozide; bifenazate; XMC (3,5-xylyl methylcarbamate); or the fungus pathogen *Metarhizium anisopliae*.

The compounds according to the invention can be used to control, i.e. to inhibit or

25 destroy, pests of the mentioned type occurring on plants, especially on useful plants and ornamentals in agriculture, in horticulture and in forestry, or on parts of such plants, such as the fruits, blossoms, leaves, stems, tubers or roots, while in some cases plant parts that grow later are still protected against those pests.

Target crops include especially cereals, such as wheat, barley, rye, oats, rice, maize

30 and sorghum; beet, such as sugar beet and fodder beet; fruit, e.g. pomes, stone fruit and soft fruit, such as apples, pears, plums, peaches, almonds, cherries and berries, e.g. strawberries, raspberries and blackberries; leguminous plants, such as beans, lentils, peas and soybeans; oil plants, such as rape, mustard, poppy, olives, sunflowers, coconut, castor oil, cocoa and groundnuts; cucurbitaceae, such as marrows, cucumbers and melons; fibre

35 plants, such as cotton, flax, hemp and jute; citrus fruits, such as oranges, lemons, grapefruit

- 23 -

and mandarins; vegetables, such as spinach, lettuce, asparagus, cabbages, carrots, onions, tomatoes, potatoes and paprika; lauraceae, such as avocado, cinnamon and camphor; and tobacco, nuts, coffee, aubergines, sugar cane, tea, pepper, vines, hops, bananas, natural rubber plants and ornamentals.

5 Further areas of use of the compounds according to the invention are the protection of stored goods and storerooms and the protection of raw materials, and also in the hygiene sector, especially the protection of domestic animals and productive livestock against pests of the mentioned type, more especially the protection of domestic animals, especially cats and dogs, from infestation by fleas, ticks and nematodes.

10 The invention therefore relates also to pesticidal compositions, such as emulsifiable concentrates, suspension concentrates, directly sprayable or dilutable solutions, spreadable pastes, dilute emulsions, wettable powders, soluble powders, dispersible powders, wettable powders, dusts, granules and encapsulations of polymer substances, that comprise at least one of the compounds according to the invention, the choice of formulation being made in
15 accordance with the intended objectives and the prevailing circumstances.

The active ingredient is used in those compositions in pure form, a solid active ingredient, for example, in a specific particle size, or preferably together with at least one of the adjuvants customary in formulation technology, such as extenders, e.g. solvents or solid carriers, or surface-active compounds (surfactants). In the area of parasite control in
20 humans, domestic animals, productive livestock and pets it will be self-evident that only physiologically tolerable additives are used.

Solvents are, for example: non-hydrogenated or partly hydrogenated aromatic hydrocarbons, preferably fractions C₈ to C₁₂ of alkylbenzenes, such as xylene mixtures, alkylated naphthalenes or tetrahydronaphthalene, aliphatic or cycloaliphatic hydrocarbons, such as
25 paraffins or cyclohexane, alcohols, such as ethanol, propanol or butanol, glycols and ethers and esters thereof, such as propylene glycol, dipropylene glycol ether, ethylene glycol or ethylene glycol monomethyl or -ethyl ether, ketones, such as cyclohexanone, isophorone or diacetone alcohol, strongly polar solvents, such as N-methylpyrrolid-2-one, dimethyl sulfoxide or N,N-dimethylformamide, water, non-epoxidized or epoxidized plant oils, such as
30 non-epoxidized or epoxidized rapeseed, castor, coconut or soya oil, and silicone oils.

The solid carriers used, for example for dusts and dispersible powders, are as a rule natural rock powders, such as calcite, talc, kaolin, montmorillonite or attapulgite. Highly disperse silicic acids or highly disperse absorbent polymers can also be added to improve the physical properties. Granular adsorptive granule carriers are porous types, such as

- 24 -

pumice, crushed brick, sepiolite or bentonite, and non-sorbent carrier materials are calcite or sand. A large number of granular materials of inorganic or organic nature can furthermore be used, in particular dolomite or comminuted plant residues.

Surface-active compounds are, depending on the nature of the active compound to be formulated, nonionic, cationic and/or anionic surfactants or surfactant mixtures with good emulsifying, dispersing and wetting properties. The surfactants listed below are to be regarded only as examples; many other surfactants which are customary in formulation technology and are suitable according to the invention are described in the relevant literature.

Nonionic surfactants are, in particular, polyglycol ether derivatives of aliphatic or cycloaliphatic alcohols, saturated or unsaturated fatty acids and alkylphenols, which can contain 3 to 30 glycol ether groups and 8 to 20 carbon atoms in the (aliphatic) hydrocarbon radical and 6 to 18 carbon atoms in the alkyl radical of the alkylphenols. Substances which are furthermore suitable are water-soluble polyethylene oxide adducts, containing 20 to 250 ethylene glycol ether and 10 to 100 propylene glycol ether groups, on propylene glycol, ethylene diaminopolypropylene glycol and alkyl polypropylene glycol having 1 to 10 carbon atoms in the alkyl chain. The compounds mentioned usually contain 1 to 5 ethylene glycol units per propylene glycol unit. Examples are nonylphenol-polyethoxyethanols, castor oil polyglycol ethers, polypropylene-polyethylene oxide adducts, tributylphenoxypoly-ethoxyethanol, polyethylene glycol and octylphenoxypolyethoxyethanol. Other substances are fatty acid esters of polyoxyethylene sorbitan, such as polyoxyethylene sorbitan trioleate.

The cationic surfactants are, in particular, quaternary ammonium salts which contain, as substituents, at least one alkyl radical having 8 to 22 C atoms and, as further substituents, lower, non-halogenated or halogenated alkyl, benzyl or lower hydroxyalkyl radicals. The salts are preferably in the form of halides, methyl-sulfates or ethyl-sulfates. Examples are stearyl-trimethyl-ammonium chloride and benzyl-di-(2-chloroethyl)-ethyl-ammonium bromide.

Suitable anionic surfactants can be both water-soluble soaps and water-soluble synthetic surface-active compounds. Suitable soaps are the alkali metal, alkaline earth metal and substituted or unsubstituted ammonium salts of higher fatty acids (C_{10} - C_{22}), such as the sodium or potassium salts of oleic or stearic acid, or of naturally occurring fatty acid mixtures, which can be obtained, for example, from coconut oil or tall oil; and furthermore also the fatty acid methyl-taurine salts. However, synthetic surfactants are more frequently used, in particular fatty sulfonates, fatty sulfates, sulfonated benzimidazole derivatives or alkylarylsulfonates. The fatty sulfonates and sulfates are as a rule in the form of alkali metal,

- 25 -

alkaline earth metal or substituted or unsubstituted ammonium salts and in general have an alkyl radical of 8 to 22 C atoms, alkyl also including the alkyl moiety of acyl radicals; examples are the sodium or calcium salt of ligninsulfonic acid, of dodecylsulfuric acid ester or of a fatty alcohol sulfate mixture prepared from naturally occurring fatty acids. These also
5 include the salts of sulfuric acid esters and sulfonic acids of fatty alcohol-ethylene oxide adducts. The sulfonated benzimidazole derivatives preferably contain 2 sulfonic acid groups and a fatty acid radical having about 8 to 22 C atoms. Alkylarylsulfonates are, for example, the sodium, calcium or triethanolammonium salts of dodecylbenzenesulfonic acid, of dibutyl-naphthalenesulfonic acid or of a naphthalenesulfonic acid-formaldehyde condensation
10 product. Corresponding phosphates, such as salts of the phosphoric acid ester of a p-nonylphenol-(4-14)-ethylene oxide adduct or phospholipids, can further also be used.

The compositions as a rule comprise 0.1 to 99 %, in particular 0.1 to 95 %, of active compound and 1 to 99.9 %, in particular 5 to 99.9 %, of - at least - one solid or liquid auxiliary, it being possible as a rule for 0 to 25 %, in particular 0.1 to 20 %, of the comp-
15 osition to be surfactants (% is in each case per cent by weight). While concentrated compositions are more preferred as commercial goods, the end user as a rule uses dilute compositions which comprise considerably lower concentrations of active compound. Preferred compositions are composed, in particular, as follows (% = per cent by weight):

Emulsifiable concentrates:

20	active ingredient:	1 to 90%, preferably 5 to 20%
	surfactant:	1 to 30%, preferably 10 to 20%
	solvent:	balance

Dusts:

25	active ingredient:	0.1 to 10%, preferably 0.1 to 1%
	solid carrier:	99.9 to 90%, preferably 99.9 to 99%

Suspension concentrates:

active ingredient: 5 to 75%, preferably 10 to 50%
surfactant: 1 to 40%, preferably 2 to 30%
water: balance

5

Wettable powders:

active ingredient: 0.5 to 90%, preferably 1 to 80%
surfactant: 0.5 to 20%, preferably 1 to 15%
solid carrier: balance

10

Granules:

active ingredient: 0.5 to 30%, preferably 3 to 15%
solid carrier: 99.5 to 70%, preferably 97 to 85%

15 The compositions according to the invention may also comprise further solid or liquid adjuvants, such as stabilisers, e.g. vegetable oils or epoxidised vegetable oils (e.g. epoxidised coconut oil, rapeseed oil or soybean oil), antifoams, e.g. silicone oil, preservatives, viscosity regulators, binders and/or tackifiers as well as fertilisers or other active ingredients for obtaining special effects, e.g. acaricides, bactericides, fungicides, nematocides, mollus-

20 cides or selective herbicides.

The crop protection products according to the invention are prepared in known manner, in the absence of adjuvants, e.g. by grinding, sieving and/or compressing a solid active ingredient or mixture of active ingredients, for example to a certain particle size, and in the presence of at least one adjuvant, for example by intimately mixing and/or grinding the

25 active ingredient or mixture of active ingredients with the adjuvant(s). The invention relates likewise to those processes for the preparation of the compositions according to the invention and to the use of the compounds of formula (I) in the preparation of those compositions.

The invention relates also to the methods of application of the crop protection products, i.e. the methods of controlling pests of the mentioned type, such as spraying, atomising, dusting, coating, dressing, scattering or pouring, which are selected in accordance with

30 the intended objectives and the prevailing circumstances, and to the use of the compositions for controlling pests of the mentioned type. Typical rates of concentration are from 0.1 to 1000 ppm, preferably from 0.1 to 500 ppm, of active ingredient. The rates of application per

- 27 -

hectare are generally from 1 to 2000 g of active ingredient per hectare, especially from 10 to 1000 g/ha, preferably from 20 to 600 g/ha, most preferably from 20 to 100 g/ha.

A preferred method of application in the area of crop protection is application to the foliage of the plants (foliar application), the frequency and the rate of application being
5 dependent upon the risk of infestation by the pest in question. However, the active ingredient can also penetrate the plants through the roots (systemic action) when the locus of the plants is impregnated with a liquid formulation or when the active ingredient is incorporated in solid form into the locus of the plants, for example into the soil, e.g. in granular form (soil application). In the case of paddy rice crops, such granules may be applied in metered
10 amounts to the flooded rice field.

The crop protection products according to the invention are also suitable for protecting plant propagation material, e.g. seed, such as fruits, tubers or grains, or plant cuttings, against animal pests. The propagation material can be treated with the composition before planting: seed, for example, can be dressed before being sown. The active ingredients
15 according to the invention can also be applied to grains (coating), either by impregnating the seeds in a liquid formulation or by coating them with a solid formulation. The composition can also be applied to the planting site when the propagation material is being planted, for example to the seed furrow during sowing. The invention relates also to such methods of treating plant propagation material and to the plant propagation material so treated.

20 Preparation Examples:

Since in most cases the compounds are present as mixtures of the avermectin derivatives B1a and B1b, characterization by customary physical data such as melting point or refractive index makes little sense. For this reason, the compounds are characterized by the retention times which are determined in an analysis by HPLC (high performance liquid chromatography). Here, the term B1a refers to the main component in which R₁ is sec-butyl, with
25 a content of usually more than 80%. B1b denotes the minor component in which R₁ is isopropyl. The compounds where two retention times are given both for the B1a and for the B1b derivative are mixtures of diastereomers which can be separated chromatographically. In the case of compounds where a retention time is given only in column B1a or only in
30 column B1b, the pure B1a or B1b component, respectively, can be obtained during work-up. The correct structures of the B1a and B1b components are assigned by mass spectrometry.

The following method is used for HPLC analysis:

HPLC gradient conditions			
Solvent A:	0.01% of trifluoroacetic acid in H ₂ O		
Solvent B:	0.01% of trifluoroacetic acid in CH ₃ CN		
Time [min]	A [%]	B [%]	Flow rate [μ l/min]
0	80	20	500
0.1	50	50	500
10	5	95	500
15	0	100	500
17	0	100	500
17.1	80	20	500
22	80	20	500
Type of column	YMC-Pack ODS-AQ		
Column length	125 mm		
Internal diameter of column:	2 mm		
Temperature	40°C		

The YMC-Pack ODS-AQ column used for the chromatography of the compounds is manufactured by YMC, Alte Raesfelderstrasse 6, 46514 Schermbeck, Germany.

5 Example P.1: 4'-(S)-O-[(Methylamino)carbonyl]avermectin B1 monosaccharide.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl avermectin B1 monosaccharide (18 g) in dichloromethane (210 ml) is added 4-dimethylaminopyridine (5.2 g) and 1,1'-carbonyldiimidazole (11.4 g). The mixture is stirred at room temperature for 1.5 hours after which time the mixture is poured into ice-water (350 ml). Extraction with dichloromethane is followed by drying of the organic extracts over magnesium sulphate, filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 5-O-*tert*-butyldimethylsilyl-4'-O-[(imidazol-1-yl)carbonyl]avermectin B1 monosaccharide, which is characterized by its mass and nmr spectra.

15 Step B: To a solution of 5-O-*tert*-butyldimethylsilyl-4'-(S)-O-[(imidazol-1-yl)-carbonyl]avermectin B1 monosaccharide (13.6 g) in methanol (145 ml) cooled in an ice bath is added a solution of methanesulphonic acid (1.0 ml) in methanol (2.5 ml). The mixture is stirred for 3 hours after which time the mixture is poured into saturated sodium hydrogen carbonate (200 ml). Extraction with ethyl acetate is followed by drying of the organic extracts

- 29 -

over magnesium sulphate, filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 4'-O-[(imidazol-1-yl)-carbonyl]-avermectin B1 monosaccharide, which is characterized by its mass and nmr spectra.

- 5 4'-(S)-O-[(Imidazol-1-yl)-carbonyl]-avermectin B1 monosaccharide: B_{1a} C₄₅H₆₂N₂O₁₂, MW: 822 MS: 823 (M+H). ¹H NMR (300 MHz, CDCl₃) selected data, δH (ppm): 8.23 (s, 1H, imidazole), 7.61 (s, 1H, imidazole), 7.13 (s, 1H, imidazole), 3.42 (s, 3H, OCH₃).

- Step C: To a solution of 4'-(S)-O-[(imidazol-1-yl)-carbonyl]-avermectin B1 monosaccharide (2.9 g) in acetonitrile (20 ml) at room temperature is added methyl iodide
10 (5.4 ml). The mixture is stirred for 3 hours after which time the volatile components are removed by distillation under reduced pressure affording 4'-O-[(3-carbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1 monosaccharide.

- Step D: To a solution of 4'-(S)-O-[(3-carbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1 monosaccharide (232 mg) in dichloromethane (5 ml) is added methylamine
15 hydrochloride (81 mg) and triethylamine (88 µl). After stirring at room temperature for 0.5 hours, water is added and the mixture is extracted with dichloromethane. Drying of the organic extracts over magnesium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 4'-O-[(methyl-
20 amino)carbonyl]avermectin B1 monosaccharide which is characterized by its mass and nmr spectra.

- 4'-(S)-O-[(Methylamino)carbonyl]avermectin monosaccharide: B_{1a} C₄₃H₆₃NO₁₂, MW: 785.4 LCMS: *t*_{RT}: 7.15, 808.4 (M+Na); ¹H NMR (300 MHz, CDCl₃) selected data, δH (ppm): 3.28 (m, 1H, CH-2), 3.44 (s, 3H, OCH₃), 2.84 (d, *J* = 6 Hz, 3H, NCH₃); B_{1b} C₄₂H₆₁NO₁₂, MW:
25 771.4 LCMS: *t*_{RT}: 6.51, 808.4 (M+Na).

Example P.2: 4'-(S)-O-[(Cyclohexylamino)carbonyl]avermectin B1 monosaccharide.

- To a solution of 4'-(S)-O-[(3-carbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1 monosaccharide (Example P1, step C, 192 mg) in dichloromethane (5 ml) is added cyclohexylamine (114 µl). After stirring at room temperature for 1.5 hours, water is added
30 and the mixture is extracted with dichloromethane. Drying of the organic extracts over magnesium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography

- 30 -

on silica gel (hexane/ethyl acetate) yielding 4'-O-[(cyclohexylamino)-carbonyl]avermectin B1 monosaccharide, which is characterized by its mass and nmr spectra.

4'-(S)-O-[(Cyclohexylamino)carbonyl]avermectin monosaccharide: B_{1a} C₄₈H₇₁NO₁₂, MW: 853.5 LCMS: *t*_{RT}: 9.49, 876.4 (M+Na); B_{1b} C₄₇H₆₉NO₁₂, MW: 771.4 LCMS: *t*_{RT}: 8.85, 876.4 (M+Na).

Example P.3: 4'-(S)-O-[(Benzylamino)carbonyl]avermectin B1 monosaccharide.

To a solution of 4'-(S)-O-[(3-carbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1 monosaccharide (Example P1, step C, 192 mg) in dichloromethane (5 ml) is added benzylamine (109 µl). After stirring at room temperature for 1.5 hours, water is added and the mixture is extracted with dichloromethane. Drying of the organic extracts over magnesium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 4'-O-[(benzylamino)-carbonyl]avermectin B1 monosaccharide, which is characterized by its mass and nmr spectra.

4'-(S)-O-[(Benzylamino)carbonyl]avermectin B1 monosaccharide: B_{1a} C₄₉H₆₇NO₁₂, MW: 861.5 LCMS: *t*_{RT}: 8.80, 884.5 (M+Na); B_{1b} C₄₈H₆₅NO₁₂, MW: 847.5 LCMS: *t*_{RT}: 8.16, 870.3 (M+Na).

Example P.4: 4'-(R)-O-[(Allylamino)carbonyl]avermectin B1 monosaccharide.

Step A: To a solution of 4-oxo-5-O-*tert*-butyldimethylsilyl avermectin B1 monosaccharide (2.0 g) in isopropanol (15 ml) at 0 °C is added sodium borohydride (30 mg). The mixture is stirred for 0.5 hours after which time the mixture is treated with brine (10 ml). Extraction with *tert*-butylmethyl ether is followed by drying of the organic extracts over magnesium sulphate, filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 4'-(R)-5-O-*tert*-butyldimethylsilyl avermectin B1 monosaccharide, which is characterized by its mass and nmr spectra.

Step B: To a solution of 4'-(R)-5-O-*tert*-butyldimethylsilyl avermectin B1 monosaccharide (1.6 g) in dichloromethane (18 ml) is added 4-dimethylaminopyridine (0.5 g) and 1,1'-carbonyldiimidazole (1.0 g). The mixture is stirred at room temperature for 1.5 hours after which time the mixture is poured into ice-water (100 ml). Extraction with dichloromethane is followed by drying of the organic extracts over magnesium sulphate, filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl

- 31 -

acetate) yielding 5-O-*tert*-butyldimethylsilyl-4'-(*R*)-O-[(imidazol-1-yl)carbonyl]avermectin B1 monosaccharide, which is characterized by its mass and nmr spectra.

5-O-*tert*-Butyldimethylsilyl-4'-(*R*)-O-[(imidazol-1-yl)carbonyl]avermectin B1a monosaccharide: ¹H NMR (300 MHz, CDCl₃) selected data, δH (ppm): 8.18 (s, 1H, imidazole), 7.45 (s, 1H, imidazole), 7.08 (s, 1H, imidazole), 3.46 (s, 3H, OCH₃).

Step C: To a solution of 5-O-*tert*-butyldimethylsilyl-4'-(*R*)-O-[(imidazol-1-yl)carbonyl]-avermectin B1 monosaccharide (1.41 g) in acetonitrile (12 ml) at room temperature is added methyl iodide (2.3 ml). The mixture is stirred for 24 hours after which time the volatile components are removed by distillation under reduced pressure affording 5-O-*tert*-butyldimethylsilyl-4'-O-(*R*)-[(3-carbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1 monosaccharide.

Step D: To a solution of 5-O-*tert*-butyldimethylsilyl-4'-O-(*R*)-[(3-carbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1 monosaccharide (192 mg) in dichloromethane (5 ml) 75 µl allyl amine is added. After stirring at room temperature overnight, water is added and the mixture is extracted with dichloromethane. Drying of the organic extracts over magnesium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 5-O-*tert*-butyldimethylsilyl 4'-O-(*R*)-[(allylamino)-carbonyl]avermectin B1 monosaccharide, which is characterized by its mass and nmr spectra.

Step E: To a solution of 5-O-*tert*-butyldimethylsilyl 4'-O-(*R*)-[(allylamino)carbonyl]avermectin B1 monosaccharide (123 mg) in THF (3 ml) is added pyridine (34 µl) and 70% HF-pyridine (138 µl) solution. The mixture is stirred for 18 h at room temperature, poured into aqueous NaHCO₃ (50%), extracted with ethyl acetate, dried over MgSO₄, and concentrated *in vacuo*. Flash chromatography (silica gel, hexane/ethyl acetate 1/1) affords 4'-O-(*R*)-[(allylamino)carbonyl]avermectin B1 monosaccharide, which is characterized by its mass and nmr spectra.

4'-O-(*R*)-[(Allylamino)carbonyl]avermectin monosaccharide: B_{1a} C₄₅H₆₅NO₁₂, MW: 811.5 LCMS: *t*_{RT}: 7.68, 834.5 (M+Na); B_{1b} C₄₄H₆₃NO₁₂, MW: 797.4 LCMS: *t*_{RT}: 7.20, 820.4 (M+Na).

Example P.5: 4'-(*R*)-O-[(Cyclohexylamino)carbonyl]avermectin B1 monosaccharide.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl-4'-O-(*R*)-[(3-carbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1 monosaccharide (Example P4, step C, 192 mg) in

- 32 -

dichloromethane (5 ml) is added cyclohexyl amine (114 μ l). After stirring at room temperature for 12 hours, water is added and the mixture is extracted with dichloromethane. Drying of the organic extracts over magnesium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by

5 flash column chromatography on silica gel (hexane/ethyl acetate) yielding 5-O-*tert*-butyldimethylsilyl 4'-O-(*R*)-[(cyclohexylamino)-carbonyl]avermectin B1 monosaccharide, which is characterized by its mass and nmr spectra.

Step B: To a solution of 5-O-*tert*-butyldimethylsilyl 4'-O-(*R*)-[(cyclohexylamino)-carbonyl]avermectin B1 monosaccharide (100 mg) in THF (2.5 ml) is added pyridine (27 μ l)

10 and 70% HF-pyridine (107 μ l) solution. The mixture is stirred for 14 h at room temperature, poured into aqueous NaHCO₃ (50%), extracted with ethyl acetate, dried over MgSO₄, and concentrated *in vacuo*. Flash chromatography (silica gel, hexane/ethyl acetate 1/1) affords 4'-O-(*R*)-[(cyclohexylamino)carbonyl]avermectin B1 monosaccharide, which is characterized by its mass and nmr spectra.

15 4'-O-(*R*)-[(Cyclohexylamino)carbonyl]avermectin monosaccharide: B_{1a} C₄₈H₇₁NO₁₂, MW: 853.5 LCMS: *t*_{RT}: 9.60, 876.5 (M+Na); B_{1b} C₄₇H₆₉NO₁₂, MW: 839.5 LCMS: *t*_{RT}: 9.01, 862.5 (M+Na).

Example P.6: 4'-(*R*)-O-[(Ethoxypropylamino)carbonyl]avermectin B1 monosaccharide.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl-4'-O-(*R*)-[(3-carbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1 monosaccharide (Example P4, step C, 192 mg) in

20 dichloromethane (5 ml) is added 3-ethoxypropyl amine (120 μ l). After stirring at room temperature overnight, water is added and the mixture is extracted with dichloromethane. Drying of the organic extracts over magnesium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified

25 by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 5-O-*tert*-butyldimethylsilyl 4'-O-(*R*)-[(ethoxypropylamino)-carbonyl]avermectin B1 monosaccharide which is characterized by its mass and nmr spectra.

Step B: To a solution of 5-O-*tert*-butyldimethylsilyl 4'-O-(*R*)-[(ethoxypropylamino)-carbonyl]avermectin B1 monosaccharide (38 mg) in THF (1.0 ml) is added pyridine (10 μ l)

30 and 70% HF-pyridine (41 μ l) solution. The mixture is stirred for 16 h at room temperature, poured into aqueous NaHCO₃ (50%), extracted with ethyl acetate, dried over MgSO₄, and concentrated *in vacuo*. Flash chromatography (silica gel, hexane/ethyl acetate 1/1) affords

- 33 -

4'-O-(R)-[(ethoxypropylamino)carbonyl]avermectin B1 monosaccharide which is characterized by its mass and nmr spectra.

4'-O-(R)-[(Ethoxypropylamino)carbonyl]avermectin monosaccharide: B_{1a} C₄₇H₇₁NO₁₃, MW: 857.5 LCMS: *t*_{RT}: 8.11, 880.5 (M+Na).

5 Example P.7: 4'-(S)-O-[(Methylamino)thiocarbonyl]avermectin B1 monosaccharide.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl avermectin B1 monosaccharide (843 mg) in N,N-dimethylformamide (5 ml) is added 1,1'-thiocarbonyldiimidazole (535 mg). The mixture is stirred at 60 °C for 4 hours after which time the mixture is diluted with ethyl acetate (100 ml) and poured into ice-water (100 ml). Extraction with ethyl acetate is followed by
10 drying of the combined organic extracts over magnesium sulphate, filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 5-O-*tert*-butyldimethylsilyl-4'-O-[(imidazol-1-yl)thiocarbonyl]avermectin B1 monosaccharide, which is characterized by its mass and nmr spectra.

15 5-O-*tert*-butyldimethylsilyl 4'-(S)-O-[(Imidazol-1-yl)-thiocarbonyl]-avermectin B1 monosaccharide: B_{1a} C₅₁H₇₆N₂O₁₁SSi, MW: 953 MS: 954 (M+H). 1H NMR (300 MHz, CDCl₃) selected data, δH (ppm): 8.37 (s, 1H, imidazole), 7.66 (s, 1H, imidazole), 7.06 (s, 1H, imidazole), 3.39 (s, 3H, OCH₃).

Step B: To a solution of 5-O-*tert*-butyldimethylsilyl 4'-(S)-O-[(imidazol-1-yl)-thiocarbonyl]-avermectin B1 monosaccharide (381 mg) in methanol (5.0 ml) cooled in an ice bath is added a solution of methanesulphonic acid (29 µl). The mixture is stirred for 4 hours after which time the mixture is poured into saturated sodium hydrogen carbonate (10 ml). Extraction with ethyl acetate is followed by drying of the organic extracts over magnesium sulphate, filtration and removal of the solvent by distillation under reduced pressure. The
20 crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 4'-O-[(imidazol-1-yl)-thiocarbonyl]-avermectin B1 monosaccharide, which is characterized by its mass and nmr spectra.

 4'-(S)-O-[(Imidazol-1-yl)-thiocarbonyl]-avermectin B1 monosaccharide: B_{1a} C₄₅H₆₂N₂O₁₁S, MW: 838.4 MS: 861.4 (M+Na). 1H NMR (300 MHz, CDCl₃) selected data, δH
30 (ppm): 8.35 (s, 1H, imidazole), 7.64 (s, 1H, imidazole), 7.04 (s, 1H, imidazole), 3.38 (s, 3H, OCH₃).

Step C: To a solution of 4'-(S)-O-[(imidazol-1-yl)-thiocarbonyl]-avermectin B1 monosaccharide (15.4 g) in acetonitrile (100 ml) at room temperature is added methyl iodide (28.5

- 34 -

ml). The mixture is stirred for 16 hours after which time the volatile components are removed by distillation under reduced pressure affording 4'-O-[(3-thiocarbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1 monosaccharide.

4'-(S)-O-[(3-Thiocarbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1 mono-
5 saccharide: ¹H NMR (300 MHz, CDCl₃) selected data, δH (ppm): 10.84 (s, 1H, imidazolium), 8.05 (s, 1H, imidazolium), 7.76 (s, 1H, imidazolium), 3.43 (s, 3H, OCH₃).

Step D: To a solution of 4'-(S)-O-[(3-thiocarbonyl-1-methyl-3H-imidazol-1-ium) iodide] avermectin B1 monosaccharide (294 mg) in dichloromethane (5 ml) is added methylamine hydrochloride (101 mg) and triethylamine (209 μl). After stirring at room temperature for 16
10 hours, water is added and the mixture is extracted with dichloromethane. Drying of the organic extracts over magnesium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 4'-(S)-O-[(methylamino)carbonyl]avermectin B1 monosaccharide which is characterized by its mass and nmr
15 spectra.

4'-(S)-O-[(Methylamino)thiocarbonyl]avermectin monosaccharide: B_{1a} C₄₃H₆₃NO₁₁S
MW: 801.4 LCMS: *t*_{RT}: 9.12, 824.4 (M+Na); B_{1b} C₄₂H₆₁NO₁₁S, MW: 787.4 LCMS: *t*_{RT}: 8.43, 810.4 (M+Na).

Example P.8: 4'-(S)-O-[(cyclopropylamino)thiocarbonyl]avermectin B1
20 monosaccharide.

To a solution of 4'-(S)-O-[(3-thiocarbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1 monosaccharide (Example P7, step C, 294 mg) in dichloromethane (5 ml) is added cyclopropylamine (105 μl). After stirring at room temperature for 16 hours, water is added and the mixture is extracted with dichloromethane. Drying of the organic
25 extracts over magnesium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 4'-O-[(cyclopropylamino)-thiocarbonyl] avermectin B1 monosaccharide which is characterized by its mass and nmr spectra.

30 4'-(S)-O-[(Cyclopropylamino)thiocarbonyl]avermectin monosaccharide: B_{1a} C₄₅H₆₅NO₁₁S, MW: 827.4 LCMS: *t*_{RT}: 9.87, 828.4 (M+H); B_{1b} C₄₄H₆₃NO₁₁S, MW: 813.4 LCMS: *t*_{RT}: 9.23, 836.4 (M+Na).

- 35 -

Example P.9: 4'-(S)-O-[(2-hydroxyethylamino)thiocarbonyl]avermectin B1 monosaccharide.

To a solution of 4'-(S)-O-[(3-thiocarbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1 monosaccharide (Example P.7, step C, 294 mg) in dichloromethane (5 ml) is added ethanolamine (90 µl). After stirring at room temperature for 16 hours, water is added and the mixture is extracted with dichloromethane. Drying of the organic extracts over magnesium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 4'-O-[(2-hydroxyethylamino)-thiocarbonyl]avermectin B1 monosaccharide which is characterized by its mass and nmr spectra.

4'-(S)-O-[(2-hydroxyethylamino)thiocarbonyl]avermectin monosaccharide: B_{1a} C₄₄H₆₅NO₁₂S, MW: 831.4 LCMS: *t*_{RT}: 8.12, 854.4 (M+H); B_{1b} C₄₃H₆₃NO₁₂S, MW: 817.4 LCMS: *t*_{RT}: 7.42, 840.4 (M+Na).

Example P.10: 4''-(S)-O-[(pyrrolidino)carbonyl]-avermectin B1.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl avermectin B1 (2.0 g) in dichloromethane (20 ml) at 0°C is added 4-dimethylaminopyridine (0.49 g) and 1,1'-carbonyldiimidazole (1.1 g). The mixture is stirred at room temperature for 2 hours after which time the solvent is removed under reduced pressure. The residue is purified by flash-chromatography (silica gel hexane/ethyl acetate) providing 5-O-*tert*-butyldimethylsilyl-4''-(S)-O-[(imidazol-1-yl)-carbonyl]-avermectin B1 which is characterized by its mass and NMR spectra.

Step B: To a solution of 4''-(S)-O-[(imidazol-1-yl)-carbonyl]-avermectin B1 (0.5 g) in dimethylformamide (20 ml) is added pyrrolidine (0.15 ml). After stirring at room temperature for 48 hours, water is added and the mixture is extracted with ethyl acetate. Drying of the organic extracts over sodium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude residue obtained is used as such for the next step.

Step C: To a solution of the crude residue obtained in step B in 15 ml tetrahydrofuran is added 2 ml of a HF-pyridine solution (consisting of 25 g 70% HF-Pyridine, 27,5 ml tetrahydrofuran and 12,5 ml pyridine), and the mixture is stirred at room temperature for 24 hours, poured into water, extracted with ethyl acetate; the organic phase is washed with saturated sodium bicarbonate, dried over sodium sulfate, and concentrated *in vacuo*. The residue is purified by flash-chromatography (silica gel hexane/ethyl acetate) providing

- 36 -

4''-O-[(pyrrolidino)carbonyl]]-avermectin B1 which is characterized by its mass and NMR spectra.

4''- (S)-O-[(pyrrolidino)carbonyl]]-avermectin B1: B_{1a} C₅₃H₇₉NO₁₅ MW: 969.5 LCMS: *t*_{RT}: 11.01, 992.4 (M+Na).

5 Example P.11: 4''-(S)-O-[(allylamino)carbonyl]avermectin B1.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl avermectin B1 (1 g) in dichloromethane (5 ml) at 0°C is added 4-dimethylaminopyridine (0.13 g) and 1,1'-carbonyldiimidazole (0.31 g). The mixture is stirred at room temperature for 2 hours after which time allylamine is added (0.20 ml). After stirring at room temperature for 18 hours, water is added
10 (5 ml) and the mixture is extracted with dichloromethane. Drying of the organic extracts over sodium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude residue obtained is used as such in the next step.

Step B: To a solution of the crude residue obtained in step A in 10 ml tetrahydrofuran is added 5 ml of a HF-pyridine solution (consisting of 25 g 70% HF-Pyridin, 27,5 ml tetra-
15 hydrofuran and 12,5 ml pyridine), and the mixture is stirred at room temperature for 16 hours, poured into water, extracted with ethyl acetate; the organic phase is washed with saturated sodium bicarbonate, dried over sodium sulfate, and concentrated *in vacuo*. The residue is purified by flash-chromatography (silica gel hexane/ethyl acetate) providing 4''-(S)-O-[(allylamino)carbonyl]avermectin B1 which is characterized by its mass and NMR
20 spectra.

4''-(S)-O-[(allylamino)carbonyl]]-avermectin B1: B_{1a} C₅₂H₇₇NO₁₅ MW: 955.5 LCMS: *t*_{RT}: 9.85, 978.5 (M+Na).

Example P.12: 4''- (S)-O-[(4-picolylamino)carbonyl]avermectin B1.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl avermectin B1 (1 g) in dichloromethane (5 ml) at 0°C is added 4-dimethylaminopyridine (0.13 g) and 1,1'-carbonyldiimidazole (0.31 g). The mixture is stirred at room temperature for 2 hours after which time 4-picolylamine is added (0.25 ml). After stirring at room temperature for 18 hours, water is added (5 ml) and the mixture is extracted with dichloromethane. Drying of the organic extracts over sodium sulphate is followed by filtration and removal of the solvent by distillation
25 under reduced pressure. The crude residue obtained is used as such for the next step.
30

Step B: To a solution of the crude residue obtained in step A in 10 ml tetrahydrofuran is added 5 ml of a HF-pyridine solution (consisting of 25 g 70% HF-Pyridin, 27,5 ml tetrahydrofuran and 12,5 ml pyridine), and the mixture is stirred at room temperature for 16

- 37 -

hours, poured into water, extracted with ethyl acetate; the organic phase is washed with saturated sodium bicarbonate, dried over sodium sulfate, and concentrated *in vacuo*. The residue is purified by flash-chromatography (silica gel hexane/ethyl acetate) providing 4''-(S)-O-[(4-picolylamino)carbonyl]avermectin B1, which is characterized by its mass and NMR spectra.

4''-(S)-O-[(4-picolylamino)carbonyl]avermectin B1: B_{1a} C₅₅H₇₈N₂O₁₅ MW: 1006.5
LCMS: *t*_{RT}: 5.12, 1007.5 (M+H), 1029.5 (M+Na).

Example P.13: 4''-(S)-O-[(O-methylhydroxylamino)carbonyl]avermectin B1.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl-4''-(S)-O-[(Imidazol-1-yl)-carbonyl]-avermectin B1 (Example P.10, Step A, 280 mg) in dimethylformamide (5 ml) is added O-methylhydroxylamine hydrochloride (87 mg) and triethylamine (52 mg). After stirring at room temperature for 24 hours, water is added and the mixture is extracted with diethyl ether; the organic phase is washed with water and brine, dried over sodium sulfate, and concentrated *in vacuo*. The crude residue obtained is used as such in the next step.

Step B: To a solution of the crude residue obtained in step A in 10 ml methanol is added 0.13 ml of methanesulfonic acid, and the mixture is stirred at room temperature for 30 minutes, poured into saturated sodium bicarbonate, extracted with diethyl ether; the organic phase is washed with water and brine, dried over sodium sulfate, and concentrated *in vacuo*. The residue is purified by flash-chromatography (silica gel hexane/ethyl acetate) providing 4''-(S)-O-[(O-methylhydroxylamino)carbonyl]avermectin B1, which is characterized by its mass and NMR spectra.

4''-(S)-O-[(O-methylhydroxylamino)carbonyl]avermectin B1: B_{1a} C₅₀H₇₅NO₁₆, MW: 946.15 MS: 963 (M+NH₄⁺). 1H NMR (300 MHz, CDCl₃) selected data, δ H (ppm): 7.41 (s, 1H, NH); 3.72 (s, 3H, NHOCH₃).

Example P.14: 4''-(S)-O-[(hydrazino)carbonyl]avermectin B1.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl-4''-(S)-O-[(Imidazol-1-yl)-carbonyl]-avermectin B1 (Example P.10, Step A, 500 mg) in dimethylformamide (5 ml) is added hydrazine hydrochloride (174 mg) and triethylamine (0.46 ml). After stirring at room temperature for 3 hours, water is added and the mixture is extracted with dichloromethane; the organic phase is washed with water and brine, dried over sodium sulfate, and concentrated *in vacuo*. The crude residue obtained is used as such in the next step.

Step B: To a solution of the crude residue obtained in step A in 15 ml methanol is added 0.2 ml of methanesulfonic acid, and the mixture is stirred at room temperature for 30

- 38 -

minutes, poured into saturated sodium bicarbonate, extracted with diethyl ether; the organic phase is washed with water and brine, dried over sodium sulfate, and concentrated *in vacuo*. The residue is purified by flash-chromatography (silica gel hexane/ethyl acetate) providing 4''-(S)-O-[(hydrazino)carbonyl]avermectin B1, which is characterized by its mass and NMR spectra.

4''-(S)-O-[(hydrazino)carbonyl]avermectin B1: B_{1a} C₄₉H₇₄N₂O₁₅ MW: 930.5 LCMS: *t*_{RT}: 7.05, 931.3 (M+H); B_{1b} C₄₈H₇₂N₂O₁₅ MW: 916.5 LCMS: *t*_{RT}: 8.43, 917.5 (M+H).

Example P.15: 4''-(S)-O-[(phenylsulfamido)carbonyl]avermectin B1.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl-avermectin B1 (600 mg) in dichloromethane (12 ml) at 0°C is added dropwise chlorosulfonylisocyanate (129 mg). After stirring at 0°C for 45 minutes, aniline (283 mg), is added water is added, and the mixture is stirred at room temperature for 3 hours, poured into water, extracted with dichloromethane; the organic phase is washed with water and brine, dried over sodium sulfate, and concentrated *in vacuo*. The crude residue obtained is used as such in the next step.

Step B: To a solution of the crude residue obtained in step A in 5 ml tetrahydrofuran is added 1 ml of a HF-pyridine solution (consisting of 25 g 70% HF-Pyridine, 27,5 ml tetrahydrofuran and 12,5 ml pyridine), and the mixture is stirred at room temperature for 16 hours, poured into water, extracted with ethyl acetate; the organic phase is washed with saturated sodium bicarbonate, dried over sodium sulfate, and concentrated *in vacuo*. The residue is purified by flash-chromatography (silica gel hexane/ethyl acetate) providing 4''-O-(S)-[(phenylsulfamido)carbonyl]avermectin B1, which is characterized by its mass and NMR spectra.

4''-(S)-O-[(phenylsulfamido)carbonyl]avermectin B1: B_{1a} C₅₅H₇₈N₂O₁₇S MW: 1070.5 LCMS: *t*_{RT}: 9.54, 1071.5 (M+H), 1093.5 (M+Na).

Example P.16: 4''-(R)-O-[(methylamino)carbonyl]avermectin B1.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl-4''-(R)-avermectin B1 (9.87 g) in dichloromethane (100 ml) is added 4-dimethylaminopyridine (2.5 g) and 1,1'-carbonyl-diimidazole (5.4 g). The mixture is stirred at room temperature for 2 hours after which time the mixture is poured into water. Extraction with dichloromethane is followed by drying of the organic extracts over magnesium sulphate, filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 5-O-*tert*-butyldimethylsilyl-4''-(R)-O-[(imidazol-1-yl)-carbonyl]avermectin B1 which is characterized by its mass and nmr spectra.

- 39 -

Step B: To a solution of 5-O-*tert*-butyldimethylsilyl-4''-(*R*)-O-[(imidazol-1-yl)-carbonyl] avermectin B1 obtained above in methanol (100 ml) cooled in an ice bath is added methane-sulphonic acid (2 ml). The mixture is stirred for 30 minutes at room temperature after which time the mixture is poured into saturated sodium hydrogen carbonate. Extraction with ethyl acetate is followed by drying of the organic extracts over magnesium sulphate, filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 4''-(*R*)-O-[(imidazol-1-yl)-carbonyl]avermectin B1, which is characterized by its mass and nmr spectra.

10 Step C: To a solution of 4''-(*R*)-O-[(imidazol-1-yl)-carbonyl]avermectin B1 (1.9 g) in acetonitrile (10 ml) at room temperature is added methyl iodide (3 ml). The mixture is stirred for 3 hours after which time the volatile components are removed by distillation under reduced pressure affording 4''-(*R*)-O-[(3-carbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1, which is characterized by its mass spectra.

15 Step D: To a solution of 4''-(*R*)-O-[(3-carbonyl-1-methyl-3H-imidazol-1-ium) iodide] avermectin B1 (222 mg) in dichloromethane (4 ml) is added methylamine hydrochloride (81 mg) and triethylamine (88 µl). After stirring at room temperature for 2 hours, water is added and the mixture is extracted with dichloromethane. Drying of the organic extracts over magnesium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 4''-(*R*)-O-[(methylamino)carbonyl]avermectin B1, which is characterized by its mass and nmr spectra.

4''-(*R*)-O-[(methylamino)carbonyl]avermectin B1: B_{1a} C₅₀H₇₅NO₁₅ MW: 929.5 LCMS: *t*_{RT}: 8.59, 930.5 (M+H), 952.5 (M+Na).

25 Example P.17: 4''-(*R*)-O-[(4-methoxyphenylamino)carbonyl]avermectin B1.

To a solution of 4''-(*R*)-O-[(3-carbonyl-1-methyl-3H-imidazol-1-ium) iodide]avermectin B1 (Example P16, Step C, 222 mg) in dichloromethane (4 ml) is added 4-methoxy-aniline (123 mg). After stirring at room temperature for 2 hours, water is added and the mixture is extracted with dichloromethane. Drying of the organic extracts over magnesium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane / ethyl acetate) yielding 4''-(*R*)-O-[(4-methoxyphenylamino)carbonyl]avermectin B1, which is characterized by its mass and nmr spectra.

- 40 -

4''-(*R*)-O-[(4-methoxyphenylamino)carbonyl]avermectin B1: B_{1a} C₅₆H₇₉NO₁₆ MW: 1021.5 LCMS: *t*_{RT}: 10.27, 1022.5 (M+H).

Example P.18: 4''-(*S*)-O-[(methylamino)thiocarbonyl]-avermectin B1.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl avermectin B1 (1.48 g) in acetonitrile (15 ml) is added 4-dimethylaminopyridine (183 mg) and 1,1'-thiocarbonyldiimidazole (800 mg). After stirring at room temperature for 12 hours, water is added and the mixture is extracted with diethyl ether, washed with HCl 1N, water, saturated sodium bicarbonate and brine. Drying of the organic extracts over sodium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure, providing 5-O-*tert*-butyldimethylsilyl-4''-O-[(Imidazol-1-yl)thiocarbonyl]-avermectin B1, which is characterized by its mass and NMR spectra.

Step B: To a solution of 5-O-*tert*-butyldimethylsilyl -4''-(*S*)-O-[(imidazol-1-yl)thiocarbonyl]-avermectin B1 (176 mg) in dimethylformamide (4 ml) is added triethylamine (0.14 ml) and methylamine hydrochloride (68 mg). After stirring at room temperature for 1 hour, water is added and the mixture is extracted with ethyl acetate. Drying of the organic extracts over sodium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The crude residue obtained is used as such for the next step.

Step C: To a solution of the crude residue obtained in step B in 2 ml tetrahydrofuran is added 0.75 ml of a HF-pyridine solution (consisting of 25 g 70% HF-Pyridine, 27,5 ml tetrahydrofuran and 12,5 ml pyridine), and the mixture is stirred at room temperature for 24 hours, poured into water, extracted with ethyl acetate; the organic phase is washed with saturated sodium bicarbonate, dried over sodium sulfate, and concentrated *in vacuo*. The residue is purified by flash-chromatography (silica gel hexane/ethyl acetate) providing 4''-O-(*S*)-[(methylamino)thiocarbonyl]-avermectin B1, which is characterized by its mass and NMR spectra.

4''-(*S*)-O-[(methylamino)thiocarbonyl]-avermectin B1: B_{1a} C₅₀H₇₅NO₁₄S MW: 945.5 LCMS: *t*_{RT}: 10.87, 946.6 (M+H); B_{1b} C₄₉H₇₃NO₁₄S MW: 931.5 LCMS: *t*_{RT}: 10.15, 932.3 (M+H).

Example P.19: 4''-(*S*)-O-[(cyanomethylamino)thiocarbonyl]-avermectin B1.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl-4''-(*S*)-O-[(imidazol-1-yl)-thiocarbonyl]-avermectin B1 (Example P18, Step A, 3.36 g) in 15 ml tetrahydrofuran is added 5 ml of a HF-pyridine solution (consisting of 25 g 70% HF-Pyridine, 27,5 ml tetrahydrofuran and 12,5 ml pyridine), and the mixture is stirred at room temperature for 48 hours, poured into water, extracted with ethyl acetate; the organic phase is washed with saturated sodium

bicarbonate, dried over sodium sulfate, and concentrated *in vacuo*. The residue is purified by flash-chromatography (silica gel hexane/ethyl acetate) providing 4"-O-[(imidazol-1-yl)-thiocarbonyl]-avermectin B1, which is characterized by its mass and NMR spectra.

Step B: To a solution of 4"--(S)-O-[(imidazol-1-yl)thiocarbonyl]-avermectin B1 (220 mg) in dimethylformamide (5 ml) is added triethylamine (0.14 ml) and cyanomethylamine hydrochloride (410 mg). After stirring at room temperature for 3 hours, water is added and the mixture is extracted with diethyl ether. Drying of the organic extracts over sodium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The residue is purified by preparative HPLC providing 4"-O-[(cyanomethylamino)thiocarbonyl] avermectin B1, which is characterized by its mass and NMR spectra.

4"--(S)-O-[(cyanomethylamino)thiocarbonyl]-avermectin B1: B_{1a} C₅₁H₇₄N₂O₁₄S MW: 970.5 LCMS: *t_{RT}*: 11.02, 971.9 (M+H); B_{1b} C₅₀H₇₂N₂O₁₄S MW: 956.5 LCMS: *t_{RT}*: 10.36, 957.3 (M+H).

Example P.20: 4"--(S)-O-[(2-methylhydrazino)thiocarbonyl]-avermectin B1.

To a solution of 4"--(S)-O-[(imidazol-1-yl)thiocarbonyl]-avermectin B1 (Example P19, Step A, 160 mg) in dimethylformamide (5 ml) is added methylhydrazine (16 mg). After stirring at room temperature for 12 hours, saturated sodium bicarbonate is added and the mixture is extracted with diethyl ether. Drying of the organic extracts over sodium sulphate is followed by filtration and removal of the solvent by distillation under reduced pressure. The residue is purified by preparative HPLC providing 4"-O-[(2-methylhydrazino)thiocarbonyl]-avermectin B1, which is characterized by its mass and NMR spectra.

4"- (S)-O-[(2-methylhydrazino)thiocarbonyl]avermectin B1: B_{1a} C₅₀H₇₆N₂O₁₄S MW: 960.5 LCMS: *t_{RT}*: 9.66, 961.6 (M+H).

Example P.21: 4'-(S)-O-[allyloxycarbonyl]-avermectin B1 monosaccharide.

Step A: To a solution of 5-O-*tert*-butyldimethylsilyl avermectin B1 monosaccharide (500 mg) in dichloromethane (5 ml) and pyridine (190 µl) is added allylchloroformate (172 mg) and 4-dimethylaminopyridine (36 mg). The mixture is stirred at room temperature for 48 hours after which time the mixture is poured into aqueous ammonium chloride. Extraction with ethyl acetate is followed by drying of the organic extracts over magnesium sulphate, filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 5-O-*tert*-butyldimethylsilyl-4'-(S)-O-[allyloxycarbonyl]-avermectin B1 monosaccharide, which is characterized by its mass and nmr spectra.

- 42 -

Step B: To a solution of the 63 mg of 5-O-*tert*-butyldimethylsilyl-4'-(S)-O-[allyloxycarbonyl]-avermectin B1 monosaccharide obtained in step A in 1.5 ml methanol is added 5 μ l of methanesulfonic acid, and the mixture is stirred for 40 minutes, poured into saturated sodium bicarbonate, extracted with diethyl ether; the organic phase is washed with water and brine, dried over sodium sulfate, and concentrated *in vacuo*. The residue is purified by flash-chromatography (silica gel hexane/ethyl acetate) providing 4'-(S)-O-[allyloxycarbonyl]-avermectin B1 monosaccharide which is characterized by its mass and NMR spectra.

4'-(S)-O-[allyloxycarbonyl]-avermectin B1 monosaccharide: B_{1a} C₄₅H₆₄O₁₃ MW: 812.4 LCMS: *t*_{RT}: 10.24 minutes, 935.4 (M+Na); B_{1b} C₄₄H₆₂O₁₃ MW: 798.4 LCMS: *t*_{RT}: 9.55 minutes, 821.4 (M+Na).

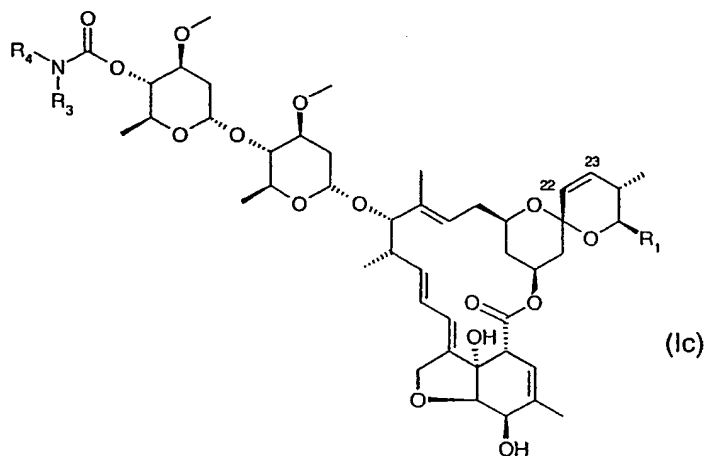
Example P.22: 4'-(S)-O-[(methoxy)thiocarbonyl]-avermectin B1 monosaccharide.

To a solution of 5-O-*tert*-butyldimethylsilyl 4'-O-[(imidazol-1-yl)-thiocarbonyl]-avermectin B1 monosaccharide (381 mg) from Example P.7 (step A) in methanol (6.5 ml) cooled in an ice bath is added a solution of methanesulphonic acid (55 mg). The mixture is stirred for 24 hours after which time the mixture is poured into saturated sodium hydrogen carbonate (10 ml). Extraction with ethyl acetate is followed by drying of the organic extracts over magnesium sulphate, filtration and removal of the solvent by distillation under reduced pressure. The crude material obtained is purified by flash column chromatography on silica gel (hexane/ethyl acetate) yielding 4'-(S)-O-[(methoxy)thiocarbonyl]-avermectin B1 monosaccharide which is characterized by its mass and nmr spectra.

4'-(S)-O-[(methoxy)thiocarbonyl]-avermectin B1 monosaccharide: B_{1a} C₄₃H₆₂O₁₂S, MW: 802.4 LCMS: *t*_{RT}: 10.88 min., 825.5 (M+Na); B_{1b} C₄₂H₆₀O₁₂S MW: 788.4 LCMS: *t*_{RT}: 10.24 min., 811.2 (M+Na).

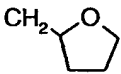
Similarly to the preparation examples above it is also possible to prepare the corresponding compounds listed in Tables.

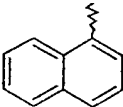
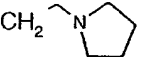
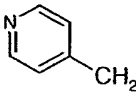
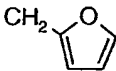
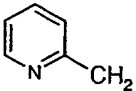
Table 1: Compounds of the formula

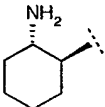
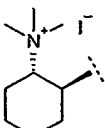
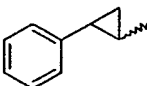


in which R₁ is sec-butyl (B1a) or isopropyl (B1b)

5

No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
1.1	H	CH ₃	9.10	
1.2	H	CH ₂ CH ₃		
1.3	H	n-C ₃ H ₇		
1.4	H	i-C ₃ H ₇	10.22	9.46
1.5	H	n-C ₄ H ₉		
1.6	H	i-C ₄ H ₉		
1.7	H	sec-C ₄ H ₉		
1.8	H	t-C ₄ H ₉		
1.9	H	n-C ₅ H ₁₁		
1.10	H	n-C ₆ H ₁₃		
1.11	H	Cyclo-C ₅ H ₉		
1.12	H	CH ₂ C ₆ H ₅		
1.13	H	Cyclo-C ₆ H ₁₁		
1.14	H	p-NO ₂ C ₆ H ₅		
1.15	H	CH ₂ CH ₂ OCH ₃	10.40	9.66
1.16	H	CH ₂ (CH ₂) ₂ OCH ₂ CH ₃		
1.17	H	CH ₂ CH=CH ₂	9.85	9.10
1.18	H		10.86	10.10
1.19	H	CH ₂ CH ₂ OH	8.88	8.11
1.20	H	CH(CH ₃)CH(OCH ₃) ₂		
1.21	H	Cyclopropyl	9.73	8.96

No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
1.22	H	CH ₂ CH(OH)CH ₂ OH	6.96	6.23
1.23	H	CH ₂ CH(OCH ₃) ₂	9.41	8.69
1.24		CH ₂ CH ₂ OCH ₂ CH ₂	10.91	10.13
1.25	H	CH ₂ CH ₂ F		
1.26	H	CH ₂ CF ₃	10.25	9.54
1.27	H	CH ₂ CH ₂ N(CH ₃) ₂		
1.28	H	OCH ₃		
1.29	H		12.37	11.85
1.30	H		6.13	5.71
1.31	H		6.11	5.72
1.32	CH ₂ CH ₂ OH	CH ₂ CH ₂ OH	8.38	7.62
1.33	H	CH ₂ CH ₂ NH ₂	5.44	5.04
1.34		CH ₂ (CH ₂) ₃ CH ₂	12.33	11.61
1.35	H	CH ₂ (CH ₂) ₃ NH ₂	5.84	5.43
1.36	H	CH ₂ (CH ₂) ₅ NH ₂	6.29	5.86
1.37	H	CH ₂ (CH ₂) ₂ O(CH ₂) ₃ NH ₂	6.16	5.74
1.38		CH ₂ (CH ₂) ₂ CH ₂	11.01	
1.39	H		9.96	9.28
1.40	H		5.99	
1.41	H	CH ₂ CH ₂ NHCH ₃	4.79	4.40
1.42	H	CH ₂ -C≡CH	9.32	8.72
1.43	H	CH ₂ (CH ₂) ₂ Cl	10.13	9.38
1.44	H	CH ₂ CH ₂ N ⁺ Me ₃ I ⁻	5.52	5.12
1.45	H	NH ₂	7.10	6.40
1.46	H	NHMe	8.22	7.47
1.47	H	NMe ₂	9.13	8.44

No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
1.48	H	NHOMe		
1.49	H	CH ₂ CH ₂ OS(O) ₂ NH ₂	7.93	7.20
1.50	H	OH	7.80	7.16
1.51	H	S(O) ₂ NHBenzyI	9.88	9.24
1.52	H	S(O) ₂ NH ₂	8.00	
1.53	H	S(O) ₂ NHPh	9.56	8.88
1.54	H	<i>p</i> MeOC ₆ H ₅		
1.55	H	(CH ₂) ₁₂ NH ₂	8.29	7.79
1.56	H		6.74	
1.57	H	CH(CH ₃)CH ₂ CH ₃	10.60	10.02
1.58	H	(CH ₂) ₄ N ⁺ Me ₃ I ⁻	5.15	
1.59	H	(CH ₂) ₆ N ⁺ Me ₃ I ⁻	5.54	
1.60	H	(CH ₂) ₃ O(CH ₂) ₃ N ⁺ Me ₃ I ⁻	5.31	
1.61	H	(CH ₂) ₁₂ N ⁺ Me ₃ I ⁻	7.61	
1.62	H		6.13	
1.63	H		10.94	10.38
1.64	CH ₃	CH ₃		
1.65	CH ₃	CH ₂ CH ₃		
1.66	CH ₃	<i>n</i> -C ₃ H ₇		
1.67	CH ₃	<i>i</i> -C ₃ H ₇		
1.68	CH ₃	<i>n</i> -C ₄ H ₉		
1.69	CH ₃	<i>i</i> -C ₄ H ₉		
1.70	CH ₃	Sec-C ₄ H ₉		
1.71	CH ₃	<i>t</i> -C ₄ H ₉		
1.72	CH ₃	<i>n</i> -C ₅ H ₁₁		
1.73	CH ₃	<i>n</i> -C ₆ H ₁₃		
1.74	CH ₂ CH ₃	CH ₂ CH ₃		
1.75	CH ₂ CH ₃	<i>n</i> -C ₃ H ₇		
1.76	CH ₂ CH ₃	<i>i</i> -C ₃ H ₇		
1.77	CH ₂ CH ₃	<i>n</i> -C ₄ H ₉		

- 46 -

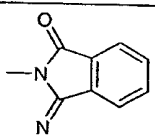
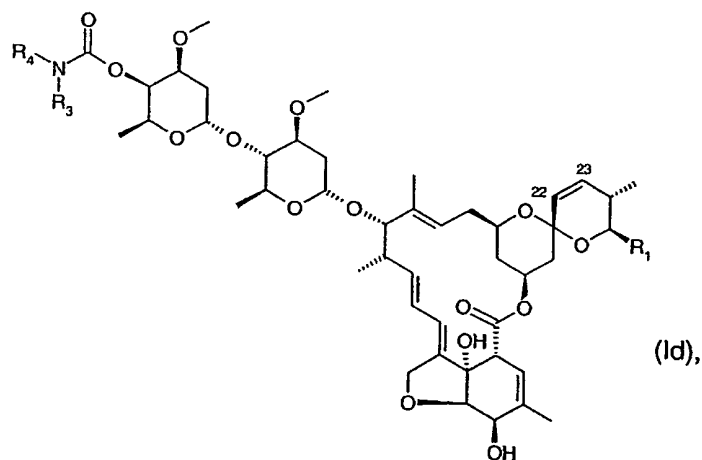
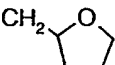

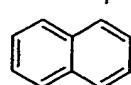
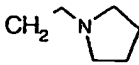
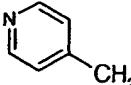
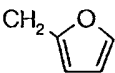
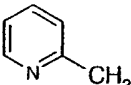
No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
1.78	CH ₂ CH ₃	i-C ₄ H ₉		
1.79	CH ₂ CH ₃	Sec-C ₄ H ₉		
1.80	CH ₂ CH ₃	t-C ₄ H ₉		
1.81	CH ₂ CH ₃	n-C ₅ H ₁₁		
1.82	CH ₂ CH ₃	n-C ₆ H ₁₃		
1.83	H	H		
1.84	H	C ₆ H ₅	13.7	
1.85	H		12.85	12.43
1.86	H	CH ₂ CH ₂ Cl	9.38	8.83
1.87	H	CH ₂ CH ₂ SCH ₃	9.45	8.90
1.88	H	CH ₂ CH ₂ SCH ₂ CH ₃	9.96	9.44
1.89	H	C(CH ₃) ₂ CH ₂ SCH ₃	10.56	
1.90		CH ₂ CH ₂ SCH ₂ CH ₂	10.0	9.47
1.91	H	CH ₂ CH ₂ OCH ₂ CH ₃	9.08	8.50
1.92	H	CH ₂ CH ₂ OCH ₂ (CH ₃) ₂	9.57	9.03

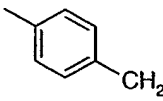
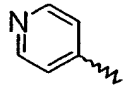
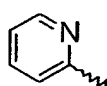
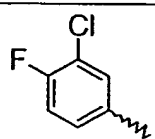
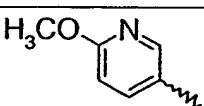
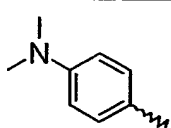
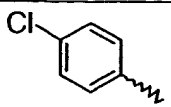
Table 2: Compounds of the formula



in which R₁ is sec-butyl (B1a) or isopropyl (B1b)

No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
2.1	H	<i>p</i> NO ₂ C ₆ H ₅		
2.2	H	CH ₃	8.59	7.79
2.3	H	CH ₃ CH ₂	9.33	8.54
2.4	H	Cyclo-C ₅ H ₉		
2.5	H	CH ₂ CH(CH ₃) ₂		
2.6	H	CH ₂ C ₆ H ₅		
2.7	H	Cyclo-C ₆ C ₁₁		
2.8	H	CH ₂ (CH ₂) ₄ CH ₃		
2.9	H	CH ₂ CH ₂ CH ₃		
2.10	H	CH ₂ CH ₂ OCH ₃	8.71	7.91
2.11	H	CH(CH ₃) ₂	9.98	9.19
2.12	H	CH ₂ (CH ₂) ₂ OCH ₂ CH ₃		
2.13	H	CH ₂ CH=CH ₂		
2.14	H		9.17	8.36
2.15	H	CH ₂ CH ₂ OH	7.05	6.36
2.16	H	CH(CH ₃)CH(OCH ₃) ₂		
2.17	H		9.33	8.67
2.18	H	CH ₂ CH(OH)CH ₂ OH		
2.19	H	CH ₂ CH(OCH ₃) ₂		
2.20		CH ₂ CH ₂ OCH ₂ CH ₂		
2.21	H	CH ₂ CH ₂ F		
2.22	H	CH ₂ CF ₃		
2.23	H	CH ₂ CH ₂ N(CH ₃) ₂		
2.24	H	OCH ₃		
2.25	H			
2.26	H		5.62	
2.27	H		6.04	5.72
2.28	CH ₂ CH ₂ OH	CH ₂ CH ₂ OH		

No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
2.29	CH ₂ CH ₂ NH ₂	CH ₂ CH ₂ NH ₂		
2.30	CH ₂ (CH ₂) ₃ CH ₂		12.57	11.87
2.31	H	CH ₂ (CH ₂) ₃ NH ₂		
2.32	H	CH ₂ (CH ₂) ₅ NH ₂		
2.33	H	CH ₂ (CH ₂) ₂ O(CH ₂) ₃ NH ₂		
2.34	CH ₂ (CH ₂) ₂ CH ₂		5.62	5.14
2.35	H			
2.36	H			
2.37	H	CH ₂ CH ₂ NHCH ₃		
2.38	H	CH ₂ C≡CH		
2.39	H	CH ₂ (CH ₂) ₂ Cl		
2.40	H	CH ₂ CH ₂ N ⁺ Me ₃ I ⁻		
2.41	CH ₂ CH ₃	CH ₂ CH ₃		
2.42	H	NH ₂		
2.43	H	NHMe		
2.44	H	NMe ₂		
2.45	H	NHOMe		
2.46	H	CH ₂ CH ₂ OS(O) ₂ NH ₂		
2.47	H	NHOH		
2.48	H	S(O) ₂ NHBenzyl		
2.49	H	S(O) ₂ NH ₂		
2.50	H	S(O) ₂ NHPh		
2.51	H	<i>p</i> MeOC ₆ H ₅	10.33	9.74
2.52	CH ₃	CH ₃		
2.53	CH ₃	CH ₂ CH ₃		
2.54	CH ₃	<i>n</i> -C ₃ H ₇		
2.55	CH ₃	<i>i</i> -C ₃ H ₇		
2.56	CH ₃	<i>n</i> -C ₄ H ₉		
2.57	CH ₃	<i>i</i> -C ₄ H ₉		
2.58	CH ₃	Sec-C ₄ H ₉		
2.59	CH ₃	<i>t</i> -C ₄ H ₉		
2.60	CH ₃	<i>n</i> -C ₅ H ₁₁		

No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
2.61	CH ₃	n-C ₆ H ₁₃		
2.62	CH ₂ CH ₃	n-C ₃ H ₇		
2.63	CH ₂ CH ₃	i-C ₃ H ₇		
2.64	CH ₂ CH ₃	n-C ₄ H ₉		
2.65	CH ₂ CH ₃	i-C ₄ H ₉		
2.66	H	H	8.16	7.47
2.67	H	n-C ₄ H ₉		
2.68	H	i-C ₄ H ₉		
2.69	H	sec-C ₄ H ₉		
2.70	H	t-C ₄ H ₉		
2.71	H	n-C ₅ H ₁₁		
2.72	H	n-C ₆ H ₁₃		
2.73	H		13.74	
2.74	H	C ₆ H ₅	13.48	
2.75	CH ₃	C ₆ H ₅	13.59	
2.76	H		5.62	
2.77	H		11.24	
2.78	H		14.09	
2.79	H		12.82	
2.80	H		8.00	
2.81	CH ₃		13.97	

- 50 -

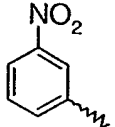
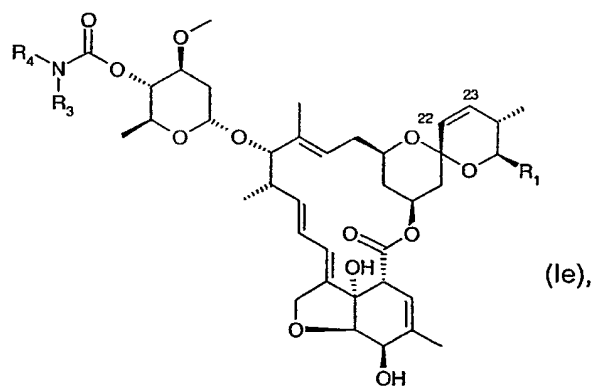
No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
2.82	H		13.71	
2.83	H	CH ₂ CH ₂ Cl	8.96	8.40
2.84	H	CH ₂ CH ₂ SCH ₃	9.02	8.45
2.85	H	C(CH ₃) ₂ CH ₂ SCH ₃	10.22	9.73
2.86	H	CH ₂ CH ₂ SCH ₂ CH ₃	9.59	9.06
2.87		CH ₂ CH ₂ SCH ₂ CH ₂	9.77	9.21
2.88	H	CH ₂ CH ₂ OCH ₂ CH ₃	8.55	7.96
2.89	H	CH ₂ CH ₂ OCH ₂ (CH ₃) ₂	9.10	8.54

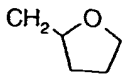
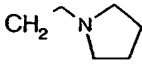
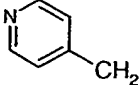
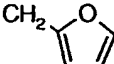
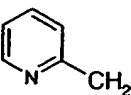
Table 3: Compounds of the formula



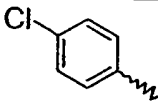
in which R₁ is sec-butyl (B1a) or isopropyl (B1b)

5

No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
3.1	H	<i>p</i> NO ₂ C ₆ H ₅	10.04	
3.2	H	CH ₃	7.15	6.51
3.3	H	CH ₃ CH ₂	8.97	
3.4	H	Cyclo-C ₅ H ₉	8.96	8.37
3.5	H	CH ₂ CH(CH ₃) ₂	8.59	7.95
3.6	H	CH ₂ C ₆ H ₅	8.80	8.16
3.7	H	Cyclo-C ₆ H ₁₁	9.49	8.85
3.8	H	CH ₂ (CH ₂) ₄ CH ₃	10.08	9.44
3.9	H	CH ₂ CH ₂ CH ₃	8.27	7.63
3.10	H	CH ₂ CH ₂ OCH ₃	8.21	7.57
3.11	H	CH(CH ₃) ₂	8.27	7.63

No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
3.12	H	CH ₂ (CH ₂) ₂ OCH ₂ CH ₃	8.48	7.79
3.13	H	CH ₂ CH=CH ₂	8.75	8.16
3.14	H		8.48	7.84
3.15	H	CH ₂ CH ₂ OH	6.77	6.13
3.16	H	CH(CH ₃)CH(OCH ₃) ₂	9.01	8.27
3.17	H	Cyclo-C ₃ H ₅	8.43	7.79
3.18	H	CH ₂ CH(OH)CH ₂ OH	6.24	5.60
3.19	H	CH ₂ CH(OCH ₃) ₂	8.21	7.52
3.20		CH ₂ CH ₂ OCH ₂ CH ₂	8.32	7.63
3.21	H	CH ₂ CH ₂ F	8.05	7.47
3.22	H	CH ₂ CF ₃	8.96	8.27
3.23	H	CH ₂ CH ₂ N(CH ₃) ₂	4.37	4.05
3.24	H	OCH ₃		
3.25	H	1-naphthyl		
3.26	H			
3.27	H			
3.28	CH ₂ CH ₂ OH	CH ₂ CH ₂ OH		
3.29	CH ₂ CH ₂ NH ₂	CH ₂ CH ₂ NH ₂		
3.30		CH ₂ (CH ₂) ₃ CH ₂		
3.31	H	CH ₂ (CH ₂) ₃ NH ₂		
3.32	H	CH ₂ (CH ₂) ₅ NH ₂		
3.33	H	CH ₂ (CH ₂) ₂ O(CH ₂) ₃ NH ₂		
3.34		CH ₂ (CH ₂) ₂ CH ₂		
3.35	H			
3.36	H			
3.37	H	CH ₂ CH ₂ NHCH ₃		
3.38	H	CH ₂ C≡CH		

- 52 -

No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
3.39	H	CH ₂ (CH ₂) ₂ Cl		
3.40	H	CH ₂ CH ₂ N ⁺ Me ₃ I ⁻		
3.41	CH ₂ CH ₃	CH ₂ CH ₃		
3.42	H	NH ₂		
3.43	H	NHMe		
3.44	H	NMe ₂		
3.45	H	NHOMe		
3.46	H	CH ₂ CH ₂ OS(O) ₂ NH ₂		
3.47	H	NHOH		
3.48	H	S(O) ₂ NHBenzyl		
3.49	H	S(O) ₂ NH ₂		
3.50	H	S(O) ₂ NHPh		
3.51	H	<i>p</i> MeOC ₆ H ₅		
3.52	CH ₃	CH ₃		
3.53	CH ₃	CH ₂ CH ₃		
3.54	CH ₃	<i>n</i> -C ₃ H ₇		
3.55	CH ₃	<i>i</i> -C ₃ H ₇		
3.56	CH ₃	<i>n</i> -C ₄ H ₉		
3.57	CH ₃	<i>i</i> -C ₄ H ₉		
3.58	CH ₃	Sec-C ₄ H ₉		
3.59	CH ₃	<i>t</i> -C ₄ H ₉		
3.60	CH ₃	<i>n</i> -C ₅ H ₁₁		
3.61	CH ₃	<i>n</i> -C ₆ H ₁₃		
3.62	CH ₂ CH ₃	CH ₃		
3.63	CH ₂ CH ₃	<i>n</i> -C ₃ H ₇		
3.64	CH ₂ CH ₃	<i>i</i> -C ₃ H ₇		
3.65	CH ₂ CH ₃	<i>n</i> -C ₄ H ₉		
3.66	CH ₂ CH ₃	<i>i</i> -C ₄ H ₉		
3.67	H	<i>n</i> -C ₄ H ₉		
3.68	H	<i>i</i> -C ₄ H ₉		
3.69	H	sec-C ₄ H ₉		
3.70	H	<i>t</i> -C ₄ H ₉		
3.71	H	<i>n</i> -C ₅ H ₁₁		
3.72	H	<i>n</i> -C ₆ H ₁₃		
3.73	H		13.67	

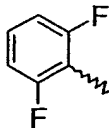
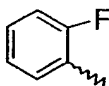
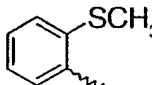
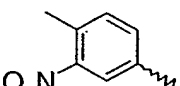
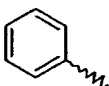
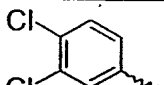
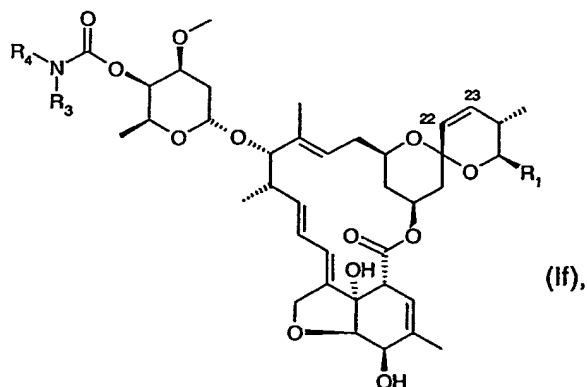
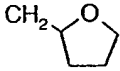
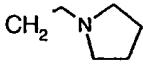
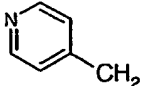
No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
3.74	H		12.55	
3.75	H		13.07	
3.76	H		13.47	
3.77	H		13.56	
3.78	CH ₃		12.83	
3.79	H		14.21	
3.80	H	CH ₂ CH ₂ Cl	11.64	10.90
3.81	H	CH ₂ CH ₂ SCH ₃	11.60	10.85
3.82	H	C(CH ₃) ₂ CH ₂ SCH ₃	12.92	12.47
3.83	H	CH ₂ CH ₂ SCH ₂ CH ₃	8.72	8.13
3.84		CH ₂ CH ₂ SCH ₂ CH ₂	12.24	11.57
3.85	H	CH ₂ CH ₂ OCH ₂ CH ₃	7.69	7.05
3.86	H	CH ₂ CH ₂ OCH ₂ (CH ₃) ₂	8.23	7.60

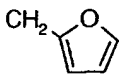
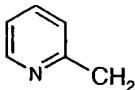
Table 4: Compounds of the formula



in which R₁ is sec-butyl (B1a) or isopropyl (B1b)

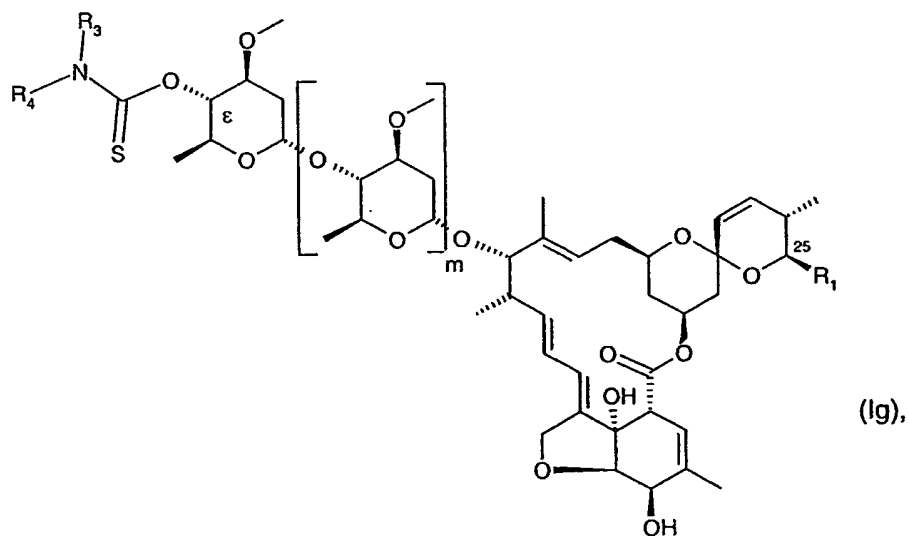
No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
4.1	H	<i>p</i> NO ₂ C ₆ H ₅	8.53	
4.2	H	CH ₃	6.98	6.43
4.3	H	CH ₃ CH ₂	7.18	
4.4	H	Cyclo-C ₅ H ₉	9.39	
4.5	H	CH ₂ CH(CH ₃) ₂	8.59	7.95
4.6	H	CH ₂ C ₆ H ₅	8.69	8.16
4.7	H	Cyclo-C ₆ C ₁₁	9.49	8.85
4.8	H	CH ₂ (CH ₂) ₄ CH ₃	10.30	9.66
4.9	H	CH ₂ CH ₂ CH ₃	8.00	7.36
4.10	H	CH ₂ CH ₂ OCH ₃	6.88	6.29
4.11	H	CH(CH ₃) ₂	8.21	7.63
4.12	H	CH ₂ (CH ₂) ₂ OCH ₂ CH ₃	8.11	
4.13	H	CH ₂ CH=CH ₂	7.64	7.20
4.14	H		7.47	6.93
4.15	H	CH ₂ CH ₂ OH	5.73	5.33
4.16	H	CH(CH ₃)CH(OCH ₃) ₂	7.79	7.25
4.17	H	Cyclo-C ₃ H ₅	7.73	7.15
4.18	H	CH ₂ CH(OH)CH ₂ OH	5.23	
4.19	H	CH ₂ CH(OCH ₃) ₂		
4.20		CH ₂ CH ₂ OCH ₂ CH ₂		
4.21	H	CH ₂ CH ₂ F		
4.22	H	CH ₂ CF ₃		
4.23	H	CH ₂ CH ₂ N(CH ₃) ₂		
4.24	H	OCH ₃		
4.25	H	1-naphthyl		
4.26	H			
4.27	H			
4.28	CH ₂ CH ₂ OH	CH ₂ CH ₂ OH		
4.29	CH ₂ CH ₂ NH ₂	CH ₂ CH ₂ NH ₂		
4.30		CH ₂ (CH ₂) ₃ CH ₂		
4.31	H	CH ₂ (CH ₂) ₃ NH ₂		

- 55 -

No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
4.32	H	CH ₂ (CH ₂) ₅ NH ₂		
4.33	H	CH ₂ (CH ₂) ₂ O(CH ₂) ₃ NH ₂		
4.34		CH ₂ (CH ₂) ₂ CH ₂		
4.35	H			
4.36	H			
4.37	H	CH ₂ CH ₂ NHCH ₃		
4.38	H	CH ₂ C≡CH		
4.39	H	CH ₂ (CH ₂) ₂ Cl		
4.40	H	CH ₂ CH ₂ N ⁺ Me ₃ I ⁻		
4.41	CH ₂ CH ₃	CH ₂ CH ₃		
4.42	H	NH ₂		
4.43	H	NHMe		
4.44	H	NMe ₂		
4.45	H	NHOMe		
4.46	H	CH ₂ CH ₂ OS(O) ₂ NH ₂		
4.47	H	NHOH		
4.48	H	S(O) ₂ NHBenzyl		
4.49	H	S(O) ₂ NH ₂		
4.50	H	S(O) ₂ NHPh		
4.51	H	<i>p</i> MeOC ₆ H ₅		
4.52	CH ₃	CH ₃		
4.53	CH ₃	CH ₂ CH ₃		
4.54	CH ₃	<i>n</i> -C ₃ H ₇		
4.55	CH ₃	<i>i</i> -C ₃ H ₇		
4.56	CH ₃	<i>n</i> -C ₄ H ₉		
4.57	CH ₃	<i>i</i> -C ₄ H ₉		
4.58	CH ₃	<i>sec</i> -C ₄ H ₉		
4.59	CH ₃	<i>t</i> -C ₄ H ₉		
4.60	CH ₃	<i>n</i> -C ₅ H ₁₁		
4.61	CH ₃	<i>n</i> -C ₆ H ₁₃		
4.62	CH ₂ CH ₃	CH ₃		

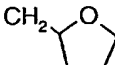

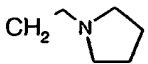
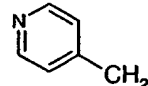
No.	R ₃	R ₄	Retention time (min)	
			B1a	B1b
4.63	CH ₂ CH ₃	n-C ₃ H ₇		
4.64	CH ₂ CH ₃	i-C ₃ H ₇		
4.65	CH ₂ CH ₃	n-C ₄ H ₉		
4.66	CH ₂ CH ₃	i-C ₄ H ₉		
4.67	H	n-C ₄ H ₉		
4.68	H	i-C ₄ H ₉		
4.69	H	sec-C ₄ H ₉		
4.70	H	t-C ₄ H ₉		
4.71	H	n-C ₅ H ₁₁		
4.72	H	n-C ₆ H ₁₃		
4.73	H	CH ₂ CH ₂ Cl	10.97	
4.74	H	CH ₂ CH ₂ SCH ₃	11.04	
4.75	H	CH ₂ CH ₂ SCH ₂ CH ₃	8.23	
4.76	H	C(CH ₃) ₂ CH ₂ SCH ₃	12.60	
4.77		CH ₂ CH ₂ SCH ₂ CH ₂	12.16	
4.78	H	CH ₂ CH ₂ OCH ₂ CH ₃	6.97	
4.79	H	CH ₂ CH ₂ OCH ₂ (CH ₃) ₂	7.64	

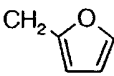
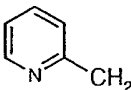
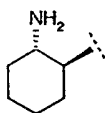
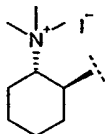
Table 5: Compounds of the formula

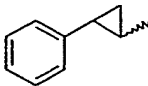
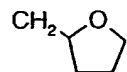
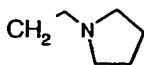
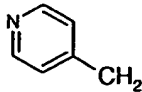


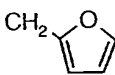
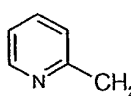
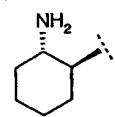
in which R₁ is sec-butyl (B1a) or isopropyl (B1b)

- 57 -

No.	R ₃	R ₄	m	Retention time (min)	
				B1a	B1b
5.1	H	<i>p</i> NO ₂ C ₆ H ₅	0		
5.2	H	CH ₃	0	9.12	8.43
5.3	H	CH ₃ CH ₂	0		
5.4	H	Cyclo-C ₅ H ₉	0	10.93	10.35
5.5	H	CH ₂ CH(CH ₃) ₂	0	10.88	10.24
5.6	H	CH ₂ C ₆ H ₅	0		
5.7	H	Cyclo-C ₆ C ₁₁	0	11.04	10.40
5.8	H	CH ₂ (CH ₂) ₄ CH ₃	0	11.63	
5.9	H	CH ₂ CH ₂ CH ₃	0	10.40	9.76
5.10	H	CH ₂ CH ₂ OCH ₃	0	9.77	9.07
5.11	H	CH(CH ₃) ₂	0	10.40	9.71
5.12	H	CH ₂ (CH ₂) ₂ OCH ₂ CH ₃	0	10.14	9.44
5.13	H	CH ₂ CH=CH ₂	0	9.77	9.18
5.14	H		0		
5.15	H	CH ₂ CH ₂ OH	0	8.12	7.42
5.16	H	CH(CH ₃)CH(OCH ₃) ₂	0		
5.17	H		0	9.87	9.23
5.18	H	CH ₂ CH(OH)CH ₂ OH	0		
5.19	H	CH ₂ CH(OCH ₃) ₂	0		
5.20		CH ₂ CH ₂ OCH ₂ CH ₂	0		
5.21	H	CH ₂ CH ₂ F	0		
5.22	H	CH ₂ CF ₃	0	10.29	9.60
5.23	H	CH ₂ CH ₂ N(CH ₃) ₂	0		
5.24	H	OCH ₃	0		
5.25	H	1-naphthyl	0		
5.26	H		0		
5.27	H		0		
5.28	CH ₂ CH ₂ OH	CH ₂ CH ₂ OH	0		
5.29	H	CH ₂ CH ₂ NH ₂	0		
5.30		CH ₂ (CH ₂) ₃ CH ₂	0		
5.31	H	CH ₂ (CH ₂) ₃ NH ₂	0		

No.	R ₃	R ₄	m	Retention time (min)	
				B1a	B1b
5.32	H	CH ₂ (CH ₂) ₅ NH ₂	0		
5.33	H	CH ₂ (CH ₂) ₂ O(CH ₂) ₃ NH ₂	0		
5.34		CH ₂ (CH ₂) ₂ CH ₂	0		
5.35	H		0		
5.36	H		0		
5.37	H	CH ₂ CH ₂ NHCH ₃	0		
5.38	H	-CH ₂ C≡CH	0		
5.39	H	CH ₂ (CH ₂) ₂ Cl	0		
5.40	H	CH ₂ CH ₂ N ⁺ Me ₃ I ⁻	0		
5.41	CH ₂ CH ₃	CH ₂ CH ₃	0		
5.42	H	NH ₂	0		
5.43	H	NHMe	0		
5.44	H	NMe ₂	0		
5.45	H	NHOMe	0		
5.46	H	CH ₂ CH ₂ OS(O) ₂ NH ₂	0		
5.47	H	OH	0		
5.48	H	S(O) ₂ NHBenzyl	0		
5.49	H	S(O) ₂ NH ₂	0		
5.50	H	S(O) ₂ NHPhenyl	0		
5.51	H	<i>p</i> MeOC ₆ H ₅	0		
5.52	H	(CH ₂) ₁₂ NH ₂	0		
5.53	H		0		
5.54	H	CH(CH ₃)CH ₂ CH ₃	0		
5.55	H	(CH ₂) ₄ N ⁺ Me ₃ I ⁻	0		
5.56	H	(CH ₂) ₆ N ⁺ Me ₃ I ⁻	0		
5.57	H	(CH ₂) ₃ O(CH ₂) ₃ N ⁺ Me ₃ I ⁻	0		
5.58	H	(CH ₂) ₁₂ N ⁺ Me ₃ I ⁻	0		
5.59	H		0		

No.	R ₃	R ₄	m	Retention time (min)	
				B1a	B1b
5.60	H		0		
5.61	H	H	0		
5.62	H	<i>p</i> NO ₂ C ₆ H ₅	1		
5.63	H	CH ₃	1		
5.64	H	CH ₃ CH ₂	1		
5.65	H	Cyclo-C ₅ H ₉	1		
5.66	H	CH ₂ CH(CH ₃) ₂	1		
5.67	H	CH ₂ C ₆ H ₅	1		
5.68	H	Cyclo-C ₆ H ₁₁	1		
5.69	H	CH ₂ (CH ₂) ₄ CH ₃	1		
5.70	H	CH ₂ CH ₂ CH ₃	1		
5.71	H	CH ₂ CH ₂ OCH ₃	1		
5.72	H	CH(CH ₃) ₂	1		
5.73	H	CH ₂ (CH ₂) ₂ OCH ₂ CH ₃	1		
5.74	H	CH ₂ CH=CH ₂	1		
5.75	H		1		
5.76	H	CH ₂ CH ₂ OH	1		
5.77	H	CH(CH ₃)CH(OCH ₃) ₂	1		
5.78	H	Cyclopropyl	1		
5.79	H	CH ₂ CH(OH)CH ₂ OH	1		
5.80	H	CH ₂ CH(OCH ₃) ₂	1		
5.81		CH ₂ CH ₂ OCH ₂ CH ₂	1		
5.82	H	CH ₂ CH ₂ F	1		
5.83	H	CH ₂ CF ₃	1		
5.84	H	CH ₂ CH ₂ N(CH ₃) ₂	1		
5.85	H	OCH ₃	1		
5.86	H	1-naphthyl	1		
5.87	H		1		
5.88	H		1		
5.89	CH ₂ CH ₂ OH	CH ₂ CH ₂ OH	1		
5.90	H	CH ₂ CH ₂ NH ₂	1		

No.	R ₃	R ₄	m	Retention time (min)	
				B1a	B1b
5.91		CH ₂ (CH ₂) ₃ CH ₂	1		
5.92	H	CH ₂ (CH ₂) ₃ NH ₂	1		
5.93	H	CH ₂ (CH ₂) ₅ NH ₂	1		
5.94	H	CH ₂ (CH ₂) ₂ O(CH ₂) ₃ NH ₂	1		
5.95		CH ₂ (CH ₂) ₂ CH ₂	1		
5.96	H		1		
5.97	H		1		
5.98	H	CH ₂ CH ₂ NHCH ₃	1		
5.99	H	CH ₂ C≡CH	1		
5.100	H	CH ₂ (CH ₂) ₂ Cl	1		
5.101	H	CH ₂ CH ₂ N ⁺ Me ₃ I ⁻	1		
5.102	CH ₂ CH ₃	CH ₂ CH ₃	1		
5.103	H	NH ₂	1	9.18	8.38
5.104	H	NHMe	1	9.67	
5.105	H	NMe ₂	1	9.13	8.38
5.106	H	NHOMe	1		
5.107	H	CH ₂ CH ₂ OS(O) ₂ NH ₂	1		
5.108	H	OH	1		
5.109	H	S(O) ₂ NHBenzyl	1		
5.110	H	S(O) ₂ NH ₂	1		
5.111	H	S(O) ₂ NHPhenyl	1		
5.112	H	<i>p</i> MeOC ₆ H ₅	1		
5.113	H	(CH ₂) ₁₂ NH ₂	1		
5.114	H		1		
5.115	H	CH(CH ₃)CH ₂ CH ₃	1		
5.116	H	(CH ₂) ₄ N ⁺ Me ₃ I ⁻	1		
5.117	H	(CH ₂) ₆ N ⁺ Me ₃ I ⁻	1		
5.118	H	(CH ₂) ₃ O(CH ₂) ₃ N ⁺ Me ₃ I ⁻	1		
5.119	H	(CH ₂) ₁₂ N ⁺ Me ₃ I ⁻	1		

- 61 -

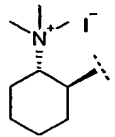
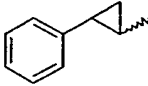
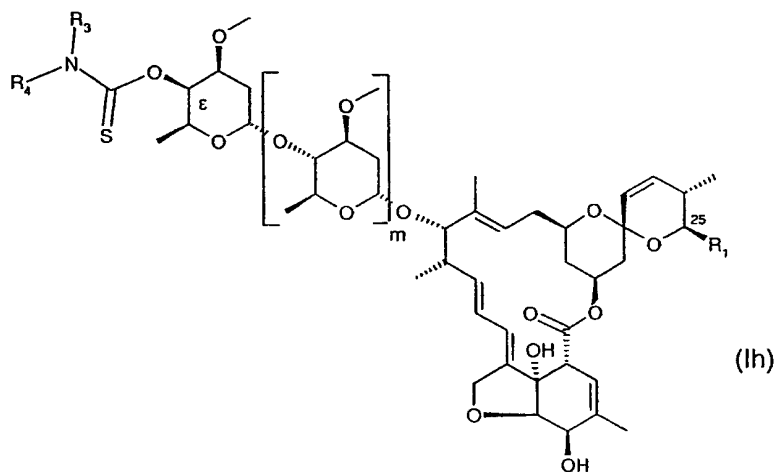
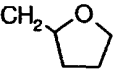
No.	R ₃	R ₄	m	Retention time (min)	
				B1a	B1b
5.120	H		1		
5.121	H		1		
5.122	CH ₃	CH ₃	1		
5.123	CH ₃	CH ₂ CH ₃	1		
5.124	CH ₃	n-C ₃ H ₇	1		
5.125	CH ₃	i-C ₃ H ₇	1		
5.126	CH ₃	n-C ₄ H ₉	1		
5.127	CH ₃	i-C ₄ H ₉	1		
5.128	CH ₃	Sec-C ₄ H ₉	1		
5.129	CH ₃	t-C ₄ H ₉	1		
5.130	CH ₃	n-C ₅ H ₁₁	1		
5.131	CH ₃	n-C ₆ H ₁₃	1		
5.132	CH ₂ CH ₃	CH ₃	1		
5.133	CH ₂ CH ₃	n-C ₃ H ₇	1		
5.134	CH ₂ CH ₃	i-C ₃ H ₇	1		
5.135	CH ₂ CH ₃	n-C ₄ H ₉	1		
5.136	CH ₂ CH ₃	i-C ₄ H ₉	1		

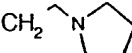
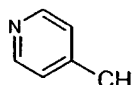
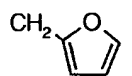
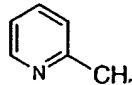
Table 6: Compounds of the formula



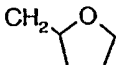
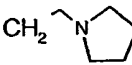
in which R₁ is sec-butyl (B1a) or isopropyl (B1b)

No.	R ₃	R ₄	m	Retention time (min)	
				B1a	B1b
6.1	H	<i>p</i> NO ₂ C ₆ H ₅	1		
6.2	H	CH ₃	1		
6.3	H	CH ₃ CH ₂	1		
6.4	H	Cyclo-C ₅ H ₉	1		
6.5	H	CH ₂ CH(CH ₃) ₂	1		
6.6	H	CH ₂ C ₆ H ₅	1		
6.7	H	Cyclo-C ₆ H ₁₁	1		
6.8	H	CH ₂ (CH ₂) ₄ CH ₃	1		
6.9	H	CH ₂ CH ₂ CH ₃	1		
6.10	H	CH ₂ CH ₂ OCH ₃	1		
6.11	H	CH(CH ₃) ₂	1		
6.12	H	CH ₂ (CH ₂) ₂ OCH ₂ CH ₃	1		
6.13	H	CH ₂ CH=CH ₂	1		
6.14	H		1		
6.15	H	CH ₂ CH ₂ OH	1		
6.16	H	CH(CH ₃)CH(OCH ₃) ₂	1		
6.17	H	Cyclopropyl	1		
6.18	H	CH ₂ CH(OH)CH ₂ OH	1		

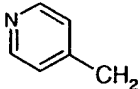
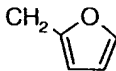
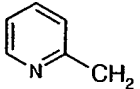
- 63 -

No.	R ₃	R ₄	m	Retention time (min)	
				B1a	B1b
6.19	H	CH ₂ CH(OCH ₃) ₂	1		
6.20		CH ₂ CH ₂ OCH ₂ CH ₂	1		
6.21	H	CH ₂ CH ₂ F	1		
6.22	H	CH ₂ CF ₃	1		
6.23	H	CH ₂ CH ₂ N(CH ₃) ₂	1		
6.24	H	OCH ₃	1		
6.25	H	1-naphthyl	1		
6.26	H		1		
6.27	H		1		
6.28	CH ₂ CH ₂ OH	CH ₂ CH ₂ OH	1		
6.29	H	CH ₂ CH ₂ NH ₂	1		
6.30		CH ₂ (CH ₂) ₃ CH ₂	1		
6.31	H	CH ₂ (CH ₂) ₃ NH ₂	1		
6.32	H	CH ₂ (CH ₂) ₅ NH ₂	1		
6.33	H	CH ₂ (CH ₂) ₂ O(CH ₂) ₃ NH ₂	1		
6.34		CH ₂ (CH ₂) ₂ CH ₂	1		
6.35	H		1		
6.36	H		1		
6.37	H	CH ₂ CH ₂ NHCH ₃	1		
6.38	H	CH ₂ C≡CH	1		
6.39	H	CH ₂ (CH ₂) ₂ Cl	1		
6.40	H	CH ₂ CH ₂ N ⁺ Me ₃ I ⁻	1		
6.41	H	H	1		
6.42	CH ₃	CH ₃	1		
6.43	CH ₃	CH ₂ CH ₃	1		
6.44	CH ₃	n-C ₃ H ₇	1		
6.45	CH ₃	i-C ₃ H ₇	1		
6.46	CH ₃	n-C ₄ H ₉	1		
6.47	CH ₃	i-C ₄ H ₉	1		

- 64 -

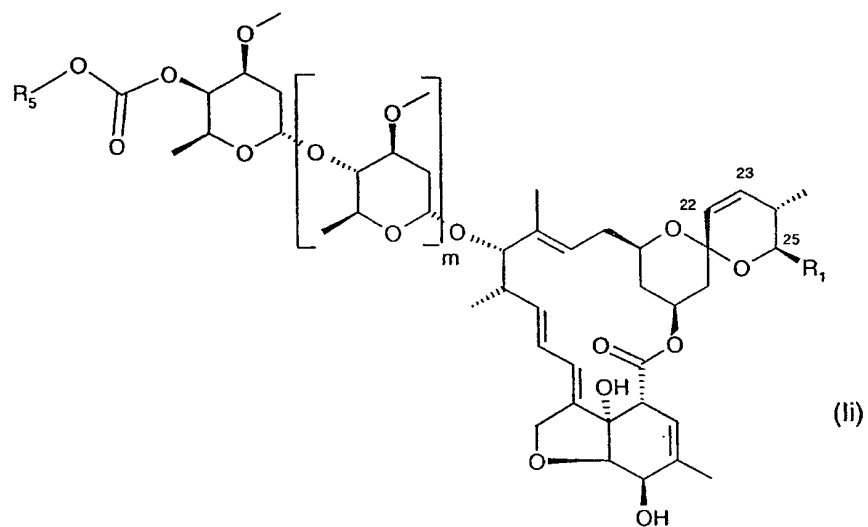
No.	R ₃	R ₄	m	Retention time (min)	
				B1a	B1b
6.48	CH ₃	Sec-C ₄ H ₉	1		
6.49	CH ₃	t-C ₄ H ₉	1		
6.50	CH ₃	n-C ₅ H ₁₁	1		
6.51	CH ₃	n-C ₆ H ₁₃	1		
6.52	CH ₂ CH ₃	CH ₃	1		
6.53	CH ₂ CH ₃	n-C ₃ H ₇	1		
6.54	CH ₂ CH ₃	i-C ₃ H ₇	1		
6.55	CH ₂ CH ₃	n-C ₄ H ₉	1		
6.56	CH ₂ CH ₃	i-C ₄ H ₉	1		
6.57	H	pNO ₂ C ₆ H ₅	0		
6.58	H	CH ₃	0		
6.59	H	CH ₃ CH ₂	0		
6.60	H	Cyclo-C ₅ H ₉	0		
6.61	H	CH ₂ CH(CH ₃) ₂	0		
6.62	H	CH ₂ C ₆ H ₅	0		
6.63	H	Cyclo-C ₆ H ₁₁	0		
6.64	H	CH ₂ (CH ₂) ₄ CH ₃	0		
6.65	H	CH ₂ CH ₂ CH ₃	0		
6.66	H	CH ₂ CH ₂ OCH ₃	0		
6.67	H	CH(CH ₃) ₂	0		
6.68	H	CH ₂ (CH ₂) ₂ OCH ₂ CH ₃	0		
6.69	H	CH ₂ CH=CH ₂	0		
6.70	H		0		
6.71	H	CH ₂ CH ₂ OH	0		
6.72	H	CH(CH ₃)CH(OCH ₃) ₂	0		
6.73	H	Cyclopropyl	0		
6.74	H	CH ₂ CH(OH)CH ₂ OH	0		
6.75	H	CH ₂ CH(OCH ₃) ₂	0		
6.76		CH ₂ CH ₂ OCH ₂ CH ₂	0		
6.77	H	CH ₂ CH ₂ F	0		
6.78	H	CH ₂ CF ₃	0		
6.79	H	CH ₂ CH ₂ N(CH ₃) ₂	0		
6.80	H	OCH ₃	0		
6.81	H	1-naphthyl	0		
6.82	H		0		

- 65 -

No.	R ₃	R ₄	m	Retention time (min)	
				B1a	B1b
6.83	H		0		
6.84	CH ₂ CH ₂ OH	CH ₂ CH ₂ OH	0		
6.85	H	CH ₂ CH ₂ NH ₂	0		
6.86		CH ₂ (CH ₂) ₃ CH ₂	0		
6.87	H	CH ₂ (CH ₂) ₃ NH ₂	0		
6.88	H	CH ₂ (CH ₂) ₅ NH ₂	0		
6.89	H	CH ₂ (CH ₂) ₂ O(CH ₂) ₃ NH ₂	0		
6.90		CH ₂ (CH ₂) ₂ CH ₂	0		
6.91	H		0		
6.92	H		0		
6.93	H	CH ₂ CH ₂ NHCH ₃	0		
6.94	H	CH ₂ C≡CH	0		
6.95	H	CH ₂ (CH ₂) ₂ Cl	0		
6.96	H	CH ₂ CH ₂ N ⁺ Me ₃ I ⁻	0		
6.97	H	H	0		
6.98	CH ₃	CH ₃	0		
6.99	CH ₃	CH ₂ CH ₃	0		
6.100	CH ₃	n-C ₃ H ₇	0		
6.101	CH ₃	i-C ₃ H ₇	0		
6.102	CH ₃	n-C ₄ H ₉	0		
6.103	CH ₃	i-C ₄ H ₉	0		
6.104	CH ₃	Sec-C ₄ H ₉	0		
6.105	CH ₃	t-C ₄ H ₉	0		
6.106	CH ₃	n-C ₅ H ₁₁	0		
6.107	CH ₃	n-C ₆ H ₁₃	0		
6.108	CH ₂ CH ₃	CH ₃	0		
6.109	CH ₂ CH ₃	n-C ₃ H ₇	0		
6.110	CH ₂ CH ₃	i-C ₃ H ₇	0		
6.111	CH ₂ CH ₃	n-C ₄ H ₉	0		
6.112	CH ₂ CH ₃	i-C ₄ H ₉	0		

- 66 -

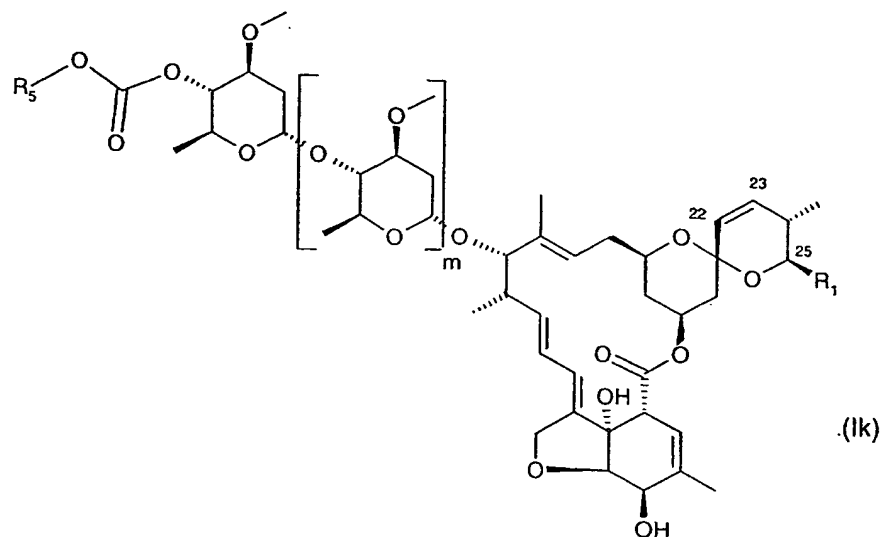
Table 7: Compounds of the formula

in which R₁ is sec-butyl (B1a) or isopropyl (B1b)

No.	R ₅	m	Retention time (min)	
			B1a	B1b
7.1	CH ₃	0	8.2	
7.2	CH ₃ CH ₂	0		
7.3	Cyclo-C ₅ H ₉	0		
7.4	CH ₂ CH(CH ₃) ₂	0		
7.5	CH ₂ C ₆ H ₅	0		
7.6	Cyclo-C ₆ C ₁₁	0		
7.7	CH ₂ (CH ₂) ₄ CH ₃	0		
7.8	CH ₂ CH ₂ CH ₃	0		
7.9	ClCH ₂ CH ₂	0		
7.10	CH ₃	1	10,1	9,5
7.11	CH ₃ CH ₂	1		
7.12	Cyclo-C ₅ H ₉	1		
7.13	CH ₂ CH(CH ₃) ₂	1		
7.14	CH ₂ C ₆ H ₅	1		
7.15	Cyclo-C ₆ C ₁₁	1		
7.16	CH ₂ (CH ₂) ₄ CH ₃	1		
7.17	CH ₂ CH ₂ CH ₃	1		
7.18	ClCH ₂ CH ₂	1	11,0	10,4
7.19	CH ₂ OCH ₃	1	12.7	12.2
7.20	CH ₂ OCH ₃	0	11.3	10.6

- 67 -

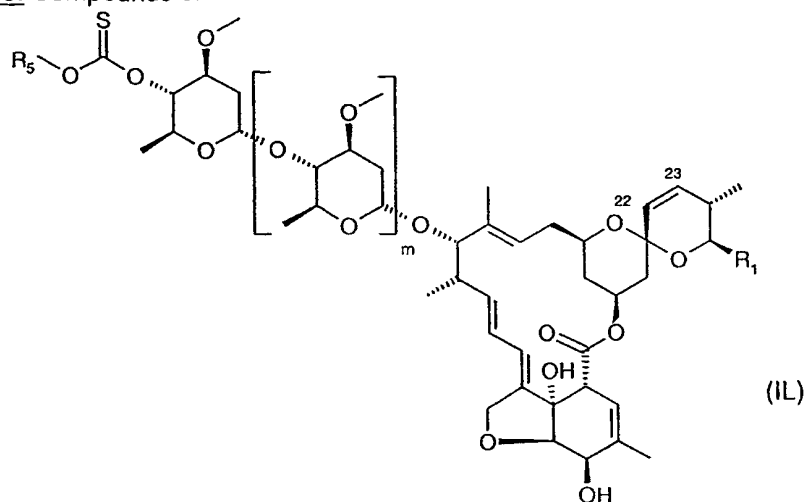
Table 8: Compounds of the formula



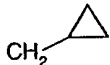
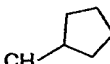

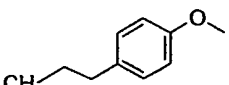
in which R₁ is sec-butyl (B1a) or isopropyl (B1b)

No.	R ₅	m	Retention time (min)	
			B1a	B1b
8.1	CH ₃	1	10,3	9,6
8.2	ClCH ₂ CH ₂	1	11,4	10,8
8.3	CH ₂ CH=CH ₂	1	11.41	
8.4	CH ₃	0	8.9	
8.5	CH ₂ CH=CH ₂	0	10.2	9.6
8.6	CH ₃ CH ₂	1		
8.7	Cyclo-C ₅ H ₉	1		
8.8	CH ₂ CH(CH ₃) ₂	1		
8.9	CH ₂ C ₆ H ₅	1		
8.10	Cyclo-C ₆ C ₁₁	1		
8.11	CH ₂ (CH ₂) ₄ CH ₃	1		
8.12	CH ₂ CH ₂ CH ₃	1		
8.13	CH ₂ OCH ₃	1	13.0	12.6
8.14	CH ₂ OCH ₃	0	11.9	11.2

Table 9: Compounds of the formula



in which R_1 is sec-butyl (B1a) or isopropyl (B1b)

No.	R_5	m	Retention time (min)	
			B1a	B1b
9.1	$\text{CH}_2\text{CH}_2\text{N}_3$	0	12.8	12.3
9.2	$\text{CH}_2\text{CH}_2\text{CH}_3$	0	11.9	
9.3	CH_2CH_2	0	11.5	11.0
9.4	CH_3	0	10.9	10.2
9.5	$\text{CH}_2\text{CH}_2\text{CF}_3$	0	12.9	12.4
9.6	$\text{CH}_2\text{CH}(\text{CH}_3)_2$	0	12.6	
9.7	$\text{CH}_2\text{CH}_2\text{SCH}_2\text{CH}_3$	0	12.1	
9.8	CH_2CF_3	0	11.4	
9.9	$(\text{CH}_2)_2(\text{CF}_2)_3\text{CF}_3$	0	13.0	
9.10		0	11.7	
9.11		0	13.3	12.7
9.12		0	10.4	
9.13		0	12.4	11.9
9.14	$-\text{CH}_2-\text{C}\equiv\text{C}-\text{CH}_3$	0	11.8	11.1
9.15	$\text{CH}_2\text{CH}_2\text{N}_3$	1		
9.16	$\text{CH}_2\text{CH}_2\text{CH}_3$	1		
9.17	CH_2CH_2	1		
9.18	CH_3	1		

- 69 -

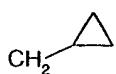
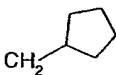
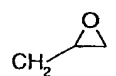
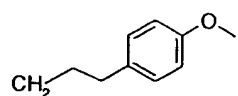
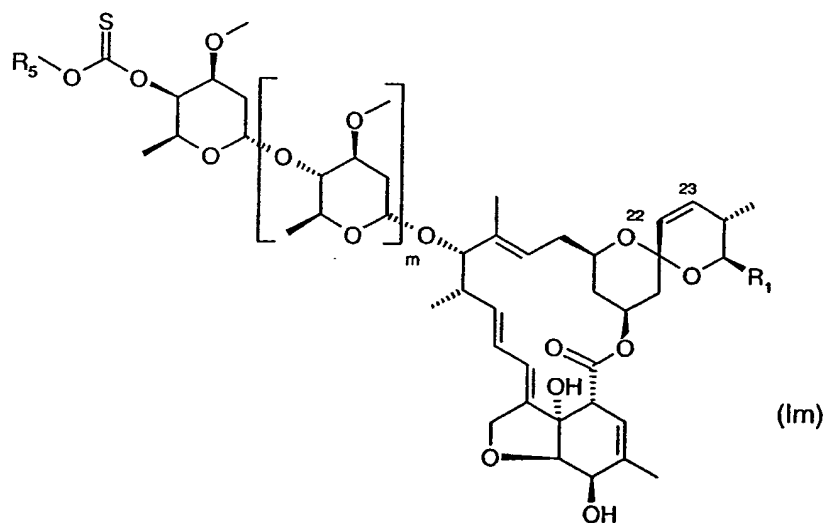
No.	R ₅	m	Retention time (min)	
			B1a	B1b
9.19	CH ₂ CH ₂ CF ₃	1		
9.20	CH ₂ CH(CH ₃) ₂	1		
9.21	CH ₂ CH ₂ SCH ₂ CH ₃	1		
9.22	CH ₂ CF ₃	1		
9.23	(CH ₂) ₂ (CF ₂) ₃ CF ₃	1		
9.24		1		
9.25		1		
9.26		1		
9.27		1		
9.28	-CH ₂ -C≡C-CH ₃	1		

Table 10: Compounds of the formula



in which R₁ is sec-butyl (B1a) or isopropyl (B1b)

5

No.	R ₅	m	Retention time (min)	
			B1a	B1b
10.1	CH ₂ CH ₂ N ₃	0		
10.2	CH ₂ CH ₂ CH ₃	0		
10.3	CH ₂ CH ₂	0		

- 70 -

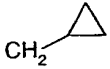
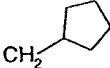

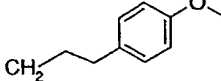
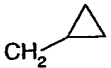
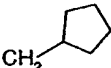

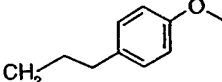
No.	R ₅	m	Retention time (min)	
			B1a	B1b
10.4	CH ₃	0		
10.5	CH ₂ CH ₂ CF ₃	0		
10.6	CH ₂ CH(CH ₃) ₂	0		
10.7	CH ₂ CH ₂ SCH ₂ CH ₃	0		
10.8	CH ₂ CF ₃	0		
10.9	(CH ₂) ₂ (CF ₂) ₃ CF ₃	0		
10.10		0		
10.11		0		
10.12		0		
10.13		0		
10.14	-CH ₂ -C≡C-CH ₃	0		
10.15	CH ₂ CH ₂ N ₃	1		
10.16	CH ₂ CH ₂ CH ₃	1		
10.17	CH ₂ CH ₂	1		
10.18	CH ₃	1		
10.19	CH ₂ CH ₂ CF ₃	1		
10.20	CH ₂ CH(CH ₃) ₂	1		
10.21	CH ₂ CH ₂ SCH ₂ CH ₃	1		
10.22	CH ₂ CF ₃	1		
10.23	(CH ₂) ₂ (CF ₂) ₃ CF ₃	1		
10.24		1		
10.25		1		
10.26		1		
10.27		1		
10.28	-CH ₂ -C≡C-CH ₃	1		

Table 11: Compounds of the formula (Ic), wherein R₁ is Cyclohexyl and the combination of the substituents R₃ and R₄ for each compound corresponds to a line 1.1 to 1.92 of Table 1.

5 Table 12: Compounds of the formula (Ic), wherein R₁ is 1-methyl-butyl and the combination of the substituents R₃ and R₄ for each compound corresponds to a line 1.1 to 1.92 of Table 1.

Table 13: Compounds of the formula (Id), wherein R₁ is Cyclohexyl and the combination of the substituents R₃ and R₄ for each compound corresponds to a line 2.1 to 2.89 of Table 2.

10 Table 14: Compounds of the formula (Id), wherein R₁ is 1-methyl-butyl and the combination of the substituents R₃ and R₄ for each compound corresponds to a line 2.1 to 2.89 of Table 2.

15 Table 15: Compounds of the formula (Ie), wherein R₁ is Cyclohexyl and the combination of the substituents R₃ and R₄ for each compound corresponds to a line 3.1 to 3.86 of Table 3.

Table 16: Compounds of the formula (Ie), wherein R₁ is 1-methyl-butyl and the combination of the substituents R₃ and R₄ for each compound corresponds to a line 3.1 to 3.86 of Table 3.

20 Table 17: Compounds of the formula (If), wherein R₁ is Cyclohexyl and the combination of the substituents R₃ and R₄ for each compound corresponds to a line 4.1 to 4.79 of Table 4.

Table 18: Compounds of the formula (If), wherein R₁ is 1-methyl-butyl and the combination of the substituents R₃ and R₄ for each compound corresponds to a line 4.1 to 4.79 of Table 4.

25 Table 19: Compounds of the formula (Ig), wherein R₁ is Cyclohexyl and the combination of R₃, R₄ and m for each compound corresponds to a line 5.1 to 5.136 of Table 5.

Table 20: Compounds of the formula (Ig), wherein R₁ is 1-methyl-butyl and the combination of R₃, R₄ and m for each compound corresponds to a line 5.1 to 5.136 of Table 5.

30 Table 21: Compounds of the formula (Ih), wherein R₁ is Cyclohexyl and the combination of R₃, R₄ and m for each compound corresponds to a line 6.1 to 6.112 of Table 6.

Table 22: Compounds of the formula (Ih), wherein R₁ is 1-methyl-butyl and the combination of R₃, R₄ and m for each compound corresponds to a line 6.1 to 6.112 of Table 6.

Table 23: Compounds of the formula (Ii), wherein R₁ is Cyclohexyl and the combination of R₅ and m for each compound corresponds to a line 7.1 to 7.20 of Table 7.

Table 24: Compounds of the formula (Ii), wherein R₁ is 1-methyl-butyl and the combination of R₅ and m for each compound corresponds to a line 7.1 to 7.20 of Table 7.

5 Table 25: Compounds of the formula (Ik), wherein R₁ is Cyclohexyl and the combination of R₅ and m for each compound corresponds to a line 8.1 to 8.14 of Table 8.

Table 26: Compounds of the formula (Ik), wherein R₁ is 1-methyl-butyl and the combination of R₅ and m for each compound corresponds to a line 8.1 to 8.14 of Table 8.

10 Table 27: Compounds of the formula (IL), wherein R₁ is Cyclohexyl and the combination of R₅ and m for each compound corresponds to a line 9.1 to 9.28 of Table 9.

Table 28: Compounds of the formula (IL), wherein R₁ is 1-methyl-butyl and the combination of R₅ and m for each compound corresponds to a line 9.1 to 9.28 of Table 9.

Table 29: Compounds of the formula (Im), wherein R₁ is Cyclohexyl and the combination of R₅ and m for each compound corresponds to a line 10.1 to 10.28 of Table 10.

15 Table 30: Compounds of the formula (Im), wherein R₁ is 1-methyl-butyl and the combination of R₅ and m for each compound corresponds to a line 10.1 to 10.28 of Table 10.

Formulation examples for use in crop protection (% = per cent by weight)

Example F1: Emulsifiable concentrates

	a)	b)	c)
Active compound	25%	40%	50%
Calcium dodecylbenzenesulphonate	5%	8%	6%
Castor oil polyethylene glycol ether (36 mol of EO)	5%	-	-
Tributylphenol polyethylene glycol ether (30 mol of EO)	-	12%	4%
Cyclohexanone	-	15%	20%
Xylene mixture	65%	25%	20%

20 Mixing of finely ground active compound and additives gives an emulsion concentrate which, by dilution with water, affords emulsions of the desired concentration.

- 73 -

Example F2: Solutions

	a)	b)	c)	d)
Active compound	80%	10%	5%	95%
Ethylene glycol monomethyl ether	-	20%	-	-
Polyethylene glycol (MW 400)	-	70%	-	-
N-methylpyrrolid-2-one	20%	-	-	-
Epoxidized coconut oil	-	-	1%	-
Aliphatic hydrocarbon (boiling range: 160-190°)	-	-	94%	5%

Mixing of finely ground active compound and additives gives a solution suitable for use in the form of microdrops.

5 Example F3: Granules

	a)	b)	c)	d)
Active compound	5%	10%	8%	21%
Kaolin	94%	-	79%	54%
Finely divided silicic acid	1%	-	13%	7%
Attapulgate	-	90%	-	18%

The active compound is dissolved in dichloromethane, the solution is sprayed onto the mixture of carriers and the solvent is evaporated under reduced pressure.

- 74 -

Example F4: Wettable powder

	a)	b)	c)
Active compound	25%	50%	75%
Sodium lignosulphonate	5%	5%	-
Sodium lauryl sulphate	3%	-	5%
Sodium diisobutyl naphthalene sulphonate	-	6%	10%
Octylphenol polyethylene glycol ether (7-8 mol of EO)	-	2%	-
Finely divided silicic acid	5%	10%	10%
Kaolin	62%	27%	-

Active compound and additives are mixed and the mixture is ground in a suitable mill. This gives wettable powders which can be diluted with water to give suspensions of the desired concentration.

5

Example F5: Emulsifiable concentrate

Active compound	10%
Octylphenol polyethylene glycol ether (4-5 mol of EO)	3%
Calcium dodecylbenzenesulphonate	3%
Castor oil polyethylene glycol ether (36 mol of EO)	4%
Cyclohexanone	30%
Xylene mixture	50%

Mixing of finely ground active compound and additives gives an emulsion concentrate which, by dilution with water, affords emulsions of the desired concentration.

10 Example F6: Extruder granules

Active compound	10%
Sodium lignosulphonate	2%
Carboxymethylcellulose	1%
Kaolin	87%

Active compound and additives are mixed, the mixture is ground, moistened with water, extruded and granulated, and the granules are dried in a stream of air.

- 75 -

Example F7: Coated granules

Active compound	3%
Polyethylene glycol (MW 200)	3%
Kaolin	94%

In a mixer, the finely ground active compound is applied uniformly to the kaolin which has been moistened with polyethylene glycol. This gives dust-free coated granules.

5 Example F8: Suspension concentrate

Active compound	40%
Ethylene glycol	10%
Nonylphenol polyethylene glycol ether (15 mol of EO)	6%
Sodium lignosulphonate	10%
Carboxymethylcellulose	1%
Aqueous formaldehyde solution (37%)	0.2%
Aqueous silicone oil emulsion (75%)	0.8%
Water	32%

Mixing of finely ground active compound and additives gives a suspension concentrate which, by dilution with water, affords suspensions of the desired concentration.

10 Biological examples:Example B1: Activity against Spodoptera littoralis

Young soya bean plants are sprayed with an aqueous emulsion spray liquor which comprises 12.5 ppm of active compound, and, after the spray coating has dried on, populated with 10 caterpillars of the first stage of *Spodoptera littoralis* and introduced into a plastic container. 3 days later, the reduction in the population in per cent and the reduction in the feeding damage in per cent (% activity) are determined by comparing the number of dead caterpillars and the feeding damage between the treated and the untreated plants.

In this test, the compounds of the tables show good activity. Thus, in particular compound numbers 1.1, 1.4, 1.22, 1.31, 1.41, 1.44, 1.46, 2.2, 2.3, 2.26, 2.27, 3.5, 3.10, 3.17, 4.2, 4.17, 5.2, 5.105, 9.3 and 9.4 effect a reduction in the pest population by more than 80%.

Example B2: Activity against *Spodoptera littoralis*, systemic:

Maize seedlings are placed into the test solution which comprises 12.5 ppm of active compound. After 6 days, the leaves are cut off, placed onto moist filter paper in a Petri dish and populated with 12 to 15 *Spodoptera littoralis* larvae of the L₁ stage. 4 days later, the reduction of the population in per cent (% activity) is determined by comparing the number of dead caterpillars between the treated and the untreated plants.

In this test, the compounds of the tables show good activity. Thus, in particular compound numbers 1.22, 1.31, 1.41, 1.46, 5.105 and 8.4, 9.4 effect a reduction in the pest population by more than 80%.

10 Example B3: Activity against *Heliothis virescens*

35 0- to 24-hour-old eggs of *Heliothis virescens* are placed onto filter paper in a Petri dish on a layer of synthetic feed. 0.8 ml of the test solution which comprises 12.5 ppm of active compound, is then pipetted onto the filter papers. Evaluation is carried out after 6 days. The reduction in the population in per cent (% activity) is determined by comparing the number of dead eggs and larvae on the treated and the untreated filter papers.

In this test, the compounds of the tables show good activity. Thus, in particular compound numbers 1.30, 3.2, 3.4, 3.5, 3.9, 3.10, 3.17, 4.2, 4.11, 9.4 and 9.10 effect a reduction in the pest population by more than 80%.

Example B4: Activity against *Plutella xylostella* caterpillars

20 Young cabbage plants are sprayed with an aqueous emulsion spray liquor which comprises 12.5 ppm of the active compound. After the spray coating has dried on, the cabbage plants are populated with 10 caterpillars of the first stage of *Plutella xylostella* and introduced into a plastic container. Evaluation is carried out after 3 days. The reduction in the population in per cent and the reduction in the feeding damage in per cent (% activity) are determined by comparing the number of dead caterpillars and the feeding damage on the treated and the untreated plants.

25 In this test, the compounds of the tables show good activity against *Plutella xylostella*. Thus, in particular compound numbers 1.1, 1.15, 1.23, 1.26, 1.42, 2.10, 2.11, 2.14, 2.15, 2.66, 3.3, 3.13, 4.5, 4.9, 7.1 and 9.4 effect a reduction in the pest population by more than 80%.

30 Example B5: Activity against *Frankliniella occidentalis*

In Petri dishes, discs of the leaves of beans are placed onto agar and sprayed with test solution which comprises 12.5 ppm of active compound, in a spraying chamber. The leaves

- 77 -

are then populated with a mixed population of *Frankliniella occidentalis*. Evaluation is carried out after 10 days. The reduction in per cent (% activity) is determined by comparing the population on the treated leaves with that of the untreated leaves.

In particular compound numbers 1.1, 1.24, 1.40, 2.14, 2.3, 2.11, 2.15, 2.17, 2.66, 3.21, 4.17, 5.2, 5.9, 8.5, 9.4 and 9.6 effect a reduction in the pest population by more than 80%.

Example B6: Activity against *Diabrotica balteata*

Maize seedlings are sprayed with an aqueous emulsion spray liquor which comprises 12.5 ppm of active compound and, after the spray coating has dried on, populated with 10 larvae of the second stage of *Diabrotica balteata* and then introduced into a plastic container. After 6 days, the reduction in the population in per cent (% activity) is determined by comparing the dead larvae between the treated and the untreated plants.

In this test, the compounds of the tables show good activity. Thus, in particular compound numbers 1.1, 1.4, 1.21, 1.22, 1.26, 1.45, 1.56, 2.10, 2.14, 3.1, 3.12, 5.10, 7.1 and 8.5 effect a reduction in the pest population by more than 80%.

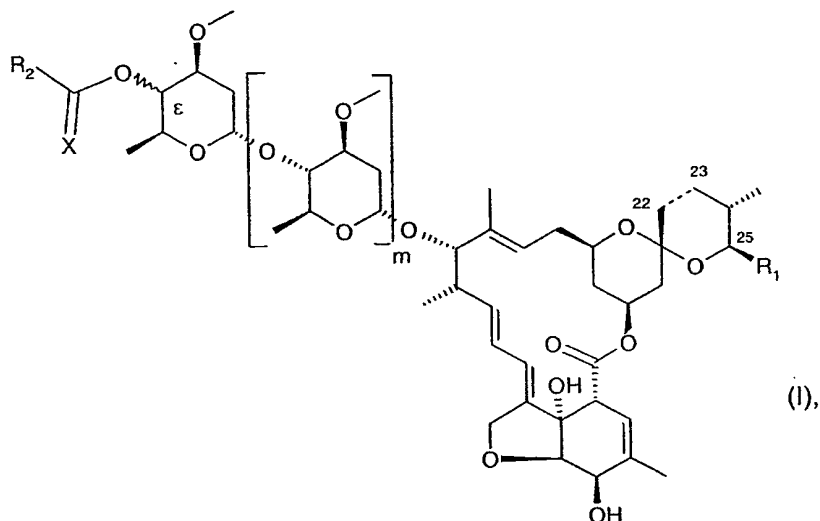
Example B7: Activity against *Tetranychus urticae*

Young bean plants are populated with a mixed population of *Tetranychus urticae* and, after 1 day, sprayed with an aqueous emulsion spray liquor which comprises 12.5 ppm of active compound, incubated at 25°C for 6 days and then evaluated. The reduction in the population in per cent (% activity) is determined by comparing the number of dead eggs, larvae and adults on the treated and on the untreated plants.

In this test, the compounds of the tables show good activity. Thus, in particular compound numbers 1.1, 1.2, 1.17, 1.18, 1.33, 1.38, 1.47, 2.66, 3.6, 3.7, 3.21, 4.2, 5.2, 5.13, 7.10, 8.5 and 9.7 effect a reduction in the pest population by more than 80%.

CLAIMS

1. A compound of the formula



5 wherein the bond between carbon atoms 22 and 23 is a single or double bond;

m is 0 or 1;

R₁ is C₁-C₁₂alkyl, C₃-C₈cycloalkyl or C₂-C₁₂alkenyl; and either

(A) R₂ is -N(R₃)R₄, and

(1) X is O, wherein

10 R₃ is hydrogen, unsubstituted or mono- to pentasubstituted C₁-C₁₂alkyl, unsubstituted or mono- to pentasubstituted C₃-C₁₂cycloalkyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkenyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkynyl, aryl or heterocyclyl, and

15 R₄ is mono- to pentasubstituted C₁-C₁₂alkyl, unsubstituted or mono- to pentasubstituted C₃-C₁₂cycloalkyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkenyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkynyl, unsubstituted and mono- to trisubstituted heterocyclyl, unsubstituted and mono- to pentasubstituted aryl, NH₂, NHC₁-C₁₂alkyl, N(C₁-C₁₂alkyl)₂, C₁-C₆alkyl-N(C₁-C₁₂alkyl)₂, -C₁-C₆alkyl-N⁺(C₁-C₁₂alkyl)₃, SO₂NH₂, SO₂NHC₆H₅, SO₂Phenyl, SO₂Benzyl, OH, -OC₁-C₁₂alkyl, -OC₁-C₁₂alkenyl or -OC₁-C₁₂alkynyl; or

(2) X is S, wherein

- 79 -

R₃ is hydrogen, unsubstituted or mono- to pentasubstituted C₁-C₁₂alkyl, unsubstituted or mono- to pentasubstituted C₃-C₁₂cycloalkyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkenyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkynyl; aryl or heterocyclyl, and

5 R₄ is hydrogen, unsubstituted or mono- to pentasubstituted C₁-C₁₂alkyl, unsubstituted or mono- to pentasubstituted C₃-C₁₂cycloalkyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkenyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkynyl, unsubstituted and mono- to trisubstituted heterocyclyl, unsubstituted and mono- to pentasubstituted aryl, NH₂,
 10 NHC₁-C₁₂alkyl, N(C₁-C₁₂alkyl)₂, SO₂NH₂, SO₂NHC₆H₅, SO₂Phenyl, SO₂Benzyl, OH or -OC₁-C₁₂alkyl; or

(3) X is O or S, wherein R₃ and R₄ together are a three- to seven-membered alkylene or a four- to seven-membered alkenylene bridge, in which a CH₂ group may be replaced by O, S, C=O or NR₆; or

15 (B) R₂ is OR₅ and X is O or S, wherein R₅ is C₁-C₁₂alkyl, mono- to pentasubstituted C₁-C₁₂alkyl, unsubstituted or mono- to pentasubstituted C₃-C₁₂cycloalkyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkenyl, unsubstituted or mono- to pentasubstituted C₂-C₁₂alkynyl;

in which the substituents of the alkyl-, alkenyl-, alkynyl-, alkylene-, alkenylene-,
 20 heterocyclyl-, aryl- and cycloalkyl-radicals mentioned under R₃, R₄ and R₅ are selected from the group consisting of OH, halogen, halo-C₁-C₂alkyl, CN, SCN, NO₂, C₂-C₆alkynyl, C₃-C₈cycloalkyl which is unsubstituted or substituted by one to three methyl groups; norbornylenyl; C₃-C₈cycloalkenyl which is unsubstituted or substituted by one to three methyl groups; C₃-C₈halocycloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂alkoxyC₁-C₁₂alkoxy, C₃-C₈cycloalkoxy,
 25 C₁-C₁₂alkylthio, C₃-C₈cycloalkylthio, C₁-C₁₂haloalkylthio, C₁-C₁₂alkylsulfinyl, C₃-C₈cycloalkylsulfinyl, C₁-C₁₂haloalkylsulfinyl, C₃-C₈halocycloalkylsulfinyl, C₁-C₁₂alkylsulfonyl, C₃-C₈cycloalkylsulfonyl, C₁-C₁₂haloalkylsulfonyl, C₃-C₈halocycloalkylsulfonyl, C₂-C₈alkenyl, C₂-C₈alkynyl, -N(R₆)₂, wherein the two R₆ are independent of each other; -C(=O)R₇, -O-C(=O)R₈, -NHC(=O)R₇, -S-C(=S)R₈, -P(=O)(OC₁-C₆alkyl)₂, -S(=O)₂R₁₁; -NH-S(=O)₂R₁₁,
 30 -OC(=O)-C₁-C₆alkyl-S(=O)₂R₁₁; aryl, benzyl, heterocyclyl, aryloxy, benzyloxy, heterocyclioxy, arylthio, benzylthio, heterocyclylthio; and also aryl, heterocyclyl, aryloxy, benzyloxy, heterocyclioxy, arylthio, benzylthio or heterocyclylthio which, depending on the possibilities of substitution on the ring, are mono- to pentasubstituted by substituents selected from the group consisting of OH, halogen, CN, NO₂, C₁-C₁₂alkyl, C₃-C₈cycloalkyl,
 35 C₁-C₁₂haloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂haloalkoxy, C₁-C₁₂alkylthio, C₁-C₁₂haloalkylthio,

- 80 -

C₁-C₆alkoxy-C₁-C₆alkyl, dimethylamino-C₁-C₆alkoxy, C₂-C₈alkenyl, C₂-C₈alkynyl, phenoxy, phenyl-C₁-C₆alkyl, methylenedioxy, -C(=O)R₇, -O-C(=O)-R₈, -NH-C(=O)R₈, -N(R₁₀)₂, wherein the two R₁₀ are independent of each other; C₁-C₆alkylsulfinyl, C₃-C₈cycloalkylsulfinyl, C₁-C₆haloalkylsulfinyl, C₃-C₈halocycloalkylsulfinyl, C₁-C₆alkylsulfonyl, C₃-C₈cycloalkylsulfonyl,
 5 C₁-C₆haloalkylsulfonyl and C₃-C₈halocycloalkylsulfonyl;

R₆ is H, C₁-C₈alkyl, hydroxy-C₁-C₈alkyl, C₃-C₈cycloalkyl, C₂-C₈alkenyl, C₂-C₈alkynyl, phenyl, benzyl, -C(=O)R₇, or -CH₂-C(=O)-R₇;

R₇ is H, OH, SH, -N(R₁₀)₂, wherein the two R₁₀ are independent of each other; C₁-C₂₄alkyl, C₂-C₁₂alkenyl, C₁-C₈hydroxyalkyl, C₁-C₁₂haloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂halo-
 10 alkoxy, C₁-C₆alkoxy-C₁-C₆alkyl, C₁-C₆alkoxy-C₁-C₆alkoxy, C₁-C₆alkoxy-C₁-C₆alkoxy-C₁-C₆alkyl, C₁-C₁₂alkylthio, C₂-C₈alkenyloxy, C₂-C₈alkynyloxy, NH-C₁-C₆alkyl-C(=O)R₉, -N(C₁-C₆alkyl)-C₁-C₆alkyl-C(=O)-R₉, -O-C₁-C₂alkyl-C(=O)-R₉, -C₁-C₆alkyl-S(=O)₂R₉; aryl, benzyl, heterocyclyl, aryloxy, benzyloxy, heterocycloxy; or aryl, benzyl, heterocyclyl, aryloxy, benzyloxy or heterocycloxy, which are unsubstituted or mono- to trisubstituted in
 15 the ring independently of one another by halogen, nitro, C₁-C₆alkyl, C₁-C₆alkoxy, C₁-C₆haloalkyl or C₁-C₆haloalkoxy;

R₈ is H, C₁-C₂₄alkyl, C₁-C₁₂haloalkyl, C₁-C₁₂hydroxyalkyl, C₂-C₈alkenyl, C₂-C₈alkynyl, C₁-C₆alkoxy-C₁-C₆alkyl, N(R₁₀)₂, wherein the two R₁₀ are independent of each other; -C₁-C₆alkyl-C(=O)R₁₀, -C₁-C₆alkyl-S(=O)₂R₉, aryl, benzyl, heterocyclyl; or aryl, benzyl or
 20 heterocyclyl which, depending on the possibilities of substitution on the ring, are mono- to trisubstituted by substituents selected from the group consisting of OH, halogen, CN, NO₂, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂haloalkoxy, C₁-C₁₂alkylthio and C₁-C₁₂haloalkylthio;

R₉ is H, OH, C₁-C₂₄alkyl which is optionally substituted with OH, or -S(=O)₂-C₁-C₆alkyl;
 25 C₁-C₁₂alkenyl, C₁-C₁₂alkynyl, C₁-C₁₂alkoxy, C₁-C₆alkoxy-C₁-C₆alkyl, C₁-C₆alkoxy-C₁-C₆alkoxy, C₂-C₈alkenyloxy, aryl, aryloxy, benzyloxy, heterocyclyl, heterocycloxy or -N(R₁₀)₂, wherein the two R₁₀ are independent of each other;

R₁₀ is H, C₁-C₆alkyl, which is optionally substituted with one to five substituents selected from the group consisting of halogen, C₁-C₆alkoxy, hydroxy and cyano; C₁-C₈-cyclo-
 30 alkyl, aryl, benzyl, heterocyclyl; or aryl, benzyl or heterocyclyl, which, depending on the possibilities of substitution on the ring, are mono- to trisubstituted by substituents selected from the group consisting of OH, halogen, CN, NO₂, C₁-C₁₂alkyl, C₁-C₁₂haloalkyl, C₁-C₁₂alkoxy, C₁-C₁₂haloalkoxy, C₁-C₁₂alkylthio and C₁-C₁₂haloalkylthio;

- 81 -

or, if appropriate, an E/Z isomer, E/Z isomer mixture and/or tautomer thereof, in each case in free form or in salt form.

2. A pesticide composition which contains at least one compound of the formula (I) as described in claim 1 as active compound and at least one auxiliary.

5 3. A method for controlling pests wherein a composition as defined in claim 2 is applied to the pests or their habitat.

4. A process for preparing a composition as defined in claim 2 which contains at least one auxiliary, wherein the active compound is mixed intimately and/or ground with the auxiliary(s).

10 5. The use of a compound of the formula (I) as defined in claim 1 for preparing a composition as defined in claim 2.

6. The use of a composition as defined in claim 2 for controlling pests.

7. A method for protecting plant propagation material against damage by a pest,
wherein the propagation material or the location where the propagation material is planted is
15 treated with a composition as defined in claim 2.

8. Plant propagation material treated in accordance with the method defined in claim 7.

INTERNATIONAL SEARCH REPORT

International Application No
PCT/EP2004/009594

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 C07H19/01 A01N43/90

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 C07H A01N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)
EPO-Internal, CHEM ABS Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 001 688 A (MERCK & CO INC) 2 May 1979 (1979-05-02) the whole document	1-8
X	MROZIK, H. ET AL.: "Avermectin acyl derivatives with anthelmintic activity" J. MED. CHEM., vol. 25, 1982, pages 658-663, XP002309856 table II	1-6

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *G* document member of the same patent family

Date of the actual completion of the international search

9 December 2004

Date of mailing of the international search report

29/12/2004

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax (+31-70) 340-3016

Authorized officer

Bardili, W

INTERNATIONAL SEARCH REPORT

International Application No
PCT/EP2004/009594

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
EP 0001688	A	02-05-1979	AU 519570 B2	10-12-1981
			AU 4008978 A	27-03-1980
			DE 2861286 D1	14-01-1982
			DK 434478 A ,B,	04-04-1979
			EP 0001688 A1	02-05-1979
			IE 47570 B1	02-05-1984
			IT 1157353 B	11-02-1987
			JP 1443778 C	08-06-1988
			JP 54061197 A	17-05-1979
			JP 62054113 B	13-11-1987
			NZ 188459 A	07-09-1982
			OA 6063 A	30-06-1981
			US 4206205 A	03-06-1980
			US 4201861 A	06-05-1980

THIS PAGE BLANK (USPTO)